

IEEE Standard Test Access Port and Boundary-Scan Architecture

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IEEE Standard Test Access Port and Boundary-Scan Architecture

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Approved February 15, 1990

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Abstract: IEEE Std 1149.1-1990, IEEE Standard Test Access Port and Boundary-Scan Architecture, defines circuitry that may be built into an integrated circuit to assist in the test, maintenance, and support of assembled printed circuit boards. The circuitry includes a standard interface through which instructions and test data are communicated. A set of test features is defined, including a boundary-scan register, such that the component is able to respond to a minimum set of instructions designed to assist with testing of assembled printed circuit boards.

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Foreword

(This Foreword is not a part of IEEE Std 1149.1-1990, Standard Test Access Port and Boundary-Scan Architecture.)

This standard defines a test access port and boundary-scan architecture for digital integrated circuits and for the digital portions of mixed analog/digital integrated circuits. The facilities defined by the standard seek to provide a solution to the problem of testing assembled printed circuit boards and other products based on highly complex digital integrated circuits and high-density surface-mounting assembly techniques. They also provide a means of accessing and controlling design-for-test features built into the digital integrated circuits themselves. Such features might, for example, include internal scan paths and self-test functions as well as other features intended to support service applications in the assembled product.

Development of IEEE Standard Test Access Port and Boundary-Scan Architecture

The process of developing this standard began in 1985 when the Joint European Test Action Group (JETAG) was formed in Europe. During 1986, this group expanded to include members from both Europe and North America and, as a result, was renamed the Joint Test Action Group (JTAG). Between 1986 and 1988, the JTAG Technical Subcommittee developed and published a series of proposals for a standardized form of boundary-scan. In 1988, the last of these proposals - JTAG Version 2.0 - was offered to the IEEE Testability Bus Standards Committee (P1149) for inclusion in the standard then under development. The Testability Bus Standards Committee accepted this approach. It decided that the JTAG proposal should become the basis of a standard within the Testability Bus family, with the result that the P1149.1 project was initiated. Following these decisions, the JTAG Technical Subcommittee became the core of the IEEE Working Group that developed this standard.

Between 1985 and approval on February 15, 1990, many individuals made valuable contributions to the development of this standard. At the time of approval of this standard, the members of the working group were:

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These people were supported by many other individuals from many different organizations who contributed time, administrative effort, and technical suggestions.

In particular, the working group wishes to acknowledge the contributions made by the following individuals:

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Chapter 1. Introduction

This standard defines test logic that can be included in an integrated circuit to provide standardized approaches to:

- testing the interconnections between integrated circuits once they have been assembled onto a printed circuit board or other substrate;
- testing the integrated circuit itself; and
- observing or modifying circuit activity during the component's normal operation.

The test logic consists of a boundary-scan register and other building blocks and is accessed through a Test Access Port (TAP).

1.1 Background Reading. Persons who are not familiar with scan test and self-test techniques for digital electronic circuits may find it helpful to consult the following publications prior to reading this standard:

AGRAWAL, V.D. and SETH, S.C., *Test generation for VLSI chips*, IEEE Computer Society Press, 1988.

BENNETTS, R.G., *Design of testable logic circuits*, Addison-Wesley, 1984.

EICHELBERGER, E.B. and WILLIAMS, T.W., A logic design structure for LSI testability, *Journal of Design Automation and Fault-Tolerant Computing*, vol. 2, no. 2, May 1978, pp. 165-178.

KONEMANN, B. et al., Built-in logic block observation techniques, *Proceedings of the IEEE Test Conference*, IEEE Computer Society Press, 1979, pp. 37-41.

MICZO, A., *Digital logic testing and simulation*, Harper & Row, 1986.

1.2 An Overview of the Operation of IEEE Std 1149.1. This section provides a general overview of the operation of a component compatible with this standard and provides a background to the detailed discussion in later chapters.

The circuitry defined by this standard allows test instructions and associated test data to be fed into a component and, subsequently, allows the results of execution of such instructions to be read out. All information (instructions, test data, and test results) is communicated in a serial format.

The sequence of operations would be controlled by a bus master, which could be either an automatic test equipment (ATE) or a component that interfaces to a higher-level test bus as a part of a complete system maintenance architecture. Control is achieved through signals applied to the Test

Mode Select (TMS) and Test Clock (TCK) inputs of the various components connected to the bus master. Starting from an initial state in which the test circuitry defined by this standard is inactive, a typical sequence of operations would be as follows.

The first steps would be, in general, to load serially into the component the instruction code for the particular operation to be performed. The test logic defined by this standard is designed such that the serial movement of instruction information is not apparent to those circuit blocks whose operation is controlled by the instruction. The instruction applied to these blocks changes only on completion of the shifting (instruction load) process.

Once the instruction has been loaded, the selected test circuitry is configured to respond. In some cases, however, it is necessary to load data into the selected test circuitry before a meaningful response can be made. Such data are loaded into the component serially in a manner analogous to the process used previously to load the instruction. Note that the movement of test data has no effect on the instruction present in the test circuitry.

Following execution of the test instruction, based where necessary on supplied data, the results of the test can be examined by shifting data out of the component to or through the bus master.

Note that, in cases where the same test operation is to be repeated but with different data, new test data can be shifted into the component while the test results are shifted out. There is no need for the instruction to be reloaded.

Operation of the test circuitry may proceed by loading and executing several further instructions in a manner similar to that described and would conclude by returning the test circuitry and, where required, on-chip system circuitry to its initial state.

1.3 The Use of IEEE Std 1149.1 to Test an Assembled Product. This section outlines the use of the boundary-scan circuitry defined by this standard during the process of testing an assembled product such as a printed circuit board.

1.3.1 Board Test Goals. The test problem for any product constructed from a collection of components can be decomposed into three goals:

- (a) To confirm that each component performs its required function;
- (b) To confirm that the components are interconnected in the correct manner; and
- (c) To confirm that the components in the product interact correctly and that the product performs its intended function.

This approach is hierarchic in that it can be applied to a board constructed from integrated circuits, to a system constructed from printed circuit boards, or to a complex integrated circuit constructed from a set of simpler functional modules. To simplify the discussion, this description will henceforth concentrate on the case of an assembled printed circuit board constructed from a collection of digital integrated circuits.

At the board level, goals (a) and (b) are typically achieved using in-circuit test techniques; for goal (c), a functional test is required. However in-circuit test techniques have significant limitations when viewed against evolving surface-mount interconnection technology, for example, the difficulty of making reliable contact to miniaturized features of the printed circuit board using a bed-of-nails fixture. How, then, might the above three test goals be achieved if test access becomes limited to the normal circuit connections, plus a relatively small number of special-purpose test connections?

Considering goal (a), it is clear that the vendor of an integrated circuit used in the board-level design will have an established test methodology for that component. The components could be tested on a proprietary ATE system or using a self-test procedure embedded in the design. Information on the test methodology adopted is typically not available to the component purchaser. Even where self-test modes of operation are known to exist, these may not be documented and therefore are not available to the component user. Alternative sources of test data for the board test engineer may be the component test libraries supplied with in-circuit test systems or the test programs developed by component users for incoming inspection of delivered devices.

Wherever the test data for a component originates, the next step is to use it once the component has been assembled onto the printed circuit board. If access is limited to the normal connections of the assembled circuit, this task may be far from simple. This is particularly true if the surrounding components are complex or if the board designer has tied some of the components' connections to fixed logic levels or has left component pins unconnected. Normally, it will not be possible to test the component in the same way that it was tested in isolation unless an in-circuit test is achievable.

To ensure that built-in test facilities can be used or that pre-existing test patterns can be applied, a framework is needed that can be used to convey test data to or from the boundaries of individual components so that they can be tested as if they were freestanding. This framework will also allow access to and control of built-in test facilities of components. Boundary-scan coupled with a test access bus provides such a framework.

The objective of this standard is to define a boundary-scan architecture that can be adopted as a standard feature of integrated circuit designs, thus allowing the required test framework to be created on assembled printed circuit boards and other products.

1.3.2 What Is Boundary-Scan? The boundary-scan technique involves the inclusion of a shift-register stage (contained in a boundary-scan cell) adjacent to each component pin so that signals at component boundaries can be controlled and observed using scan testing principles.

Fig 1-1 illustrates an example implementation for a boundary-scan cell that could be used for an input or output connection to an integrated circuit. Dependent on the control signals applied to the multiplexers, data can either be loaded into the scan register from the Signal-in port (e.g., the input pin), or driven from the register through the Signal-out port of the cell (e.g., into the core of the component design). As will be discussed in detail in Chapter 10, the second flip-flop (controlled by input Clock B) is provided to ensure that the signals driven out of the cell in the latter case are held while new data is shifted into the cell using input Clock A. This flip-flop is not required in all cases, but is included in Fig 1-1 to simplify the discussion.

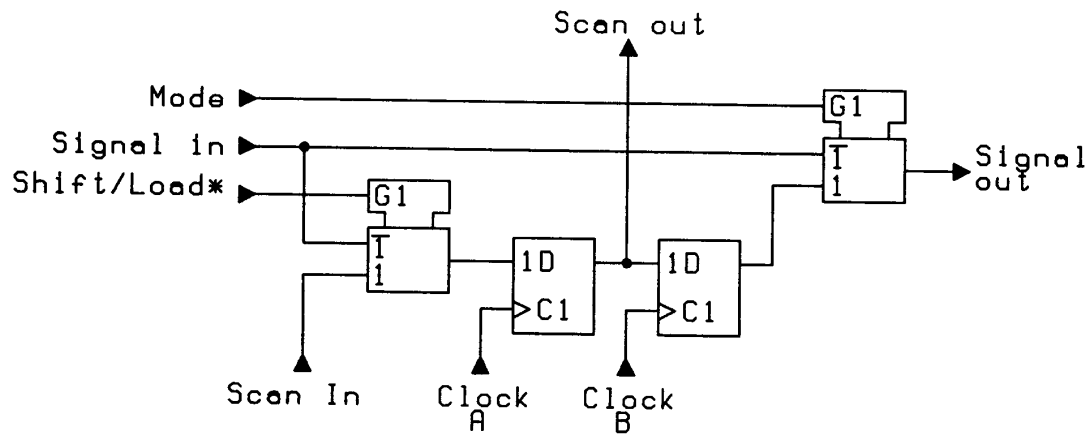


Fig 1-1 A Boundary-Scan Cell

The boundary-scan cells for the pins of a component are interconnected so as to form a shift-register chain around the border of the design, and this path is provided with serial input and output connections and appropriate clock and control signals. Within a product assembled from several integrated circuits the boundary-scan registers for the individual components could be connected in series to form a single path through the complete design, as illustrated in Fig 1-2. Alternatively, a board design could contain several independent boundary-scan paths.

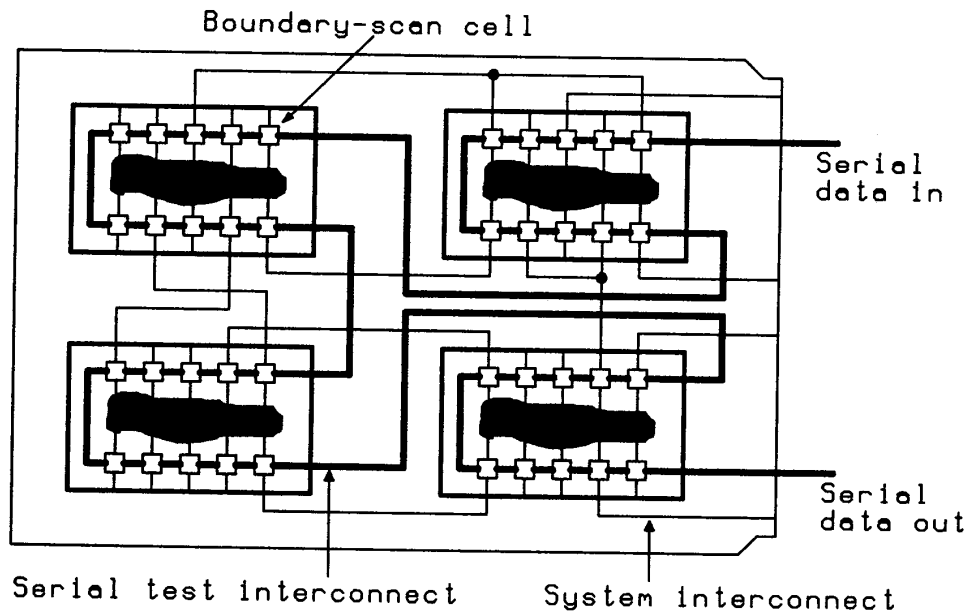


Fig 1-2 A Boundary-Scannable Board Design

If all the components used to construct a circuit have a boundary-scan register, then the resulting serial path through the complete design can be used in two ways:

- (a) To allow the interconnections between the various components to be tested, test data can be shifted into all the boundary-scan register cells associated with component output pins and loaded in parallel through the component interconnections into those cells associated with input pins; and
- (b) To allow the components on the board to be tested, the boundary-scan register can be used as a means of isolating on-chip system logic from stimuli received from surrounding components while an internal self-test is performed. Alternatively, if the boundary-scan register is suitably designed, it can permit a limited slow-speed static test of the on-chip system logic since it allows delivery of test data to the component and examination of the test results.

These tests allow the first two goals discussed earlier to be achieved through the use of the boundary-scan register. In effect, tests applied using the register can detect many of the faults that in-circuit testers currently address, but without the need for extensive bed-of-nails access. The third goal - to functionally test the operation of the complete product - remains and can be achieved either using a functional (through the pins) ATE system or using a system-level self-test, for example.

Note also that by parallel loading the cells at both the inputs and outputs of a component and shifting out the results, the boundary-scan register provides a means of "sampling" the data flowing through a component without interfering with the behavior of the component or the assembled board. This mode of operation is valuable for design debugging and fault diagnosis since it permits examination of connections not normally accessible to the test system.

1.4 The Use of IEEE Std 1149.1 to Achieve Other Test Goals. In addition to its application in testing printed circuit assemblies and other products containing multiple components, the test logic defined by this standard can be used to provide access to a wide range of design-for-test features built into the components themselves. Such features might include internal scan paths, self-test functions [e.g., using built-in logic block observer (BILBO) elements], or other support functions.

Design-for-test features such as these can be accessed and controlled using the data path between the serial test data pins of the TAP defined by this standard. Instructions that cause internal reconfiguration of the component's system logic such that the test operation is enabled may be shifted into the component through the TAP.

Chapter 2. General Information

2.1 Document Outline. Circuit designs such as that defined by this standard are more easily understood if their specifications are accompanied by general descriptive material that places the details of the various parts of the design in perspective and provides examples of implementation. Chapter 1 therefore contains an overview of the application of this standard to the testing of the digital portions of an electronic product consisting of many integrated circuits.

Subsequent chapters of the document contain the specifications for particular features of this standard. Two classes of material are contained in these chapters:

Specifications

Subsections entitled Specifications contain the rules, recommendations, and permissions that define this standard:

Rules specify the mandatory aspects of this standard. Clauses that are rules contain the word **shall**.

Recommendations indicate preferred practice for designs that seek to conform to this standard. Clauses that are recommendations contain the word **should**.

Permissions show how optional features may be introduced into a design that seeks to conform to this standard. These features will extend the application of the test circuitry defined by the standard. Clauses that are permissions contain the word **may**.

Descriptions

Material not contained in subsections entitled Specifications is descriptive material that illustrates the need for the features being specified or their application. This material includes schematics that illustrate a possible implementation of the specifications in this standard. The Appendix to this standard contains an alternative implementation example. The descriptive material also discusses design decisions made during the development of this standard.

NOTE: The descriptive material contained in this standard is for illustrative purposes only and does not define a preferred implementation.

2.2 Conventions. The following conventions are used in this standard:

- (a) The rules, recommendations, and permissions in each Specifications subsection are contained in a single alphabetically indexed list. References to each rule, recommendation, or permission are shown in the form:

15.1.1c(ii)
| | |
Section number | |
Index |
Option (if any)

- (b) Instruction and state names defined in this standard are shown in *italic* type in the text of this standard.
- (c) Names of states and signals that pertain to the test data registers defined by this standard contain the characters DR, while those that pertain to the instruction register contain the characters IR.
- (d) Names for signals that are active in their low state have an asterisk as the final character, e.g., TRST*.
- (e) A positive logic convention is used, i.e., a logic 1 signal is conveyed as the more positive of the two voltages used for logic signals.

2.3 Definitions. The following terms are used within this standard.

active. When associated with a logic level (e.g., active-low), this term identifies the logic level to which a signal shall be set to cause the defined action to occur. When referring to an output driver (e.g., an active drive), this term describes the state in which the driver is capable of determining the voltage of the network to which it is connected.

ATE. Automatic Test Equipment.

bidirectional pin. A component pin that can either drive or receive signals from external connections.

BILBO. Built In Logic Block Observer. A shift-register based structure used in some forms of self-testing circuit design.

blind interrogation. Access to a facility (e.g., the device identification register) without prior knowledge of the test logic operation of the specific component being accessed.

BYPASS. A defined instruction for the test logic defined by this standard (see 7.4).

chip-on-board testing. A test of a component after it has been assembled onto a printed circuit board or other substrate, for example, using the facilities defined by this standard.

clock. A signal where transitions between the low and high logic level (or vice-versa) are used to indicate when a stored-state device, such as a flip-flop or latch, may perform an operation.

EXTEST. External test - a defined instruction for the test logic defined by this standard (see 7.7).

falling edge. A transition from a high to a low logic level. In positive logic, a change from logic 1 to logic 0.

high. The higher of the two voltages used to convey a single bit of information. For positive logic, a logic 1.

ICODE. Identity code – a defined instruction for the test logic defined by this standard (see 7.11).

inactive. When referring to an output driver (e.g., an inactive drive), this term describes the state in which the driver is not capable of determining the voltage of the network to which it is connected.

input pin. A component pin that receives signals from the external connections.

instruction. A binary data word shifted serially into the test logic defined by this standard in order to define its subsequent operation.

INTEST. Internal test – a defined instruction for the test logic defined by this standard (see 7.8).

least significant bit (LSB). The digit in a binary number representing the lowest numerical value. For shift-registers, the bit located nearest to the serial output, or the first bit to be shifted out. The least significant bit of a binary word or shift-register is numbered 0.

level-sensitive scan design (LSSD). A variant of the scan design technique that results in race-free, testable digital electronic circuits.

low. The lower of the two voltages used to convey a single bit of information. For positive logic,

most significant bit (MSB). The digit in a binary number representing the greatest numerical value. For shift-registers, the bit furthest from the serial output, or the last bit to be shifted out. Logic values expressed in binary form are shown with their most significant bit on the left.

nonclock. A signal where the transitions between the low and high logic levels do not themselves cause operation of stored-state devices. The logic level is important only at the time of a transition on a clock signal.

output pin. A component pin that drives signals onto external connections.

pin. The point at which connection is made between the integrated circuit and the substrate on which it is mounted (e.g., the printed circuit board). For packaged components, this would be the package pin; for components mounted directly on the substrate, this would be the bonding pad.

prime source. In the event that several vendors offer pin-for-pin compatible components, the prime source is the vendor who introduced the component type.

private. A design feature intended solely for use by the component manufacturer.

public. A design feature, documented in the component data sheet, that may be used by purchasers of the component.

rising edge. A transition from a low to a high logic level. In positive logic, a change from logic 0 to logic 1.

RUNBIST. Run Built-In Self-Test – a defined instruction for the test logic defined by this standard (see 7.9).

SAMPLE/PRELOAD. A defined instruction for the test logic defined by this standard (see 7.6).

scan design. A design technique that introduces shift-register paths into digital electronic circuits and thereby improves their testability.

scan path. The shift-register path through a circuit designed using the scan design technique.

second source. In the event that several vendors offer pin-for-pin compatible components, second-source suppliers are vendors of the component other than the prime source.

selected test data register. A test data register is selected when it is required to operate by an instruction supplied to the test logic.

signature analysis. A technique for compressing a sequence of logic values output from a circuit under test into a small number of bits of data (signature) that, when compared to stored data, will indicate the presence or absence of faults in the circuit.

stand-alone testing. A test of a component performed before it is assembled onto a board or other substrate, for example, using ATE.

stuck-at fault. A failure in a logic circuit that causes a signal connection to be fixed at 0 or 1 regardless of the operation of the circuitry that drives it.

system. Pertaining to the nontest function of the circuit.

system logic. Any item of logic that is dedicated to realizing the nontest function of the component or is at the time of interest configured to achieve some aspect of the nontest function.

system pin. A component pin that feeds, or is fed from, the on-chip system logic.

TAP. The Test Access Port defined by this standard (see Chapter 3).

TCK. The Test Clock input pin contained in the TAP defined by this standard (see 3.2).

TDI. The Test Data Input pin contained in the TAP defined by this standard (see 3.4).

TDO. The Test Data Output pin contained in the TAP defined by this standard (see 3.5).

test logic. Any item of logic that is a dedicated part of the test logic architecture defined by this standard or is at the time of interest configured as a part of the test logic architecture defined by this standard.

TMS. The Test Mode Select input pin contained in the TAP defined by this standard (see 3.3).

TRST*. The Test Reset input pin contained in the TAP defined by this standard (see 3.6).

TTL. Transistor Transistor Logic.

USERCODE. User identity code – a defined instruction for the test logic defined by this standard (see 7.12).

3-state pin. A component output pin where the drive may be either active or inactive (for example, at high impedance).

2.4 References. The following publications shall be used in conjunction with this standard. When standards in this document are referred to, the latest revision shall apply.

- [1] *JEDEC Publication 106-A*, Standard Manufacturer's Identification Code, The Joint Electron Device Engineering Council, July 1986.¹

¹ Copies can be obtained from JEDEC, 2001 I Street NW, Washington D.C. 20006, USA.

Chapter 3. The Test Access Port (TAP)

The TAP is a general-purpose port that can provide access to many test support functions built into a component, including the test logic defined by this standard. It is composed as a minimum of the three input connections and one output connection required by the test logic defined by this standard. An optional fourth input connection provides for asynchronous initialization of the test logic defined by this standard.

3.1 Connections That Form the Test Access Port (TAP)

3.1.1 Specifications

Rules

- (a) The TAP shall include the following connections (defined in 3.2, 3.3, 3.4, and 3.5): TCK, TMS, TDI, and TDO.
- (b) Where the TAP controller is not reset at power-up as a result of features built into the test logic, a TRST* input shall be provided as defined in 3.6 (see also 5.3).
- (c) All TAP inputs and outputs shall be dedicated connections to the component (i.e., the pins used shall not be used for any other purpose).

3.1.2 Description. Dedicated TAP connections are required to allow access to the full range of mandatory features of this standard.

3.2 The Test Clock Input – TCK. TCK provides the clock for the test logic defined by this standard.

3.2.1 Specifications

Rules

- (a) Stored-state devices contained in the test logic shall retain their state indefinitely when the signal applied to TCK is stopped at 0.

Recommendations

- (b) Since TCK inputs for many components may be controlled from a single driver, care should be taken to ensure that the load presented by TCK is as small as possible.

Permissions

- (c) Stored-state devices contained in the test logic may retain their state indefinitely when the signal applied to TCK is stopped at 1.

3.2.2 Description. The dedicated TCK input is included so that the serial test data path between components can be used independently of component-specific system clocks, which may vary significantly in frequency from one component to the next. It also permits shifting of test data concurrently with system operation of the component. The latter facility is required to support the use of the TAP and test data registers in a design for on-line system monitoring. The provision of an independent clock ensures that test data can be moved to or from a chip without changing the state of the on-chip system logic. The independent clock is also essential if boundary-scan registers are to be usable for board interconnect testing in all circumstances – including cases where system clock signals are derived in one component for use in others.

While TCK will in many cases be driven by a free-running clock with a nominal 50% duty cycle, there may be situations where the clock needs to stop for a period. One example is when an ATE needs to fetch test data from backup memory (e.g., disc), since some test systems are unable to keep the clock running during such an operation. This standard requires that TCK can be stopped at 0 indefinitely without causing any change to the state of the test logic. While the TCK signal is stopped at 0, stored-state devices are required to retain their state so that the test logic may continue its operation when clock operation restarts. Optionally, a component may also allow TCK to be stopped at 1 for an indefinite period.

3.3 The Test Mode Select Input – TMS. The signal received at TMS is decoded by the TAP controller to control test operations.

3.3.1 Specifications

Rules

- (a) The signal presented at TMS shall be sampled by the test logic on the rising edge of TCK.
- (b) The design of the circuitry fed from TMS shall be such that an undriven input produces a response identical to the application of a logic 1.

Recommendations

- (c) Since the TMS inputs for many components may be controlled from a single driver, care should be taken to ensure that the load presented by TMS is as small as possible.

3.3.2 Description. Rule 3.3.1b is included so that the TAP controller is forced into the *Test-Logic-Reset* controller state in the case of an undriven TMS pin. This ensures that normal operation of the complete design can continue without interference from the test logic (see 5.3). For TTL-compatible designs, the rule may be met by including a pull-up resistor in the component's TMS input circuitry.

Signal values presented at TMS are sampled by the test logic on the rising edge of TCK. It is expected that the bus master (ATE, bus controller, etc.) will change the signal driven to the TMS inputs of connected components on the falling edge of TCK. The waveforms shown elsewhere in this standard reflect this expectation.

3.4 The Test Data Input – TDI. Serial test instructions and data are received by the test logic at TDI.

3.4.1 Specifications

Rules

- (a) The signal presented at TDI shall be sampled into the test logic on the rising edge of TCK.
- (b) The design of the circuitry fed from TDI shall be such that an undriven input produces a response identical to the application of a logic 1.
- (c) When data is being shifted from TDI towards TDO, test data received at TDI shall appear without inversion at TDO following a number of rising and falling edges of TCK determined by the length of the instruction or test data register selected.

3.4.2 Description. The data pins (TDI and TDO) provide for serial movement of test data through the circuit. The requirement for data to be propagated from TDI to TDO without inversion is included to simplify the operation of components compatible with this standard linked on a printed circuit board.

Values presented at TDI are clocked into the selected register (instruction or test data) on a rising edge of TCK. It is expected that the bus master (ATE, bus controller, etc.) will change the signal driven to the TDI input of the first component on a serial board-level path on the falling edge of TCK. The waveforms shown elsewhere in this standard reflect this expectation.

Rule 3.4.1b is included so that open-circuit faults in the board-level serial test data path cause a defined logic value to be shifted into the test logic. Note that when this constant value is shifted into the instruction register the bypass register will be selected (as will be discussed further in 7.4). For TTL-compatible designs, this rule may be met by inclusion of a pull-up resistor in the component's TDI input circuitry.

3.5 The Test Data Output – TDO. TDO is the serial output for test instructions and data from the test logic defined in this standard.

3.5.1 Specifications

Rules

- (a) Changes in the state of the signal driven through TDO shall occur only following the falling edge of TCK.
- (b) The TDO driver shall be set to its inactive drive state except when the scanning of data is in progress (see 5.2).

3.5.2 Description. To ensure race-free operation, changes on TAP inputs (TMS and TDI) are clocked into the test logic defined by this standard on the rising edge of TCK while changes at the TAP output (TDO) occur on the falling edge of TCK. Similarly, for test logic able to drive or receive signals from system pins (e.g., the boundary-scan register), signals driven out of the component from the test logic change state on the falling edge of TCK, while those entering the test logic are clocked in on the rising edge (as will be discussed in 8.3).

The contents of the selected register (instruction or data) are shifted out of TDO on the falling edge of TCK. In the illustrations given in this document, edge-operated circuit designs are generally used. For an edge-operated implementation, note that the TDO output changes shall be delayed until the falling edge of TCK, which can be achieved by including a flip-flop clocked by the falling edge of TCK in the TDO output buffer. Where the registers are constructed from master and slave latches controlled by non-overlapping clocks, the retiming required by rule 3.5.1a is an inherent feature of the design.

The capability of TDO to switch between active and inactive drive is required to allow parallel, rather than serial, connection of board-level test data paths in cases where this is required. In TTL or CMOS technologies, for example, this requirement may be met through use of a 3-state output buffer.

3.6 The Test Reset Input – TRST*. The optional TRST* input provides for asynchronous initialization of the TAP controller (see 5.3).

3.6.1 Specifications

Rules

- (a) If TRST* is included in the TAP, then the TAP controller shall be asynchronously reset to the *Test-Logic-Reset* controller state when a logic 0 is applied to TRST* (see 5.3).

NOTE: As a result of this event, all other test logic in the component is asynchronously reset to the state required in the *Test-Logic-Reset* controller state.

- (b) If TRST* is included in the TAP, then the design of the circuitry fed from that input shall be such that an undriven input produces a response identical to the application of a logic 1.
- (c) TRST* shall not be used to initialize any system logic within the component.

Recommendations

- (d) To ensure deterministic operation of the test logic, TMS should be held at 1 while the signal applied at TRST* changes from 0 to 1.

3.6.2 Description. Initialization of the TAP controller in turn causes asynchronous initialization of other test logic included in the design, as discussed in the subsequent chapters of this standard.

Rule 3.6.1b is included to ensure that, in the case of an unterminated TRST* input, test logic operation can proceed under control of signals applied at the TMS and TCK inputs.

Rule 3.6.1c ensures that the test logic can be reset independently of the on-chip system logic. This allows the test logic to be disabled by hard-wiring TRST* to logic 0.

Recommendation 3.6.1d is included to ensure that the test logic responds predictably when the signal applied to TRST* changes from 0 to 1. If rising edges occur simultaneously at TRST* and TCK when a logic 0 is applied to TMS, a race will occur, and the TAP controller may either remain in the *Test-Logic-Reset* controller state or enter the *Run-Test/Idle* controller state.

3.7 Interconnection of Components Compatible With This Standard

3.7.1 Specifications

Permissions

- (a) The TAP input and output connections may be interconnected at the board level in a manner appropriate to the assembled product.

3.7.2 Description. Figs 3-1, 3-2, and 3-3 illustrate three alternative board-level interconnections of components conforming to this standard.

In each example, the test bus may be controlled either by an ATE system or by a component that provides an interface to a test bus at the next level of product assembly (for example, at the board/backplane interface). In this standard, the device that controls the board-level test bus is referred to as the bus master.

Note that the minimum configuration (shown in Fig 3-1) contains:

- (a) Two broadcast signals (TMS and TCK) fed from the testability bus master to all slaves in parallel; and

- (b) A serial path formed by a daisy-chain connection of the serial test data pins (TDI and TDO).

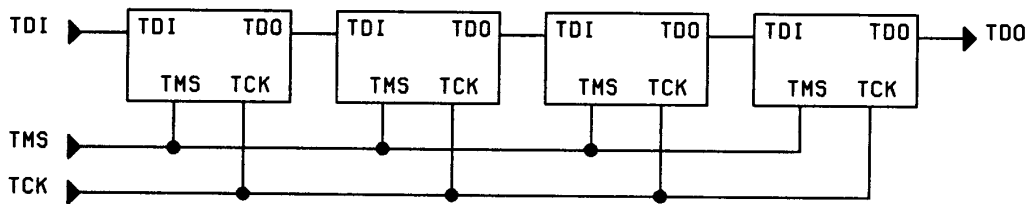


Fig 3-1 Serial Connection Using One TMS Signal

The hybrid serial/parallel connection shown in Fig 3-2 uses a pair of coordinated TMS signals (TMS1 and TMS2) to ensure that only one serial path is scanning data at a given time. This configuration makes use of the 3-state feature of the TDO output pin, which ensures that only the components that are scanning data have TDO in the active drive state.

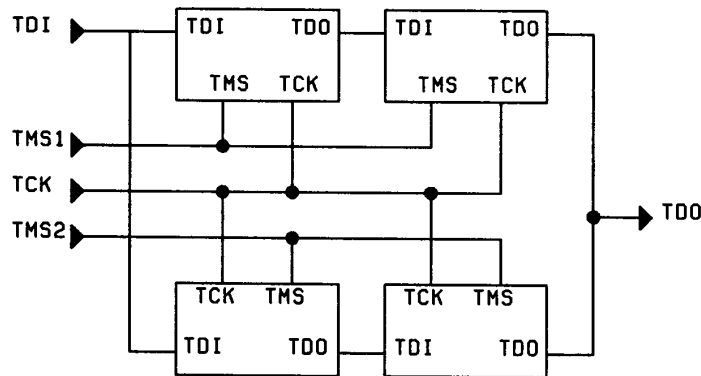


Fig 3-2 Connection in Two Paralleled Serial Chains

Fig 3-3 shows the four components connected to give four separate serial paths through the complete board design. These paths have separate TDI and TDO signals, but can be controlled from common TCK and TMS signals.

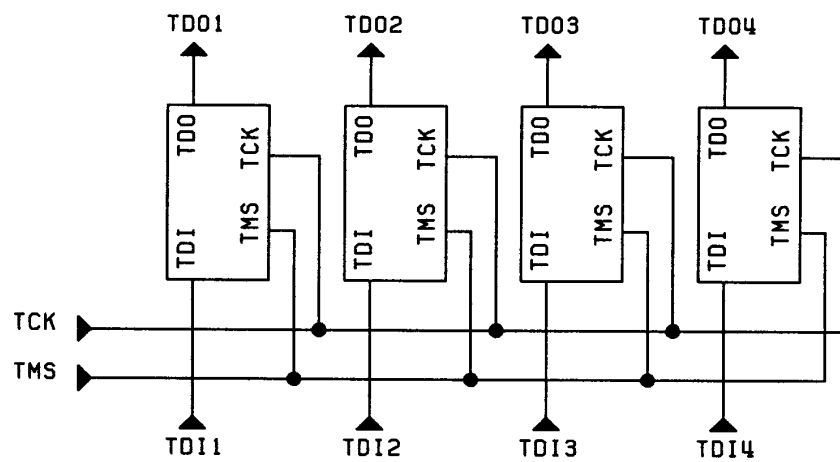


Fig 3-3 Multiple Independent Paths With Common TMS and TCK Signals

Chapter 4. Test Logic Architecture

This chapter defines the top-level design of the test logic accessed through the TAP. Detailed design requirements for the various blocks contained within the test logic design are contained in the subsequent chapters of this standard.

4.1 Test Logic Design

4.1.1 Specifications

Rules

- (a) The following elements shall be contained in the test logic architecture:
 - (i) A TAP (see Chapter 3);
 - (ii) A TAP controller (see Chapter 5);
 - (iii) An instruction register (see Chapter 6); and
 - (iv) A group of test data registers (see Chapter 8).
- (b) The instruction and test data registers shall be separate shift-register based paths that are connected in parallel and have a common serial data input and a common serial data output connected to the TAP TDI and TDO signals respectively.
- (c) The selection between the alternative instruction and test data register paths between TDI and TDO shall be made under the control of the TAP controller, as defined in 5.2.

4.1.2 Description. A schematic view of the top-level design of the test logic architecture defined by this standard is shown in Fig 4-1. This figure, and the others included in the descriptive material contained in this standard, are examples intended only to illustrate a possible embodiment of the standard. These figures do not indicate a preferred implementation.

Key features of the design are:

- (a) The TAP controller. This receives TCK and interprets the signals on TMS. The TAP controller generates clock or control signals or both as required for the instruction and test data registers and for other parts of the architecture. The specification for the TAP controller is contained in Chapter 5.
- (b) The instruction register. This allows the instruction to be shifted into the design. The instruction is used to select the test to be performed or the test data register to be accessed or both. The specification for the instruction register is contained in Chapter 6.

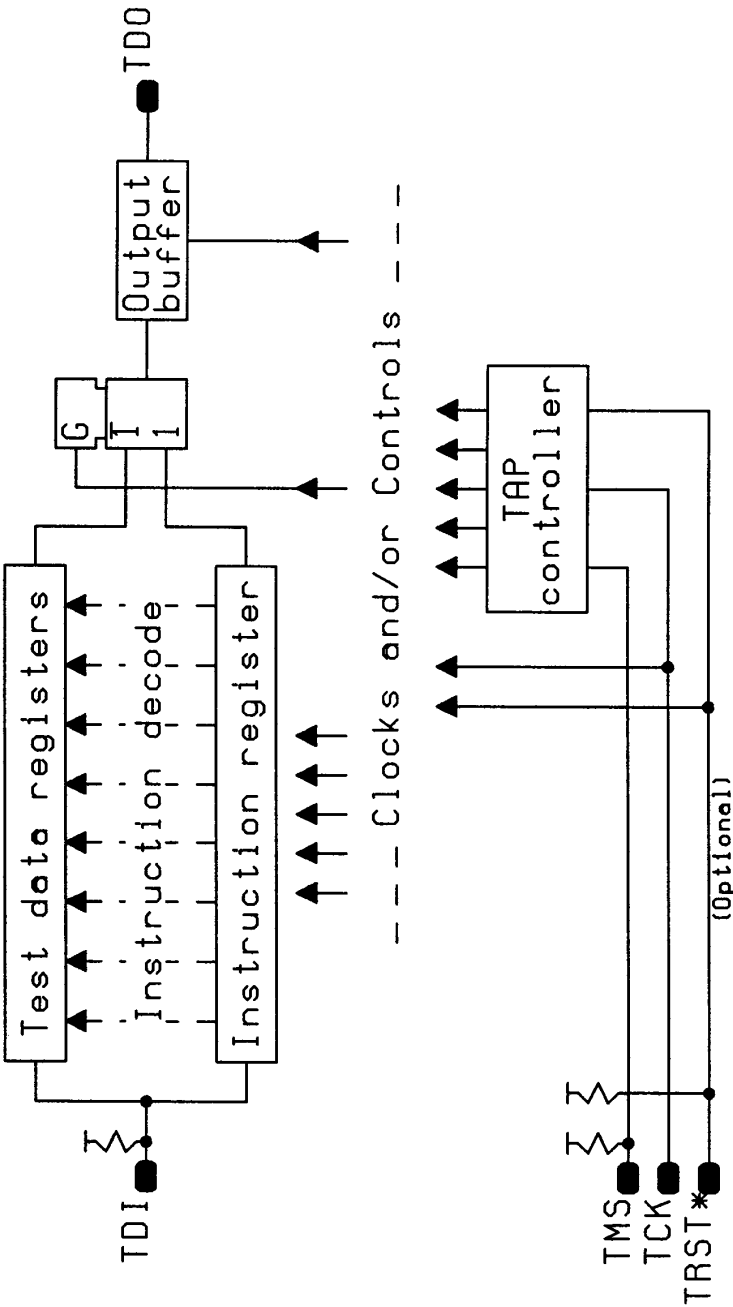


Fig 4-1 A Block Schematic of the Test Logic

- (c) The group of test data registers. The group of test data registers shall include a bypass and a boundary-scan register. It may also include an optional device identification register and further optional test data registers. Further information on the structure of the group of test data registers is contained in Chapter 8.

4.2 Test Logic Realization

4.2.1 Specifications

Rules

- (a) The TAP controller, the instruction register, and the associated circuitry necessary for control of the instruction and test data registers shall be dedicated test logic (i.e., these test logic blocks shall not perform any system function).
- (b) If test access is required to a test data register without causing any interference to the operation of the on-chip system logic, then the circuitry used to construct that test data register shall be dedicated test logic.

4.2.2 Description. While the example implementations contained in this standard show the various test data registers to be separate physical entities, circuitry may be shared between the test data registers provided the rules contained in this standard are met. For example, this would allow the device identification register and the boundary-scan register to share shift-register stages, in which case the requirements of this standard would be met by operating the common circuitry in two different modes – the device identification register mode and the boundary-scan register mode.

Chapter 5. The TAP Controller

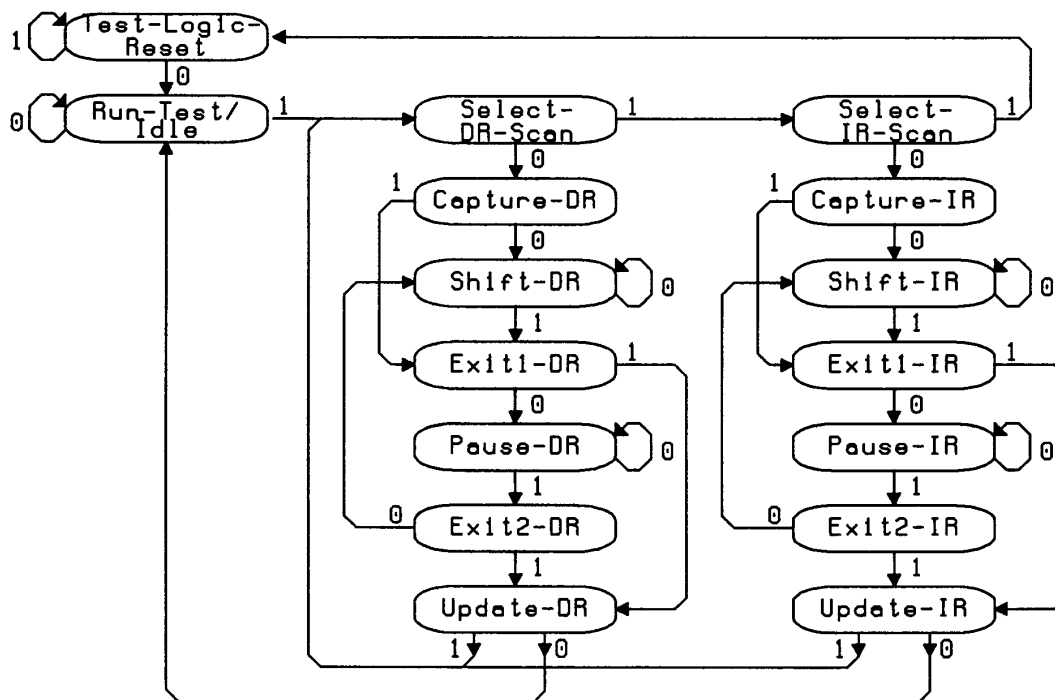
The TAP controller is a synchronous finite state machine that responds to changes at the TMS and TCK signals of the TAP and controls the sequence of operations of the circuitry defined by this standard.

5.1 TAP Controller State Diagram

5.1.1 Specifications

Rules

- (a) The state diagram for the TAP controller shall be as shown in Fig 5-1.



NOTE: The value shown adjacent to each state transition in this figure represents the signal present at TMS at the time of a rising edge at TCK.

Fig 5-1 TAP Controller State Diagram

- (b) All state transitions of the TAP controller shall occur based on the value of TMS at the time of a rising edge of TCK.
- (c) Actions of the test logic (instruction register, test data registers, etc.) shall occur on either the rising or the falling edge of TCK in each controller state as shown by Fig 5-2.

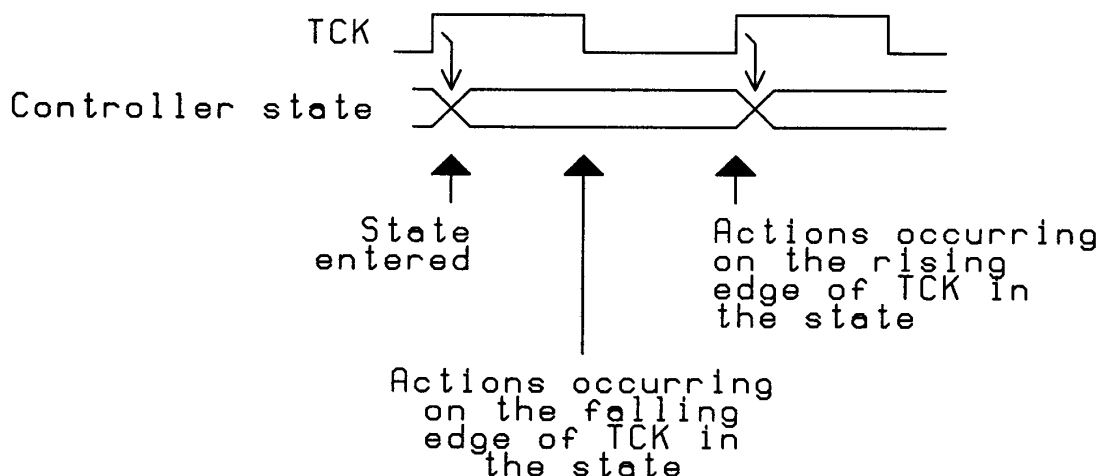


Fig 5-2 Timing of Actions in a Controller State

5.1.2 Description. The behavior of the TAP controller and other test logic in each of the controller states is briefly described as follows. Rules governing the behavior of the test logic defined by this standard in each controller state are contained in later chapters of this standard.

Test-Logic-Reset

The test logic is disabled so that normal operation of the on-chip system logic (i.e., in response to stimuli received through the system pins only) can continue unhindered. This is achieved by initializing the instruction register to contain the *IDCODE* instruction or, if the optional device identification register is not provided, the *BYPASS* instruction (see 6.2). No matter what the original state of the controller, it will enter *Test-Logic-Reset* when TMS is held high for at least five rising edges of TCK. The controller remains in this state while TMS is high.

If the controller should leave the *Test-Logic-Reset* controller state as a result of an erroneous low signal on the TMS line at the time of a rising edge on TCK (for example, a glitch due to external interference), it will return to the *Test-Logic-Reset* state following three rising edges of TCK with the TMS line at the intended high logic level. The operation of the test logic is such that no disturbance is caused to on-chip system logic

operation as the result of such an error. On leaving the *Test-Logic-Reset* controller state, the controller moves into the *Run-Test/Idle* controller state where no action will occur because the current instruction has been set to select operation of the device identification or bypass register (see 6.2). The test logic is also inactive in the *Select-DR-Scan* and *Select-IR-Scan* controller states.

Note that the TAP controller will also be forced to the *Test-Logic-Reset* controller state by applying a low logic level at TRST*, if such is provided, or at power-up (see 5.3).

Run-Test/Idle

A controller state between scan operations. Once entered, the controller will remain in the *Run-Test/Idle* state as long as TMS is held low. When TMS is high and a rising edge is applied at TCK, the controller moves to the *Select-DR-Scan* state.

In the *Run-Test/Idle* controller state, activity in selected test logic occurs only when certain instructions are present. For example, the *RUNBIST* instruction causes a self-test of the on-chip system logic to execute in this state (see 7.9). Self-tests selected by instructions other than *RUNBIST* may also be designed to execute while the controller is in this state.

For instructions that do not cause functions to execute in the *Run-Test/Idle* controller state, all test data registers selected by the current instruction shall retain their previous state (i.e., Idle).

The instruction does not change while the TAP controller is in this state.

Select-DR-Scan

This is a temporary controller state in which all test data registers selected by the current instruction retain their previous state.

If TMS is held low and a rising edge is applied to TCK when the controller is in this state, then the controller moves into the *Capture-DR* state and a scan sequence for the selected test data register is initiated. If TMS is held high and a rising edge is applied to TCK, the controller moves on to the *Select-IR-Scan* state.

The instruction does not change while the TAP controller is in this state.

Select-IR-Scan

This is a temporary controller state in which all test data registers selected by the current instruction retain their previous state.

If TMS is held low and a rising edge is applied to TCK when the controller is in this state, then the controller moves into the *Capture-IR* state and a scan sequence for the instruction register is initiated. If TMS is held high and a rising edge is applied to TCK,

the controller returns to the *Test-Logic-Reset* state.

The instruction does not change while the TAP controller is in this state.

Capture-DR

In this controller state data may be parallel-loaded into test data registers selected by the current instruction on the rising edge of TCK. If a test data register selected by the current instruction does not have a parallel input, or if capturing is not required for the selected test, then the register retains its previous state unchanged.

The instruction does not change while the TAP controller is in this state.

When the TAP controller is in this state and a rising edge is applied to TCK, the controller enters either the *Exit1-DR* state if TMS is held at 1 or the *Shift-DR* state if TMS is held at 0.

Shift-DR

In this controller state, the test data register connected between TDI and TDO as a result of the current instruction shifts data one stage towards its serial output on each rising edge of TCK. Test data registers that are selected by the current instruction, but are not placed in the serial path, retain their previous state unchanged.

The instruction does not change while the TAP controller is in this state.

When the TAP controller is in this state and a rising edge is applied to TCK, the controller enters either the *Exit1-DR* state if TMS is held at 1 or remains in the *Shift-DR* state if TMS is held at 0.

Exit1-DR

This is a temporary controller state. If TMS is held high, a rising edge applied to TCK while in this state causes the controller to enter the *Update-DR* state, which terminates the scanning process. If TMS is held low and a rising edge is applied to TCK, the controller enters the *Pause-DR* state.

All test data registers selected by the current instruction retain their previous state unchanged.

The instruction does not change while the TAP controller is in this state.

Pause-DR

This controller state allows shifting of the test data register in the serial path between TDI and TDO to be temporarily halted. All test data registers selected by the current instruction retain their previous state unchanged.

The controller remains in this state while TMS is low. When TMS goes high and a rising edge is applied to TCK, the controller moves on to the *Exit2-DR* state.

The instruction does not change while the TAP controller is in this state.

Exit2-DR

This is a temporary controller state. If TMS is held high and a rising edge is applied to TCK while in this state, the scanning process terminates and the TAP controller enters the *Update-DR* controller state. If TMS is held low and a rising edge is applied to TCK, the controller enters the *Shift-DR* state.

All test data registers selected by the current instruction retain their previous state unchanged.

The instruction does not change while the TAP controller is in this state.

Update-DR

Some test data registers may be provided with a latched parallel output to prevent changes at the parallel output while data is shifted in the associated shift-register path in response to certain instructions (e.g., *EXTEST*, *INTEST*, and *RUNBIST*). Data is latched onto the parallel output of these test data registers from the shift-register path on the falling edge of TCK in the *Update-DR* controller state. The data held at the latched parallel output should not change other than in this controller state unless operation during the execution of a self-test is required (e.g., during the *Run-Test/Idle* controller state in response to a design-specific public instruction).

All shift-register stages in test data registers selected by the current instruction retain their previous state unchanged.

The instruction does not change while the TAP controller is in this state.

When the TAP controller is in this state and a rising edge is applied to TCK, the controller enters either the *Select-DR-Scan* state if TMS is held at 1 or the *Run-Test/Idle* state if TMS is held at 0.

Capture-IR

In this controller state the shift-register contained in the instruction register loads a pattern of fixed logic values on the rising edge of TCK. In addition, design-specific data may be loaded into shift-register stages that are not required to be set to fixed values (see Chapter 6).

Test data registers selected by the current instruction retain their previous state. The instruction does not change while the TAP controller is in this state.

When the TAP controller is in this state and a rising edge is applied to TCK, the controller enters either the *Exit1-IR* state if TMS is held at 1 or the *Shift-IR* state if TMS is held at 0.

Shift-IR

In this controller state the shift-register contained in the instruction register is connected between TDI and TDO and shifts data one stage towards its serial output on each rising edge of TCK.

Test data registers selected by the current instruction retain their previous state. The instruction does not change while the TAP controller is in this state.

When the TAP controller is in this state and a rising edge is applied to TCK, the controller enters either the *Exit1-IR* state if TMS is held at 1 or remains in the *Shift-IR* state if TMS is held at 0.

Exit1-IR

This is a temporary controller state. If TMS is held high, a rising edge applied to TCK while in this state causes the controller to enter the *Update-IR* state, which terminates the scanning process. If TMS is held low and a rising edge is applied to TCK, the controller enters the *Pause-IR* state.

Test data registers selected by the current instruction retain their previous state. The instruction does not change while the TAP controller is in this state and the instruction register retains its state.

Pause-IR

This controller state allows shifting of the instruction register to be halted temporarily.

Test data registers selected by the current instruction retain their previous state. The instruction does not change while the TAP controller is in this state and the instruction register retains its state.

The controller remains in this state while TMS is low. When TMS goes high and a rising edge is applied to TCK, the controller moves on to the *Exit2-IR* state.

Exit2-IR

This is a temporary controller state. If TMS is held high and a rising edge is applied to TCK while in this state, termination of the scanning process results, and the TAP controller enters the *Update-IR* controller state. If TMS is held low and a rising edge is applied to TCK, the controller enters the *Shift-IR* state.

Test data registers selected by the current instruction retain their previous state. The instruction does not change while the TAP controller is in this state and the instruction register retains its state.

Update-IR

The instruction shifted into the instruction register is latched onto the parallel output from the shift-register path on the falling edge of TCK in this controller state. Once the new instruction has been latched, it becomes the current instruction.

Test data registers selected by the current instruction retain their previous state.

When the TAP controller is in this state and a rising edge is applied to TCK, the controller enters the *Select-DR-Scan* state if TMS is held at 1 or the *Run-Test/Idle* state if TMS is held at 0.

The *Pause-DR* and *Pause-IR* controller states are included so that shifting of data through the test data or instruction register can be temporarily halted. For example, this might be necessary in order to allow an ATE system to reload its pin memory from disc during application of a long test sequence. Boundary-scan test sequences are likely to extend to the order of 10^7 test patterns for complex board designs.

The TAP controller states include the three basic actions required for testing: stimulus application (*Update-DR*), execution (*Run-Test/Idle*), and response capture (*Capture-DR*). However, not all these actions are required for every type of test. Table 5-1 lists the actions required for key types of test supported by this standard.

Table 5-1 Use of Controller States for Different Test Types

Test Type	Action Required in This Controller State		
	Update-DR	Run-Test/Idle	Capture-DR
Boundary-scan external test	Yes	No	Yes
Internal scan test	Maybe	No	Yes
Internal self-test using linear-feedback shift-registers, etc	No	Yes	No
Boundary-scan SAMPLE/PRELOAD test	Yes	No	Yes

For scan testing, the stimulus is made available for use at the end of shifting or, if a parallel output latch is included, by updating the parallel output in the *Update-DR* state. The results of the test are captured into the test data register during the *Capture-DR* state.

For self-testing circuit designs based on linear-feedback shift-registers, the starting values of the registers are available at the end of shifting: there is no parallel output latch to update. The registers should operate in their linear feedback shift-register modes during *Run-Test/Idle*. Since the result is already contained in a test data register, no action is required during *Capture-DR*.

5.2 TAP Controller Operation

5.2.1 Specifications

Rules

- (a) The TAP controller shall change state only in response to the following events:
 - (i) A rising edge of TCK;
 - (ii) A transition to logic 0 at the TRST* input (if provided); or
 - (iii) Power-up.
- (b) The TAP controller shall generate signals to control the operation of the test data registers, instruction registers, and associated circuitry as defined in this standard (Figs 5-3 and 5-4).

NOTE: These figures are for a design that includes the optional device identification register, and therefore they show the *IDCODE* instruction being set onto the instruction register's output in the *Test-Logic-Reset* controller state. If this register is not included, then the instruction is set to *BYPASS* in the *Test-Logic-Reset* controller state.

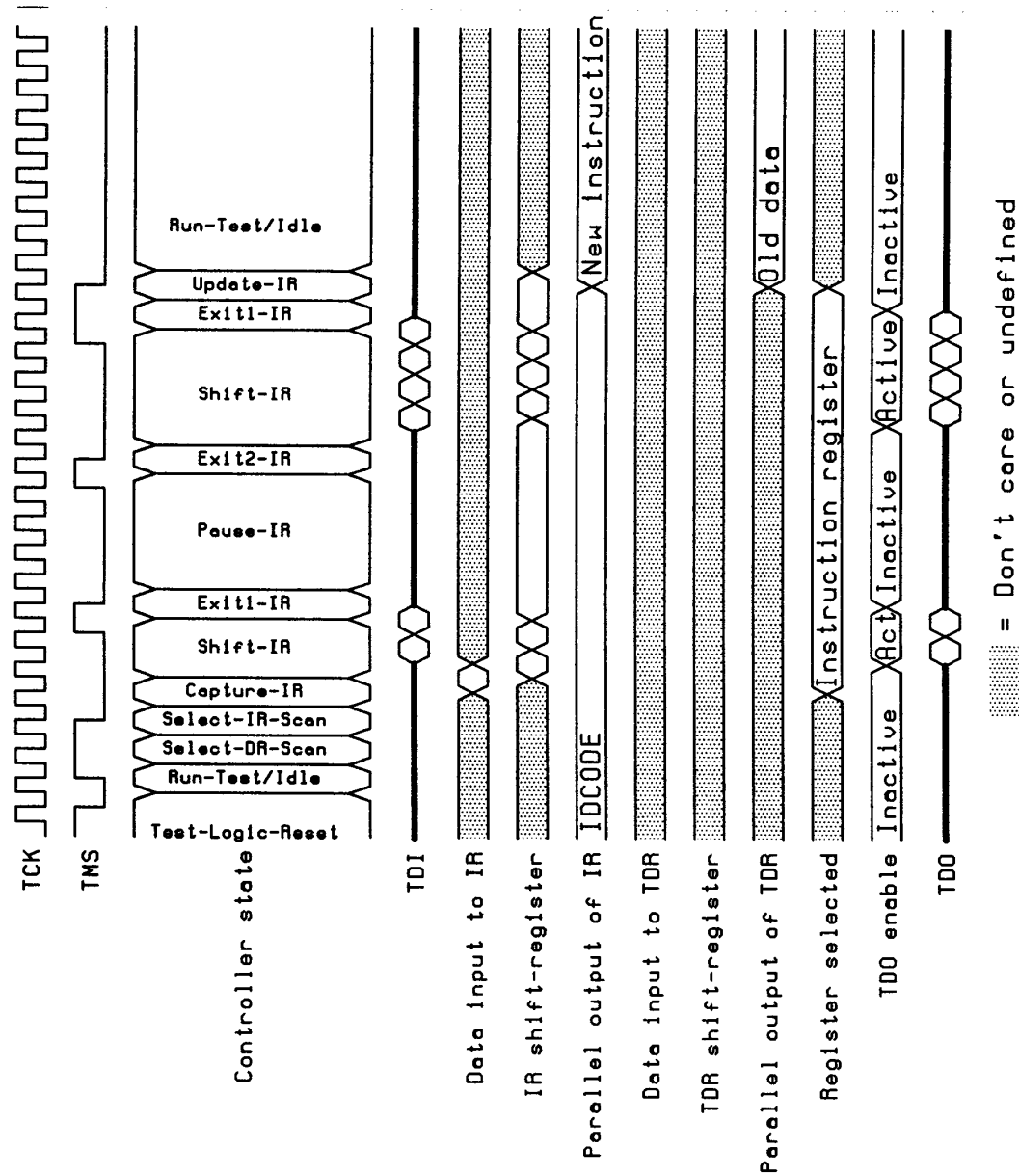


Fig 5-3 Test Logic Operation: Instruction Scan

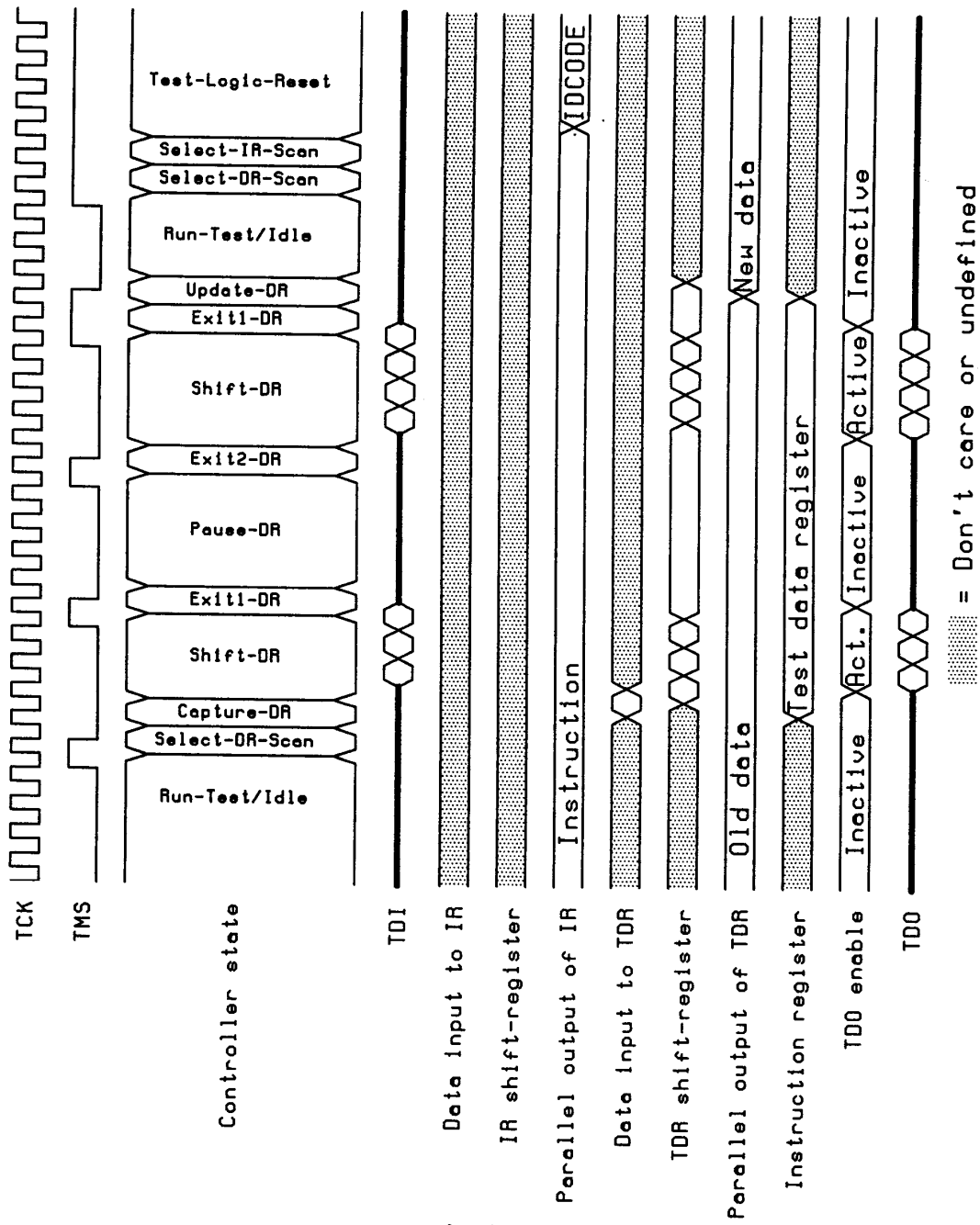


Fig 5-4 Test Logic Operation: Data Scan

- (c) The TDO output buffer and the circuitry that selects the register output fed to TDO shall be controlled as shown in Table 5-2.
- (d) Changes at TDO defined in Table 5-2 shall occur on the falling edge of TCK following entry into the state.

Table 5-2 Test Logic Operation in Each Controller State

Controller State	Register Selected to Drive TDO	TDO Driver
Test-Logic-Reset	Undefined	Inactive
Run-Test/Idle	Undefined	Inactive
Select-DR-Scan	Undefined	Inactive
Select-IR-Scan	Undefined	Inactive
Capture-IR	Undefined	Inactive
Shift-IR	Instruction	Active
Exit1-IR	Undefined	Inactive
Pause-IR	Undefined	Inactive
Exit2-IR	Undefined	Inactive
Update-IR	Undefined	Inactive
Capture-DR	Undefined	Inactive
Shift-DR	Test data	Active
Exit1-DR	Undefined	Inactive
Pause-DR	Undefined	Inactive
Exit2-DR	Undefined	Inactive
Update-DR	Undefined	Inactive

NOTE: Some components designed before publication of this standard may conform in every respect except that they have TDO active in the *Capture-IR*, *Pause-IR*, *Exit1-IR*, *Exit2-IR*, *Capture-DR*, *Pause-DR*, *Exit1-DR*, and *Exit2-DR* controller states, in addition to the *Shift-IR* and *Shift-DR* controller states. The functionality of these components is indistinguishable from that of components that fully conform to this standard except where the TDO output of such a component is connected to the TDO output of another (e.g., as shown in Fig 3-2).

5.2.2 Description. An example of a circuit that meets the above requirements is shown in Figs 5-5 and 5-6. This circuit generates a range of clock and control signals required not only to control the selection between the alternate instruction and test data register paths and the activity of TDO (as defined in Table 5-2), but also to control the example implementations of other items of test logic that are contained in this standard.

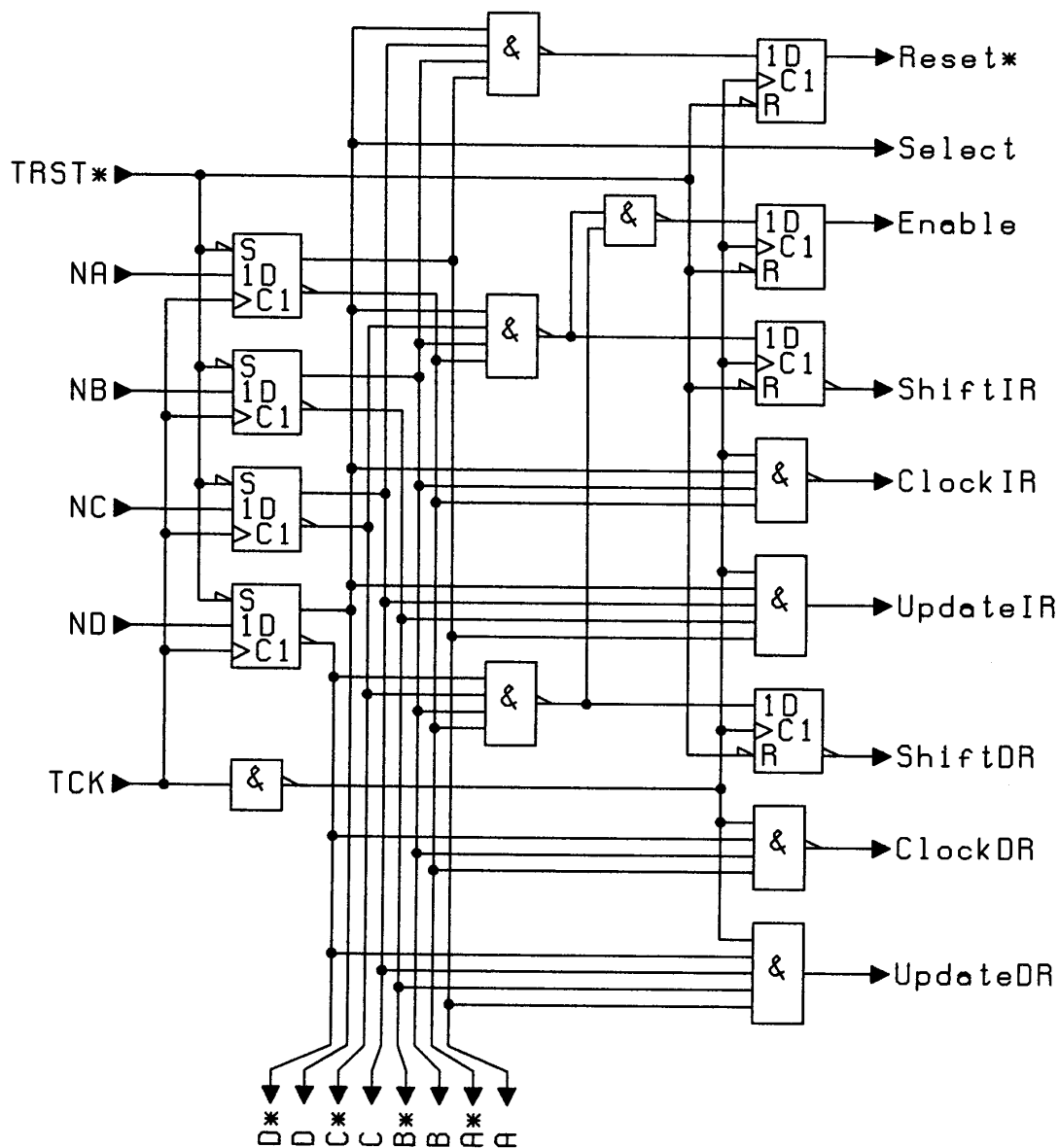
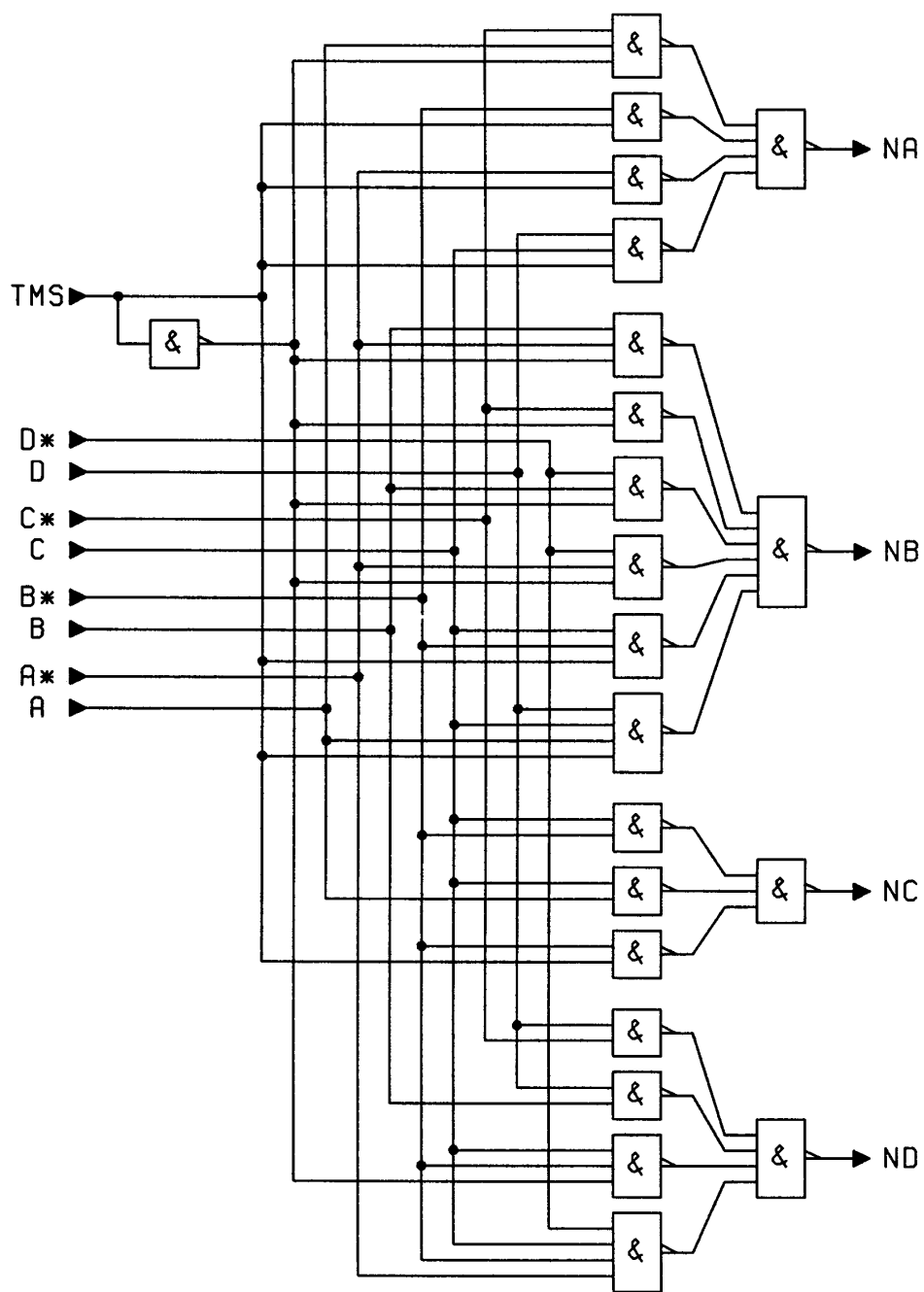


Fig 5-5 A TAP Controller Implementation – State Registers and Output Logic

**Fig 5-6 A TAP Controller Implementation - Next State Logic**

The assignment of controller states in the example implementation is given in Table 5-3.

Table 5-3 State Assignments for Example TAP Controller

Controller State	DCBA (hex)
Exit2-DR	0
Exit1-DR	1
Shift-DR	2
Pause-DR	3
Select-IR-Scan	4
Update-DR	5
Capture-DR	6
Select-DR-Scan	7
Exit2-IR	8
Exit1-IR	9
Shift-IR	A
Pause-IR	B
Run-Test/Idle	C
Update-IR	D
Capture-IR	E
Test-Logic-Reset	F

The Boolean equations for the next state logic in Figs 5-5 and 5-6 are as follows:

$$\begin{aligned}
 ND &:= DC^* + DB + T^*CB^* + D^*CB^*A^* \\
 NC &:= CB^* + CA + TB^* \\
 NB &:= T^*BA^* + T^*C^* + T^*D^*B + T^*D^*A^* + TCB^* + TDCA \\
 NA &:= T^*C^*A + TB^* + TA^* + TDC
 \end{aligned}$$

where

T = value present at TMS

Fig 5-7 shows the operation of this controller implementation through instruction and test data register scan cycles.

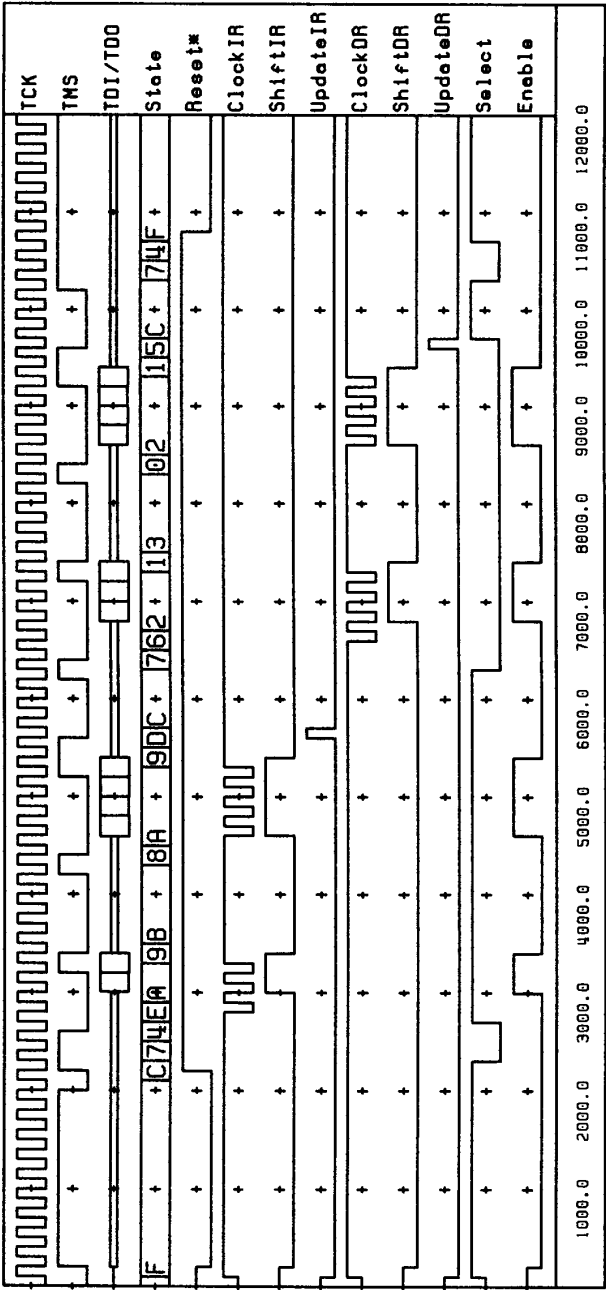


Fig 5-7 Operation of the Example TAP Controller

5.3 TAP Controller Initialization

5.3.1 Specifications

Rules

- (a) The TAP controller shall be forced into the *Test-Logic-Reset* controller state at power-up either by use of the TRST* signal or as a result of circuitry built into the test logic.
- (b) The TAP controller shall not be initialized by operation of any system input, such as a system reset.
- (c) Where a dedicated reset pin (TRST*) is provided to allow initialization of the TAP controller, then initialization shall occur asynchronously when the TRST* input changes to the low logic level.
- (d) Where the TAP controller is initialized at power-up by operation of circuitry built into the test logic, then the result shall be equivalent to that which would be achieved by application of a logic 0 to a TRST* input.

5.3.2 Description. In a board design that contains wired junctions or buses, provision shall be made to ensure that at power-up any period of contention between drivers on the bus is kept within limits that ensure that no damage occurs to the components on the board.

When boundary-scan circuitry is inserted between the on-chip system logic and package pins, it becomes essential to ensure that shortly following power-up this circuitry enters a state where buses and wired junctions are controlled by the system circuitry, i.e., the *Test-Logic-Reset* controller state.

NOTE: Chapter 10 contains rules that ensure that boundary-scan circuitry at system pins does not interfere with system operation when the *Test-Logic-Reset* controller state is selected.

While the TAP controller will synchronously enter the *Test-Logic-Reset* controller state following five rising edges at TCK (provided TMS is held high), the worst-case time taken to reach this state may exceed that at which damage could occur. Further, it cannot be guaranteed that the clock will be running at the time at which power is applied to the board. Therefore, the "reset at power-up" requirement is included.

The requirement can be met in a variety of ways, for example, by inclusion of a power-up reset within the integrated circuit or by asymmetric design of the latches or registers used to construct the TAP controller. It could also be met by inclusion of a dedicated TRST* pin for the TAP controller. However, a system reset cannot also be used to initialize the TAP controller, since this would compromise the ability to test system interconnections at the board level using the boundary-scan circuitry. In some systems it may also be possible to use the independence of the system and test resets to allow sampling and examination of data following a system crash. This would require that the test logic be reset prior to reinitialization of the on-chip system logic.

Where a power-up reset facility is provided within the component, this can be used to initialize both the system and test logic, for example, as shown in Fig 5-8.

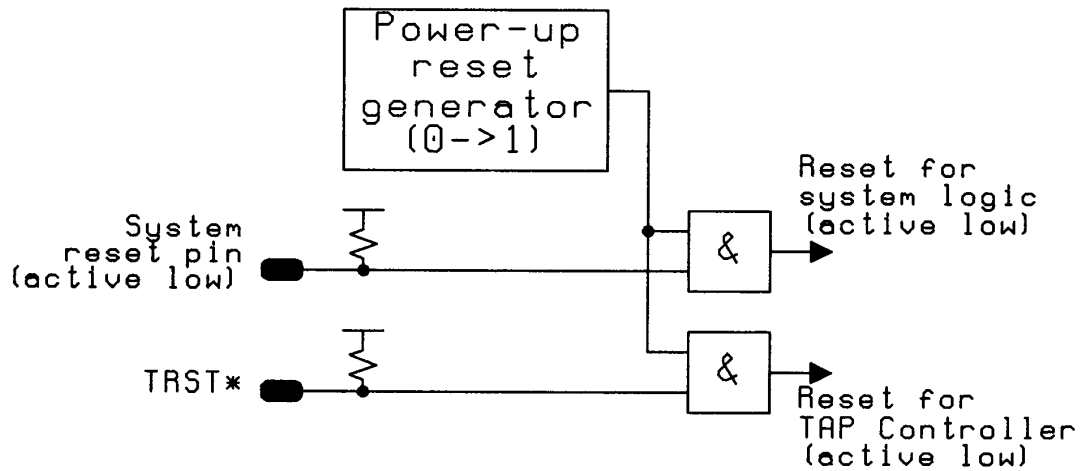


Fig 5-8 Use of Power-Up Reset for System and Test Logic

Chapter 6. The Instruction Register

The instruction register allows an instruction to be shifted into the design. The instruction is used to select the test to be performed or the test data register to be accessed or both. As will be discussed in Chapter 7, a number of mandatory and optional instructions are defined by this standard. Further design-specific instructions can be added to allow the functionality of the test logic built into a component to be extended.

Optionally, the instruction register allows examination of design-specific information generated within the component.

This chapter contains the design requirements for the instruction register.

6.1 Design and Construction of the Instruction Register. The instruction register is a shift-register-based design having an optional parallel input for register cells other than the two nearest to the serial output. The instruction shifted into the register is latched at the completion of the shifting process.

6.1.1 Specifications

Rules

- (a) The instruction register shall include at least two shift-register-based cells capable of holding instruction data.
- (b) The instruction shifted into the instruction register shall be latched such that changes in the effect of an instruction occur only in the *Update-IR* and *Test-Logic-Reset* controller states (see 6.2).
- (c) There shall be no inversion of data between the serial input and the serial output of the instruction register.
- (d) The two least significant instruction register cells (i.e., those nearest the serial output) shall load a fixed binary "01" pattern (the 1 into the least significant bit location) in the *Capture-IR* controller state (see 6.2).

Recommendations

- (e) Where the parallel inputs of instruction register cells are not required to load design-specific information, then these cells should be designed to load fixed logic values (0 or 1) in the *Capture-IR* controller state.

Permissions

- (f) Parallel inputs may be provided to instruction register cells (other than the two least significant cells) to permit capture of design-specific information in the *Capture-IR* controller state.

6.1.2 Description. The requirement for the parallel output of the instruction register to be latched is included to ensure that the instruction only changes synchronously at the end of the instruction register scanning sequence or asynchronously on entry to the *Test-Logic-Reset* controller state. The values set onto the instruction register outputs define the test to be applied or the test data register that shall be accessed or both.

The minimum size (two instruction register cells) is necessary to meet rules stated elsewhere in this standard:

- (a) The instruction register shall allow selection of the bypass register.
- (b) The instruction register shall allow access to the boundary-scan register in at least two configurations (*EXTEST* and *SAMPLE/PRELOAD* – see 7.2).

In addition, fault isolation of the board-level serial test data path shall be supported. This is achieved by loading a constant binary "01" pattern into the least significant bits of the instruction register at the start of the instruction-scan cycle.

The inclusion of the optional design-specific data inputs to the instruction register allows key data signals within the device to be examined at the start of testing, with future test actions potentially depending on the design-specific information gathered. Where the parallel inputs to instruction register cells are not used for design-specific information, it is recommended that these cells are designed to load a fixed logic value (0 or 1) during the *Capture-IR* controller state.

6.2 Instruction Register Operation

6.2.1 Specifications

Rules

- (a) The behavior of the instruction register in each TAP controller state shall be as defined in Table 6-1.
- (b) All actions resulting from an instruction shall terminate when a different instruction is transferred to the parallel output of the instruction register (i.e., in the *Update-IR* or *Test-Logic-Reset* controller states).
- (c) All operations of shift-register stages shall occur on the rising edge of TCK following entry into a controller state.

Table 6-1 Instruction Register Operation in Each Controller State

Controller State	Shift-Register Stage	Parallel Output
Test-Logic-Reset	Undefined	Set to give the IDCODE (or BYPASS) instruction
Capture-IR	Load 01 into LSBs and design-specific data or fixed values into MSBs	Retain last state
Shift-IR	Shift towards serial output	Retain last state
Exit1-IR Exit2-IR Pause-IR	Retain last state	Retain last state
Update-IR	Retain last state	Load from shift-register stage
All other states	Undefined	Retain last state

- (d) The data present at the parallel output of the instruction register shall be latched from the shift-register stage on the falling edge of TCK in the *Update-IR* controller state.
- (e) Following entry into the *Test-Logic-Reset* controller state as a result of the clocked operation of the TAP controller, the *IDCODE* instruction (or, if there is no device identification register, the *BYPASS* instruction) shall be latched onto the instruction register output on the falling edge of TCK.
- (f) If the TRST* input is provided, when a low signal is applied to the input the latched instruction shall change asynchronously to *IDCODE* (or, if no device identification register is provided, to *BYPASS*).

6.2.2 Description. Fig 6-1 shows an implementation of an instruction register cell that satisfies these requirements and operates in response to the signals generated by the example TAP controller design contained in 5.2:

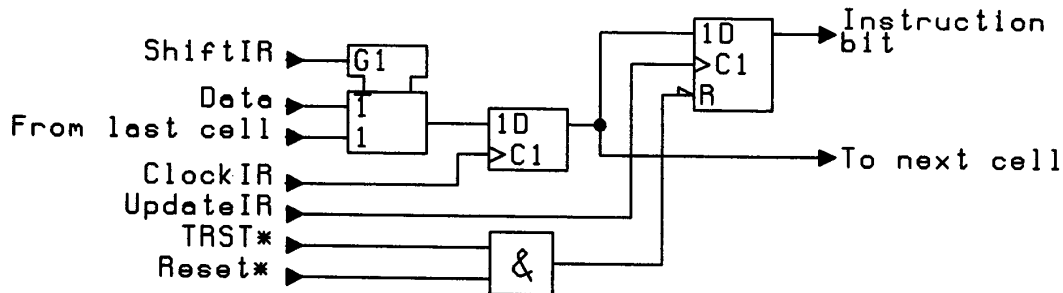


Fig 6-1 An Instruction Register Cell

- (a) The parallel output (labeled Instruction Bit) is updated at the end of the instruction-scan cycle during the *Update-IR* controller state. This shall occur on the falling edge of TCK because a change in the latched instruction can result in a change at system output pins due to the operation of the boundary-scan register. Such changes shall occur on the falling edge of TCK as defined in Chapter 10. Note that in Fig 6-1 an edge-triggered flip-flop is provided adjacent to the shift-register stage to meet this requirement. Alternative implementations, for example, where a level-operated latch is used or the storage element follows (rather than precedes) the instruction decoding logic, are permissible.
- (b) The clock input to the register in the serial path is only applied during the *Capture-IR* and *Shift-IR* controller states.
- (c) The parallel output is set low during the *Test-Logic-Reset* controller state by the *Reset** signal. Note that some cells will need to be designed such that the parallel output is set high during this controller state so that the value of the *IDCODE* (or *BYPASS*) instruction is loaded onto the complete register's outputs as required by rule 6.2.1e.
- (d) Application of a 0 at *TRST** causes the parallel output to be asynchronously set low. Again, some cells may need to be designed to be set high by *TRST** such that the value of the *IDCODE* (or *BYPASS*) instruction is forced onto the register's outputs.

Note that the parallel data inputs to the two least significant stages (instruction register stages 0 and 1) shall be tied to fixed logic levels (1 for the least significant bit, 0 for the next-least significant bit).

Rule 6.2.1b ensures that the operation of the test data registers, etc., is determined only by the current instruction and that there is no possibility that actions resulting from any instruction (e.g., execution of an internal self-test) can continue once the instruction is removed. The circuit under test may not be in a known state if a new instruction is loaded before the previous one has run to completion.

Chapter 7. Instructions

The instruction register allows instructions to be serially entered into the test logic during an instruction-register scan cycle. This chapter defines the minimum range of instructions that shall be supplied and the operations that occur in response to those instructions. Optional instructions and the resulting operation of the test logic are also defined, together with the requirements for extensions to the instruction set defined in this standard.

7.1 Response of the Test Logic to Instructions

7.1.1 Specifications

Rules

- (a) Each instruction shall completely define the set of test data register(s) that may operate and (where required) interact with the on-chip system logic while the instruction is current.
- (b) Test data registers that are not selected by the current instruction shall be controlled such that they do not interfere with the operation of the on-chip system logic or the selected test data registers.
- (c) Each instruction shall cause a single serial test data register path to be enabled to shift data between TDI and TDO in the *Shift-DR* controller state (as defined in Table 5-2).
- (d) Instruction codes that are not otherwise required to provide control of test logic shall be equivalent to the *BYPASS* instruction (see 7.4).

Permissions

- (e) The mode of operation of a test data register may be defined by a combination of the current instruction and further control information contained in test data registers.

7.1.2 Description. The instructions loaded into the instruction register are decoded in order to achieve two key functions.

First, each instruction defines the set of test data registers that may operate while the instruction is current. Other test data registers should be controlled such that they cannot interfere with the operation of the on-chip system logic or with the operation of the selected test data registers. Several registers may be set into test modes simultaneously (for an example, see 8.2).

Second, an instruction defines the serial test data register path that is used to shift data between TDI and TDO during data register scanning. Note that a particular instruction may result in a single test data register being connected between TDI and TDO or in several test data registers being serially interconnected between TDI and TDO (for an example, see 8.2).

Rule 7.1.1d ensures that every pattern of 1s and 0s that can be fed into the instruction register produces a defined response and, in particular, that a test data register is connected between TDI and TDO for every possible instruction code.

7.2 Public Instructions

7.2.1 Specifications

Rules

- (a) Public instructions shall be available for use by purchasers of a component.
- (b) The following public instructions shall be provided in all components claiming conformance to this standard : *BYPASS*, *SAMPLE/PRELOAD*, and *EXTEST*. (See 7.4, 7.6, and 7.7 respectively.)
- (c) If the optional device identification register is included in a component, then the *IDCODE* instruction shall be provided.
- (d) If the optional device identification register is included in a user-programmable component that does not allow the programming via the test logic defined by this standard, then the *USERCODE* instruction shall be provided.
- (e) The binary codes for the *BYPASS* and *EXTEST* instructions shall be as defined in 7.4 and 7.7.

Recommendations

- (f) It is recommended that products support either the *INTEST* or the *RUNBIST* instruction or both. (See 7.8 and 7.9.)

Permissions

- (g) A design may offer public instructions in addition to those defined in this standard to allow the device purchaser access to design-specific features.
- (h) Where binary codes for public instructions are not defined by this standard, they may be assigned as required for the particular design.

7.2.2 Description. Public instructions provide the component purchaser with access to test features that help in test tasks, e.g., go/no-go testing of the component via its self-test, board interconnect test via the boundary-scan register, etc. The purchaser expects that the results of such tests will be independent of the variant of the component installed in a particular board, of the source of the component, etc. An exception, of course, is when the test results are intended to distinguish the variant, etc., as would be the case if the *IDCODE* instruction were used (see 7.11).

The binary code of an instruction is the sequence of data bits shifted serially into the instruction register from TDI during the *Shift-IR* controller state.

7.3 Private Instructions

7.3.1 Specifications

Permissions

- (a) The public instructions may be supplemented with private instructions intended solely for the use of the component manufacturer.
- (b) The operation of private instructions need not be documented.
- (c) If private instructions are utilized in a component, the vendor shall clearly identify any instruction codes that, if selected, would cause hazardous operation of the component.

7.3.2 Description. Private instructions allow the component manufacturer to use the TAP and test logic to gain access to test features embedded in the design for design verification, production testing, or fault diagnosis. The component manufacturer may require tests performed using these features to give results that differ between variants of the component, for example, that would render documentation and use by component purchasers difficult.

Note that some private instructions may cause a component to operate in a manner that could be hazardous. For example, if a private instruction causes component inputs to become outputs for test data, etc., then damage may result if the instruction is selected while the component is surrounded by other components on an assembled board. The vendor shall therefore clearly identify any instruction codes (binary values) that may cause hazardous operation if used by the component purchaser.

7.4 The BYPASS Instruction. The *BYPASS* instruction is the only instruction defined by this standard that causes operation of the bypass register (see Chapter 9). The bypass register contains a single shift-register stage and is used to provide a minimum-length serial path between the TDI and the TDO pins of a component when no test operation of that component is required. This allows more rapid movement of test data to and from other components on a board that are required to perform test operations.

7.4.1 Specifications

Rules

- (a) Each component shall provide a *BYPASS* instruction.
- (b) A binary code for the *BYPASS* instruction shall be {111...1} (i.e., a logic 1 entered into every instruction register cell).
- (c) The *BYPASS* instruction shall select the bypass register to be connected for serial access between TDI and TDO in the *Shift-DR* controller state.
- (d) When the *BYPASS* instruction is selected, all test data registers that can operate in either system or test modes shall perform their system function.
- (e) When the *BYPASS* instruction is selected, the operation of the test logic shall have no effect on the operation of the on-chip system logic.

Permissions

- (f) The *BYPASS* instruction may have binary codes in addition to that defined in rule 7.4.1b.

7.4.2 Description. The *BYPASS* instruction can be entered by holding TDI at a constant high value and completing an instruction-scan cycle. The demands on the host test system are consequently reduced in cases where access is required, say, to only chip 57 on a 100 chip board. In this case, the overall instruction pattern that shall be shifted into the design consists of a background of 1s with a small field of specific instruction data.

Note also that, since the TDI input is designed such that when it is not terminated it behaves as though a high signal were being applied, an open circuit fault in the serial board-level test data path will cause the bypass register to be selected following an instruction-scan cycle. Therefore, no unwanted interference with the operation of the on-chip system logic can occur.

Where no device identification register is provided in a component, the *BYPASS* instruction is forced into the latches at the parallel outputs of the instruction register during the *Test-Logic-Reset* controller state. This ensures that a complete serial path through either bypass or device identification registers is established.

7.5 Boundary-Scan Register Instructions. As discussed in Chapter 1, the boundary-scan register is composed of cells connected between the on-chip system logic and the component's system input and output pins. This section is included to provide an overview of the structure and operation of the boundary-scan register that will assist the reader in understanding the specifications for the mandatory and optional instructions that make use of the boundary-scan register.

Design requirements for the boundary-scan register instructions are contained in 7.6 to 7.9. Requirements for the design of boundary-scan register cells are contained in Chapter 10.

7.5.1 An Overview of the Operation of the Boundary-Scan Register. The boundary-scan register is a shift-register based structure comprising a variety of different cell designs matched onto the requirements of the particular component. Different cell designs are used according to the type of system pin concerned (input, output, 3-state, bidirectional) and according to the set of boundary-scan instructions supported.

A simplified view of a boundary-scan register is shown in Fig 7-1.

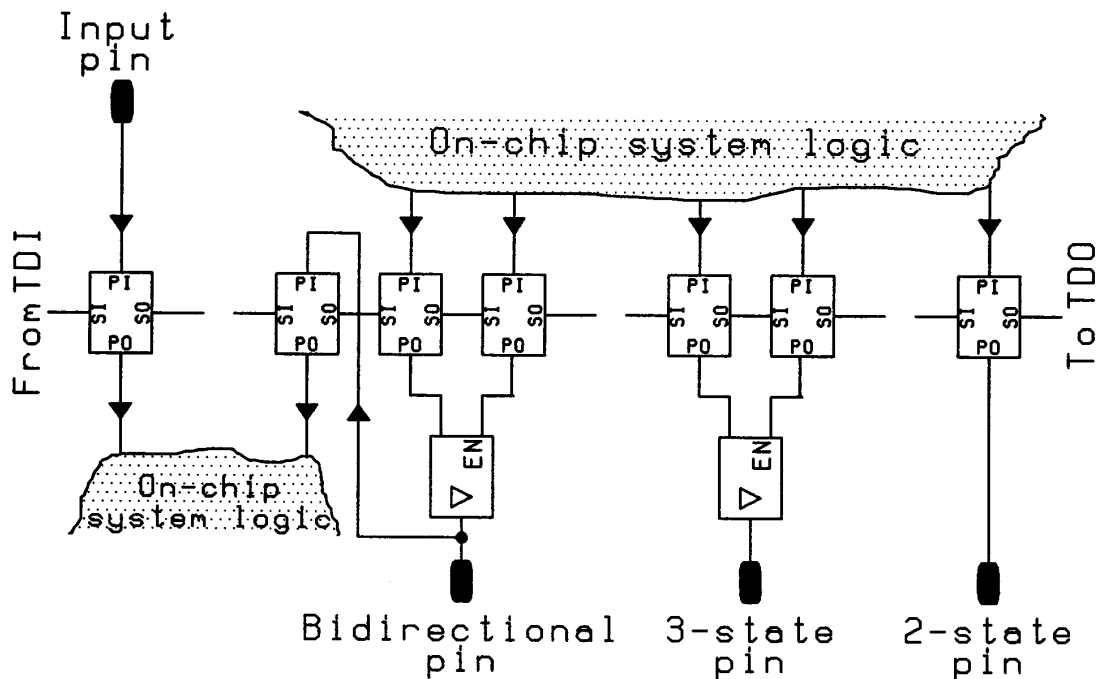


Fig 7-1 A Simplified View of the Boundary-Scan Register

An example implementation for a cell that could be used in each of the locations shown in Fig 7-1 is given in Fig 7-2.

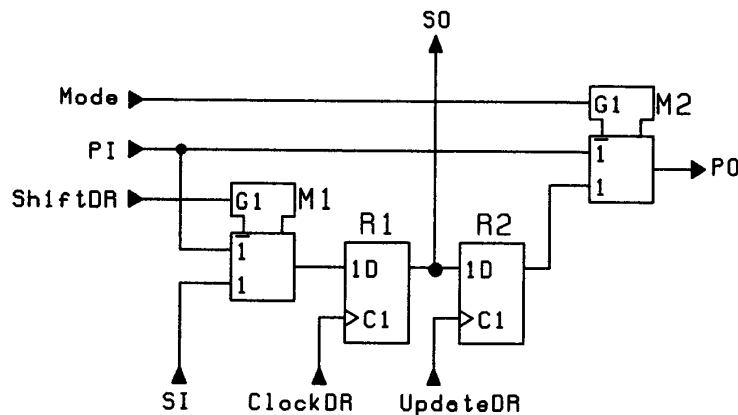


Fig 7-2 An Example Boundary-Scan Cell Design

The connections labeled PI, PO, SI, and SO in Fig 7-2 are connected to adjacent cells, the on-chip system logic, and the system pins as shown in Fig 7-1. Like all the cells shown in this standard, that shown in Fig 7-2 is designed to respond to the ClockDR, ShiftDR, and UpdateDR signals generated by the example TAP controller implementation shown in Figs 5-5 and 5-6. The Mode input shall be controlled according to the type of pin connected to the cell (input, output, etc.) and the specific instruction selected.

Use of this cell design, with appropriate signals supplied to the Mode input of each cell, will result in a component that supports the *SAMPLE/PRELOAD*, *EXTEST*, and *INTEST* instructions. As will be discussed in Chapter 10, other cell designs are possible that meet the requirements of this standard for different sets of instructions. For example:

- (a) R2 may be either a flip-flop (as shown) or a latch.
- (b) R2 is optional for cells that feed data from a system pin to the on-chip system logic, e.g., the cells at system input pins. The lower input to M2 would, in such cases, be fed directly from the output of R1.
- (c) If the *INTEST* instruction was not supported, R2 and M2 would be omitted from cells that feed data from a system pin to the on-chip system logic. The input labeled PI would then be directly connected to the output labeled PO.

7.5.2 Specifications for Boundary-Scan Register Instructions. The specifications for boundary-scan instructions given in the following sections of this chapter define:

- (a) Whether the instruction is mandatory or optional;
- (b) Which test data registers can be connected in the serial path between TDI and TDO;
- (c) The restrictions (if any) on the choice of binary codes for each instruction (i.e., the patterns of 1s and 0s that, when shifted into the instruction register, cause the instruction to be selected); and
- (d) The flow of data between the component's system pins, the boundary-scan register cells, and the on-chip system logic.

The specifications are supported by descriptive text that includes a version of Fig 7-3 that shows one input and one output for a component. The solid bold lines in later copies of this figure show the mandatory data flows for each instruction.

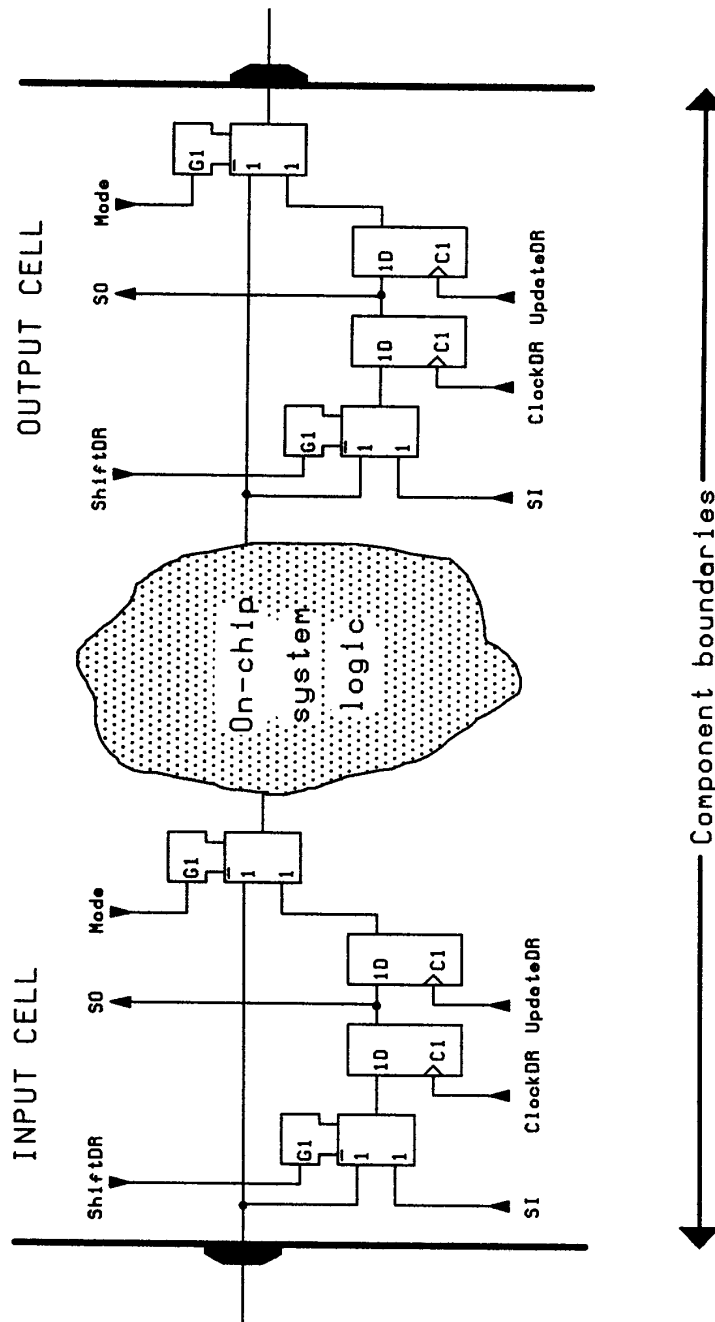


Fig 7-3 Circuit Used to Illustrate Boundary-Scan Instructions

7.6 The SAMPLE/PRELOAD Instruction. The mandatory *SAMPLE/PRELOAD* instruction allows a snapshot of the normal operation of the component to be taken and examined. It also allows data values to be loaded onto the latched parallel outputs of the boundary-scan shift register prior to selection of the other boundary-scan test instructions.

7.6.1 Specifications

Rules

- (a) Each component shall provide a *SAMPLE/PRELOAD* instruction.
- (b) The *SAMPLE/PRELOAD* instruction shall select only the boundary-scan register to be connected for serial access between TDI and TDO in the *Shift-DR* controller state (i.e., no other test data register may be connected in series with the boundary-scan register).
- (c) When the *SAMPLE/PRELOAD* instruction is selected, the operation of the test logic shall have no effect on the operation of the on-chip system logic or on the flow of signals between the system pins and the on-chip system logic.
- (d) When the *SAMPLE/PRELOAD* instruction is selected, the states of all signals flowing through system pins (input or output) shall be loaded into the boundary-scan register on the rising edge of TCK in the *Capture-DR* controller state.
- (e) When the *SAMPLE/PRELOAD* instruction is selected, parallel output registers/latches included in boundary-scan register cells shall load the data held in the associated shift-register stage on the falling edge of TCK in the *Update-DR* controller state.

Permissions

- (f) The binary value(s) for the *SAMPLE/PRELOAD* instruction may be selected by the component designer.

7.6.2 Description. The *SAMPLE/PRELOAD* instruction is used to allow scanning of the boundary-scan register without causing interference to the normal operation of the on-chip system logic. Data received at system input pins is supplied without modification to the on-chip system logic; data from the on-chip system logic is driven without modification through the system output pins; etc. For the example boundary-scan cell design given in Fig 7-2, this is achieved by holding the Mode input at 0 when the *SAMPLE/PRELOAD* instruction is selected.

As suggested by the instruction's name, two functions can be performed by use of the *SAMPLE/PRELOAD* instruction:

- (a) *SAMPLE* allows a snapshot to be taken of the data flowing from the system pins to the on-chip system logic or vice versa, without interfering with the normal operation of the assembled board. The snapshot is taken on the rising edge of TCK in the *Capture-DR* controller state, and the data can then be viewed by shifting through the component's TDO output. Example applications of the *SAMPLE* capability are:
 - (i) To provide an analog to the guided-probing process performed on an assembled board during functional test diagnosis, but without the need for physical contact; and
 - (ii) Verification of the interaction between components during normal functional operation.

The flow of data for the *SAMPLE* phase of the *SAMPLE/PRELOAD* instruction is shown in Fig 7-4.

- (b) *PRELOAD* allows an initial data pattern to be placed at the latched parallel outputs of boundary-scan register cells (e.g., as provided in the cells connected to system output pins) prior to selection of another boundary-scan test operation. For example, prior to selection of the *EXTEST* instruction, data can be loaded onto the latched parallel outputs using *PRELOAD*. As soon as the *EXTEST* instruction has been transferred to the parallel output of the instruction register, the preloaded data is driven through the system output pins. This ensures that known data, consistent at the board level, is driven immediately when the *EXTEST* instruction is entered; without *PRELOAD* indeterminate data would be driven until the first scan sequence had been completed.

The flow of data for the *PRELOAD* phase of the *SAMPLE/PRELOAD* instruction is shown in Fig 7-5.

The shifting of data for the *SAMPLE* and *PRELOAD* phases can occur concurrently when required – that is, while data captured is shifted out, the preload data can be shifted in.

Note that by moving the TAP controller through the sequence *Capture-DR* → *Exit1-DR* → *Update-DR* while the *SAMPLE/PRELOAD* instruction is selected, the state of the signals flowing into and out of the on-chip system logic at the time of sampling can be loaded onto the latched parallel output of the boundary-scan shift register.

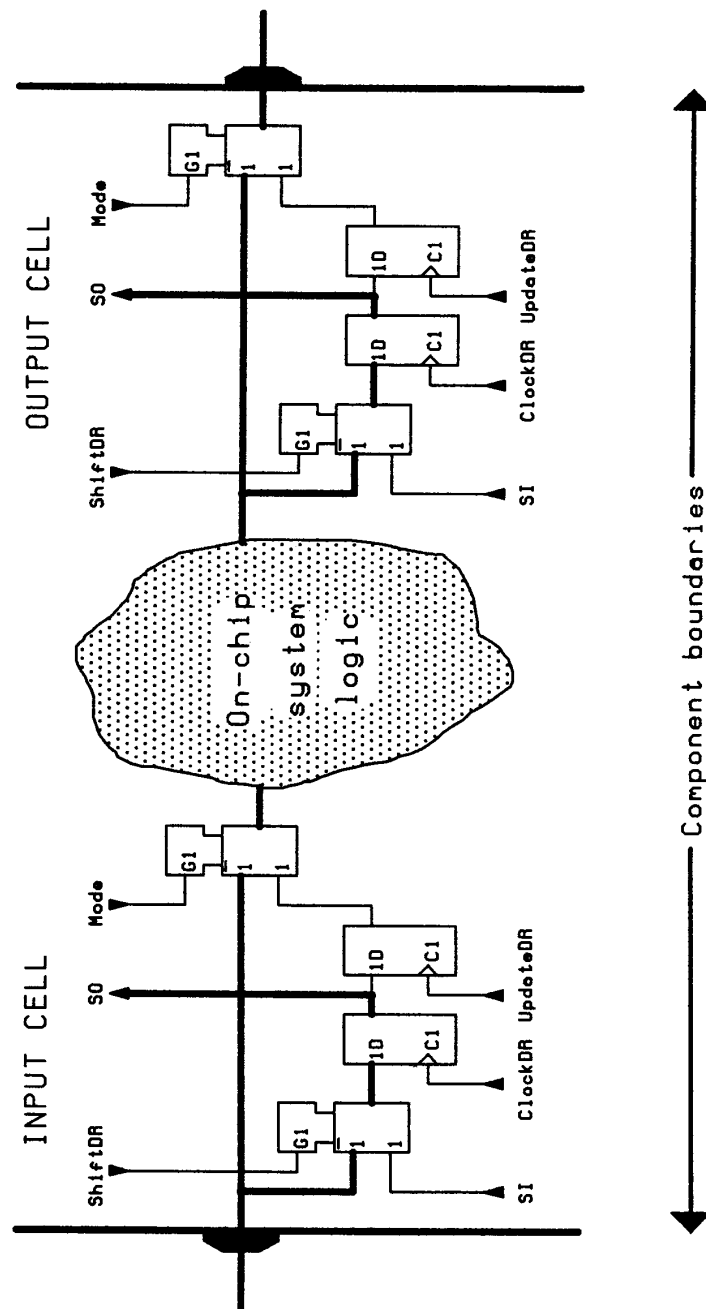


Fig 7-4 Data Flow for the SAMPLE Phase of the SAMPLE/PRELOAD Instruction

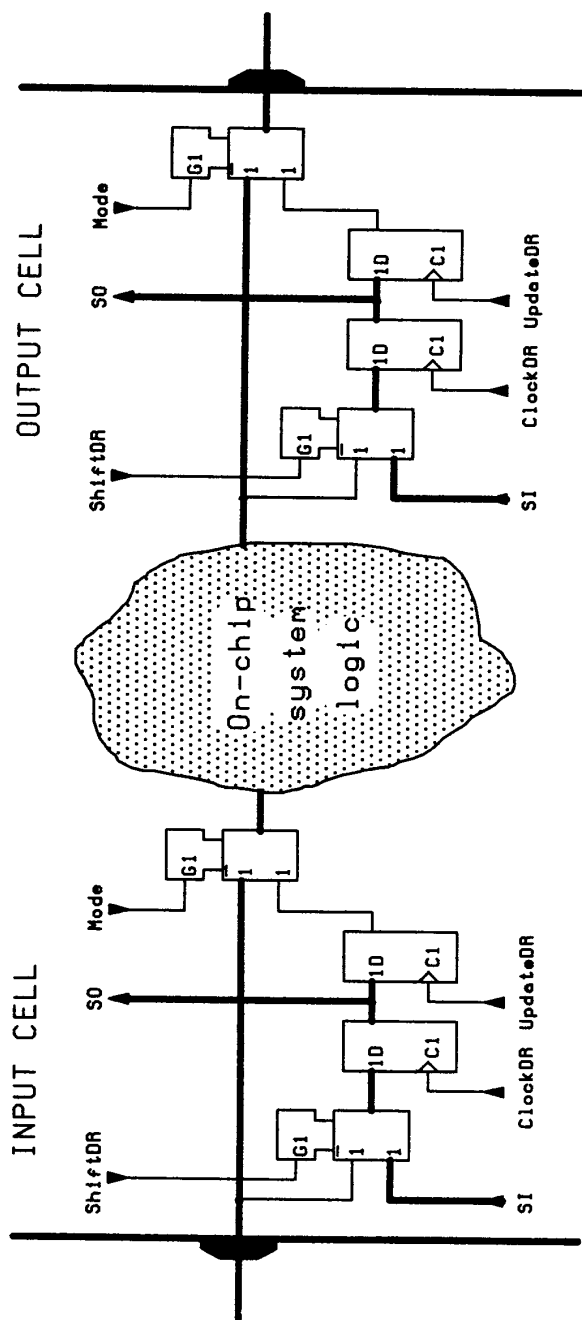


Fig 7-5 Data Flow for the PRELOAD Phase of the SAMPLE/PRELOAD Instruction

7.7 The EXTEST Instruction. The mandatory *EXTEST* instruction allows testing of off-chip circuitry and board level interconnections. Data would typically be loaded onto the latched parallel outputs of boundary-scan shift-register stages using the *SAMPLE/PRELOAD* instruction prior to selection of the *EXTEST* instruction.

7.7.1 Specifications

Rules

- (a) Each component shall provide an *EXTEST* instruction.
- (b) A binary code for the *EXTEST* instruction shall be {000...0} (i.e., a logic 0 is loaded into every instruction register cell).
- (c) The *EXTEST* instruction shall select the only boundary-scan register to be connected for serial access between TDI and TDO in the *Shift-DR* controller state (i.e., no other test data register may be connected in series with the boundary-scan register).
- (d) While the *EXTEST* instruction is selected, the on-chip system logic shall be controlled such that it cannot be damaged as a result of signals received at the system input or system clock input pins.
- (e) When the *EXTEST* instruction is selected, the state of all signals driven from system output pins shall be completely defined by the data shifted into the boundary-scan register and change only on the falling edge of TCK in the *Update-DR* controller state.
- (f) When the *EXTEST* instruction is selected, the state of all signals received at system input pins shall be loaded into the boundary-scan register on the rising edge of TCK in the *Capture-DR* controller state.

Recommendations

- (g) The data loaded into boundary-scan register cells located at system output pins (2-state, 3-state, or bidirectional) in the *Capture-DR* controller state when the *EXTEST* instruction is selected should be independent of the operation of the on-chip system logic.
- (h) A value should be defined for each boundary-scan register cell that, when the *EXTEST* instruction is selected, will permit all component outputs to be overdriven simultaneously for an indefinite period without risk of damage to the component.

NOTE: This is easily achieved if all outputs can be set to an inactive drive state by previous use of the *SAMPLE/PRELOAD* instruction.

Permissions

- (i) The *EXTEST* instruction may have binary codes in addition to that defined in rule 7.7.1b.

7.7.2 Description. The *EXTEST* instruction allows circuitry external to the component package – typically the board interconnect – to be tested. Boundary-scan register cells at output pins are used to apply test stimuli, while those at input pins capture test results. This instruction also allows testing of blocks of components that do not themselves incorporate boundary-scan registers. The flow of data through the boundary-scan register cells in this configuration is shown in Fig 7-6. For example, at input pins data is first captured into the shift-register path and then shifted out of the component for examination; at output pins, data shifted into the component is applied to the external interconnection.

Typically, the first test stimulus to be applied using the *EXTEST* instruction will be shifted into the boundary-scan register using the *SAMPLE/PRELOAD* instruction. Thus, when the change to the *EXTEST* instruction takes place in the *Update-IR* controller state, known data will be driven immediately from the component onto its external connections. Where a total of N tests are to be applied using the *EXTEST* instruction, stimuli for tests 2 to N will be shifted in while the results from tests 1 to $N-1$ are shifted out. Note that, while the results from the final test – test N – are shifted out, a determinate set of data shall be shifted in that will leave the board in a consistent state at the end of the shifting process. This can be achieved by shifting the stimuli for test N (or indeed any other test) into the boundary-scan register again.

The *EXTEST* instruction also allows component outputs to be set to a state that minimizes the risk of damage when overdriven during in-circuit testing (see recommendation 7.7.1h). Such testing may be used where not all components on an assembled board are testable via boundary-scan.

Note that the boundary-scan register cells located at input pins may optionally be designed to allow signals to be driven into the on-chip system logic when the *EXTEST* instruction is selected. This allows user-defined values to be established at the system logic inputs, preventing misoperation in response to noise signals arriving from the board-level interconnect. The values driven may either be constant for the duration that *EXTEST* is selected (e.g., by including a blocking gate at the input to the system logic) or they may be loaded serially through the boundary-scan register, as shown in Fig 7-6.

The *EXTEST* instruction can be entered by holding TDI at a constant low value and completing an instruction-scan cycle of sufficient duration to fill each instruction register on the board-level serial data path. The demands on the host test system are consequently reduced.

Recommendation 7.7.1g, where followed, ensures that data shifted out of the component in response to the *EXTEST* instruction is not altered by the presence of faults in the on-chip system logic. This simplifies diagnosis since any errors in the output bit stream can only be caused by faults in off-chip circuitry, in board-level interconnections, or in the boundary-scan registers used to apply the test.

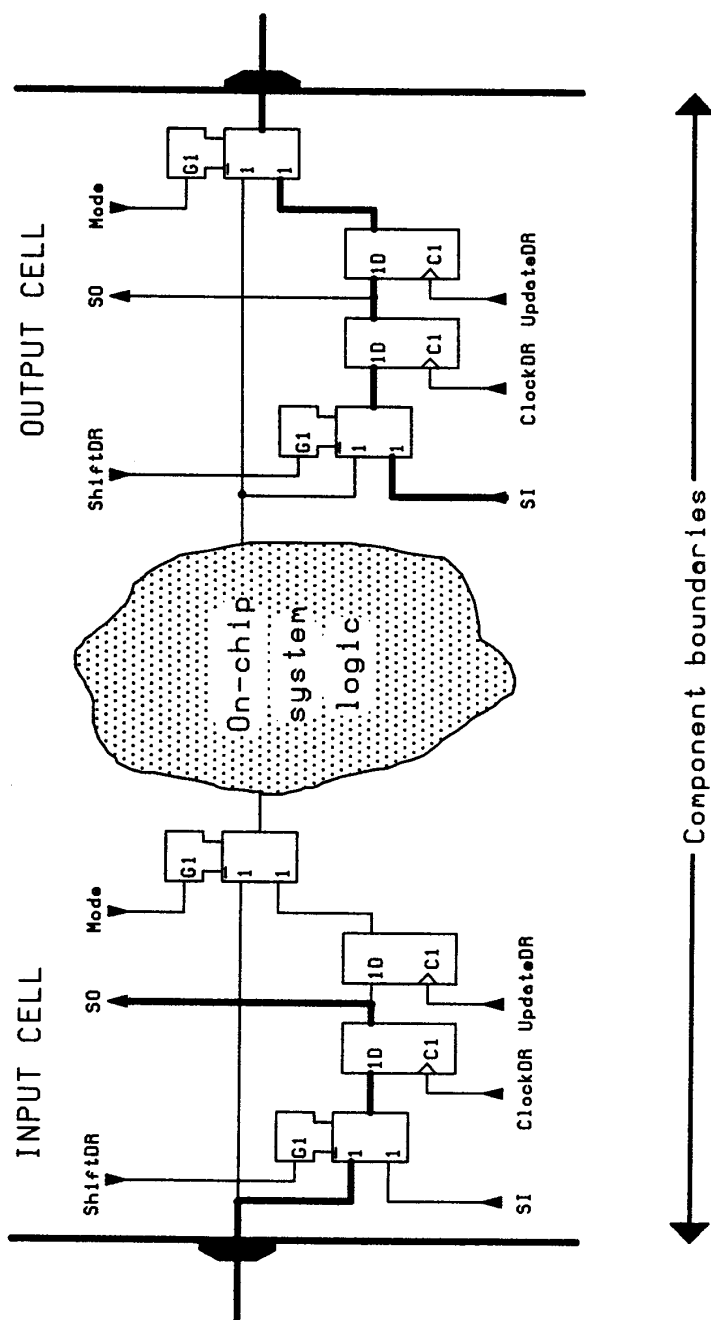


Fig 7-6 Test Data Flow While the EXTEST Instruction Is Selected

7.8 The *INTEST* Instruction. The optional *INTEST* instruction is one of two instructions defined by this standard that allow testing of the on-chip system logic while the component is assembled on the board. Using the *INTEST* instruction, test stimuli are shifted in one at a time and applied to the on-chip system logic. The test results are captured into the boundary-scan register and are examined by subsequent shifting. Data would typically be loaded onto the latched parallel outputs of boundary-scan shift-register stages using the *SAMPLE/PRELOAD* instruction prior to selection of the *INTEST* instruction.

The following rules apply where the *INTEST* instruction is provided.

7.8.1 Specifications

Rules

- (a) The *INTEST* instruction shall select the only boundary-scan register to be connected for serial access between TDI and TDO in the *Shift-DR* controller state (i.e., no other test data register may be connected in series with the boundary-scan register).
- (b) The on-chip system logic shall be capable of single-step operation while the *INTEST* instruction is selected.
- (c) When the *INTEST* instruction is selected, the state of all signals driven from system output pins shall be completely defined by the data shifted into the boundary-scan register and shall change only on the falling edge of TCK in the *Update-DR* controller state.
- (d) When the *INTEST* instruction is selected, the state of all nonclock signals driven into the system logic from the boundary-scan register shall be completely defined by the data shifted into the register.
- (e) When the *INTEST* instruction is selected, the state of all signals output from the system logic to the boundary-scan register shall be loaded into the register on the rising edge of TCK in the *Capture-DR* controller state.

Recommendations

- (f) For boundary-scan register cells located at system input pins (clock or nonclock) or at bidirectional pins configured as inputs, the data loaded in the *Capture-DR* controller state when the *INTEST* or *RUNBIST* instruction is selected should be independent of the operation of off-chip circuitry or board-level interconnections.

Permissions

- (g) The binary value(s) for the *INTEST* instruction may be selected by the component designer.

7.8.2 Description. The *INTEST* instruction allows static (slow-speed) testing of the on-chip system logic, with each test pattern and response being shifted through the boundary-scan register. The *INTEST* instruction requires that the on-chip system logic can be operated in a single-step mode, where the circuitry moves one step forward in its operation each time shifting of the boundary-scan register is completed.

The flow of data through the boundary-scan register cells while the instruction is selected is shown by the bold paths in Fig 7-7. The topmost bold path through the cell at the output pin is that taken by the results of the test of the on-chip system logic; the lowermost path is that taken by the data to be held at the pin while the test is applied. Note that, for each test, the latched parallel output of the boundary-scan cell at the system output pin is updated from data shifted in before the state of the shift-register is overwritten with the test response.

While the *INTEST* instruction is selected, the boundary-scan register assumes the role of the ATE system used for stand-alone component testing. Cells at nonclock system input pins are used to apply the test stimulus, while those at system output pins capture the response. Stimuli and responses are moved into and out of the circuit by shifting the boundary-scan register. Note that this requires that the boundary-scan register cells located at system input pins are able to drive signals into the on-chip system logic. In Fig 7-2, for example, this requires that register R2 and multiplexer M2 are present in such cells.

Typically, the on-chip system logic will receive a sequence of clock events between application of the stimulus and capture of the response such that single-step operation is achieved. The specification of boundary-scan cells for system clock input pins allows the clocks for the on-chip system logic to be obtained in several ways while the *INTEST* instruction is selected. The following are offered as examples:

- (a) The signals received at system clock pins can be fed directly to the on-chip system logic as during normal operation of the component. Where this is done, the off-chip clock source(s) should be controlled such that clocks received at the component change state only in the *Run-Test/Idle* controller state while the *INTEST* instruction is selected. In this way, operation of the on-chip system logic can be inhibited while test data is shifted through the boundary-scan register. Fig 7-8 illustrates how the system clock applied to the component should be controlled during testing of the on-chip system logic using the *INTEST* instruction.

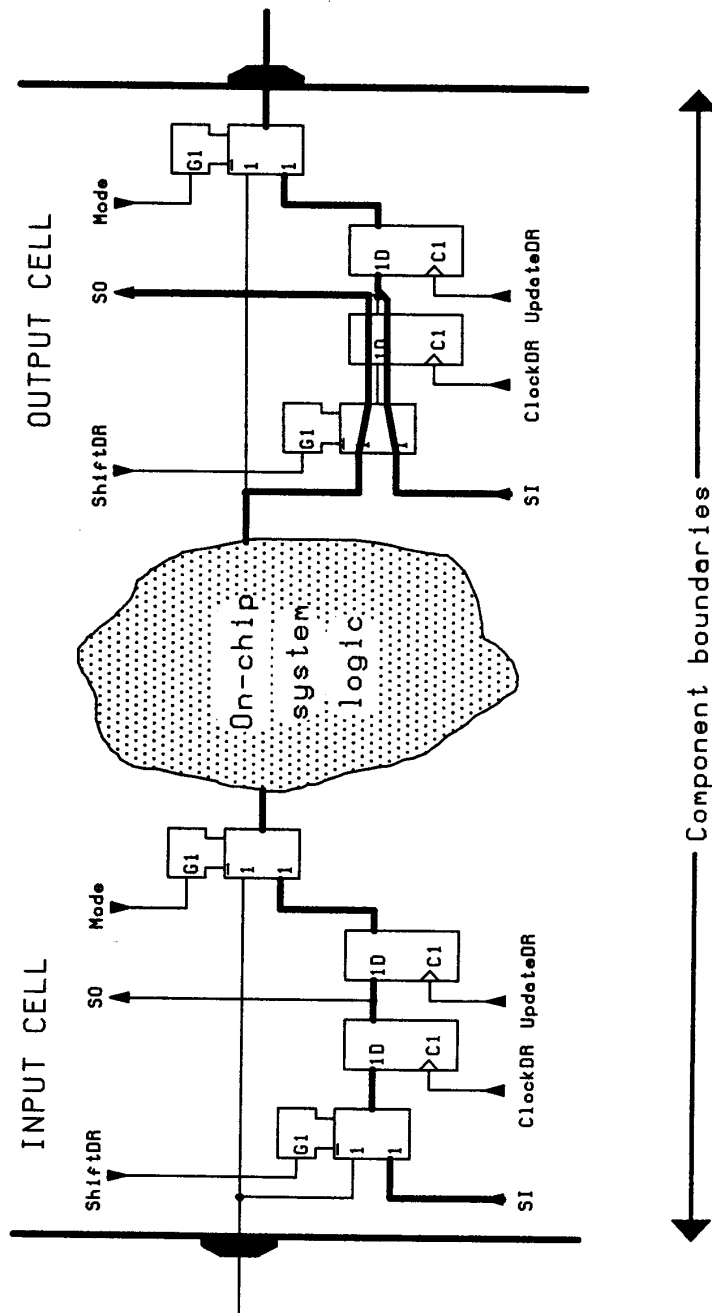


Fig 7-7 Test Data Flow While the INTEST Instruction Is Selected

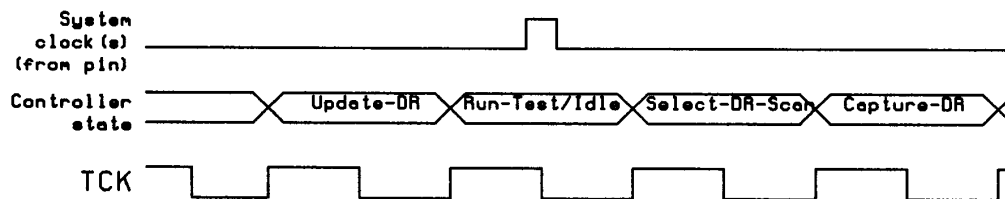


Fig 7-8 Control of Applied System Clock During INTEST

- (b) The on-chip system logic can be supplied with clock signals derived from TCK in the *Run-Test/Idle* controller state. In all other controller states, the clocks should not change state. Fig 7-9 shows a derived clock signal where the on-chip system logic responds to rising clock edges, for example.

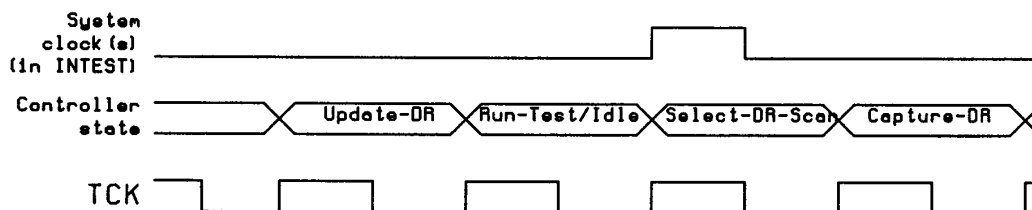


Fig 7-9 Use of TCK as Clock for On-Chip System Logic During INTEST

- (c) Circuitry may be built into the component that, on entry into the *Run-Test/Idle* controller state, allows the on-chip system logic to complete one step of operation. For example, if the component were a microprocessor, it would be permitted to complete a single processing cycle, for example, by internal generation of a pulse on the hold signal. In this case, the clock(s) applied at the system clock pin(s) during the test could be free-running.
- (d) Clock signals can be shifted in via the boundary-scan path in the same manner that nonclock signals for the on-chip system logic are supplied. Note that this will require the boundary-scan register to be shifted for each distinct clock signal state (e.g., twice for a single-phase clock).

NOTE: This may be a hazard-prone operation for certain circuit designs.

While the test is proceeding, the logic values at the component output pins are defined from the boundary-scan register. This ensures that surrounding components on an assembled board are supplied known signal levels while the on-chip system logic test is in progress. Typically, a consistent set of data values would be shifted into the appropriate stages of the boundary-scan register using the *SAMPLE/PRELOAD* instruction prior to selection of the *INTEST* instruction. This data pattern is then reloaded each time a new *INTEST* test pattern is shifted into the boundary-scan register.

Recommendation 7.8.1f, where followed, ensures that data shifted out of the component in response to the *INTEST* instruction are not altered by the presence of faults in off-chip system logic, board-level interconnections, etc. This simplifies diagnosis, since any errors in the output bit stream can only be caused by faults in the on-chip system logic or in the boundary-scan register.

7.9 The RUNBIST Instruction. The optional *RUNBIST* instruction causes execution of a self-contained self-test of the component. Use of the instruction allows a component user to determine the health of the component without the need to load complex data patterns and without the need for single-step operation (as required for the *INTEST* instruction). While the *RUNBIST* instruction is selected, data previously loaded into the boundary-scan register using the *SAMPLE/PRELOAD* instruction is driven through the system output pins.

The following rules apply where the *RUNBIST* instruction is provided.

7.9.1 Specifications

Rules

- (a) When the *RUNBIST* instruction is selected, the test data register into which the results of the self-test(s) will be loaded shall be connected for serial access between TDI and TDO in the *Shift-DR* controller state.
- (b) Self-test mode(s) of operation accessed through the *RUNBIST* instruction shall execute only in the *Run-Test/Idle* controller state.
- (c) Where a test data register (other than the boundary-scan register) shall be initialized prior to execution of the self-test, this shall occur at the start of the self-test without any requirement to shift data into the component (i.e., there shall be no requirement to enter seed values into any test data register other than the boundary-scan register).
- (d) A duration shall be specified for the test executed in response to the *RUNBIST* instruction (e.g., a number of rising edges of TCK or the system clock).
- (e) The result of the self-test(s) executed in response to the *RUNBIST* instruction shall be loaded into the test data register connected between TDI and TDO no later than the rising edge of TCK in the *Capture-DR* controller state.
- (f) Following the specified minimum duration, the test result observed by loading and shifting of the test data register selected by the *RUNBIST* instruction shall be constant regardless of when the *Capture-DR* controller state is entered.
- (g) Use of the *RUNBIST* instruction shall give the same result in all versions of a component.
- (h) Data shifted out of a component following completion of execution of a self-test accessed using the *RUNBIST* instruction shall be independent of the operation of

off-chip circuitry or board-level interconnections.

- (i) All stages of the test data register selected by the *RUNBIST* instruction shall be set to determinate logic states (0 or 1) in the *Capture-DR* controller state.
- (j) The design of the component shall ensure that results of self-tests executed in response to the *RUNBIST* instruction are not affected by signals received at nonclock system input pins.
- (k) When the *RUNBIST* instruction is selected, the state of all signals driven from system output pins shall be completely defined by the data previously shifted into the boundary-scan register (for example, using the *SAMPLE/PRELOAD* instruction).
- (l) The states of the parallel output registers or latches in boundary-scan register cells located at system output pins (2-state, 3-state, or bidirectional) shall not change while the *RUNBIST* instruction is selected.

Recommendations

- (m) Where possible, components compatible with this standard should support the *RUNBIST* instruction.

Permissions

- (n) The binary value(s) for the *RUNBIST* instruction may be selected by the component designer.
- (o) Where a component includes multiple self-test functions, these may be executed either concurrently or in a sequence determined by the component manufacturer in response to the *RUNBIST* instruction. In the latter case, all sequencing should be taken care of within the component itself without requiring the alteration of the instruction register contents.
- (p) Additional public instructions may be provided to give user access to individual self-test functions within a component.
- (q) The test data register connected between TDI and TDO when the *RUNBIST* instruction is selected may be the boundary-scan register.
- (r) While the *RUNBIST* instruction is selected, the boundary-scan register may act as a pattern generator or signature compactor in the *Run-Test/Idle* controller state provided rule 7.9.11 above is met.

7.9.2 Description. The *RUNBIST* instruction provides the component purchaser with a means of running a user-accessible self-test function within the component as a result of a single instruction. This permits all components on a board that offer the *RUNBIST* instruction to execute their self-tests concurrently, providing a rapid health check for the assembled board. Note, however, that the component manufacturer can include further private or public instructions to give access to individual self-test functions one at a time or to self-test functions that are not invoked by the *RUNBIST* instruction.

While the test is proceeding, the boundary-scan register is used to define the logic values driven through the system output pins of the component. This is done by controlling the boundary-scan register cells at system output pins in exactly the same way as the *INTEST* instruction (see Fig 7-7), ensuring that surrounding components in an assembled product are supplied known signal levels while the system logic self-test is in progress. In contrast to the *INTEST* instruction, the data values driven through the system output pins are held while the *RUNBIST* instruction is selected. They are entered by use of the *SAMPLE/PRELOAD* instruction before the *RUNBIST* instruction is selected, since the boundary-scan register does not have to be available for serial access while the *RUNBIST* instruction is selected. Referring to Fig 7-2, for a boundary-scan register cell located at a system output pin, the UpdateDR signal should be held at 0 while the *RUNBIST* instruction is selected and the Mode input should be held at 1.

Boundary-scan register cells may also be used to hold programmed signal values at inputs to the on-chip system logic while the self-test is executing (again, as shown in Fig 7-7). Alternatively, boundary-scan register cells located at nonclock system logic inputs can be designed to act as a source of self-test data for the on-chip system logic. Similarly, boundary-scan register cells located at system logic outputs can act as compactors for the results of the self-test.

The specification of boundary-scan cells for system clock input pins allows the clocks for the on-chip system logic to be obtained in one of two ways while the *RUNBIST* instruction is selected :

- (a) The signals received at system clock pins can be fed directly to the on-chip system logic as during normal operation of the component. Where this is done, the design of the component shall ensure that the self-test executes only in the *Run-Test/Idle* controller state. The clock may, however, be active in other controller states.
- (b) The on-chip system logic can be supplied with clock signals derived from TCK in the *Run-Test/Idle* controller state. In all other controller states, the clocks should not change state.

The rules relating to the duration of a self-test executed in response to the *RUNBIST* instruction (rules 7.9.1d and 7.9.1f) ensure that sufficient clock edges can be applied to allow completion of self-tests executed concurrently in different components on an assembled board. Thus in a product containing components with self-test lengths of 1000, 5000, 10 000, and 50 000 rising clock edges on TCK, the complete board shall be left in the *Run-Test/Idle* controller state for at least 50 000 rising clock edges to ensure that all tests complete satisfactorily. Tests that complete before 50 000 clock edges have been applied will hold their results until they are accessed.

Rule 7.9.1g is included to ensure that the test for an assembled board is independent of the versions of the components mounted on it. This is an important consideration when working in a maintenance or repair environment, where the versions of the components used on a board may not be known. The rule can be met by forming the exclusive-OR of the result from execution of the *RUNBIST* instruction with a fixed (version-dependent) pattern. The output from this function would become the result loaded into the boundary-scan register or the other test data register connected between TDI and TDO.

Rule 7.9.1h ensures that data shifted out of the component in response to the *RUNBIST* instruction is not altered by the presence of faults in off-chip system logic, board-level interconnections, etc. This simplifies diagnosis, since any errors in the output bit stream can only be caused by faults in the on-chip system logic or in the test data register connected in the path between TDI and TDO.

7.10 Device Identification Register Instructions. Use of the optional device identification register allows a code to be serially read from the component that shows:

- (a) The manufacturer's identity;
- (b) The part number; and
- (c) The version number for the part.

Two instructions are defined by this standard that use the device identification register: *IDCODE* and *USERCODE*. These instructions are defined in 7.11 and 7.12. Use of the *IDCODE* instruction will provide information on the base component while use of the *USERCODE* instruction will provide information on the particular programming of an off-board programmable component (e.g., a fuse-programmable logic device).

7.11 The IDCODE Instruction

7.11.1 Specifications

Rules

- (a) Where a device identification register is included in the design, the component shall provide an *IDCODE* instruction.
- (b) The *IDCODE* instruction shall select only the device identification register to be connected for serial access between TDI and TDO in the *Shift-DR* controller state (i.e., no other test data register may be connected in series with the device identification register).
- (c) When the *IDCODE* instruction is selected, the vendor identification code shall be loaded into the device identification register on the rising edge of TCK following entry into the *Capture-DR* controller state.

- (d) When the *IDCODE* instruction is selected, all test data registers that can operate in either system or test modes shall perform their system function.
- (e) When the *IDCODE* instruction is selected, the operation of the test logic shall have no effect on the operation of the on-chip system logic.

Permissions

- (f) The binary value(s) for the *IDCODE* instruction may be selected by the component designer.

7.11.2 Description. Where a device identification register is included in a component design, the *IDCODE* instruction is forced into the instruction register's parallel output latches during the *Test-Logic-Reset* controller state. This allows the device identification register to be selected by manipulation of the broadcast TMS and TCK signals, as well as by a conventional instruction register scan operation.

The importance of this means of selecting access to the device identification register is that it permits blind interrogation of the components assembled onto a printed circuit board, etc. Thus, in circumstances where the component population may vary (e.g., due to different programming of programmable parts) it is possible to determine what components exist in a product.

7.12 The USERCODE Instruction

7.12.1 Specifications

Rules

- (a) Where a device identification register is included in the design and the component is user-programmable such that the programming cannot otherwise be determined by the test logic, the component shall provide an *USERCODE* instruction.
- (b) The *USERCODE* instruction shall select the device identification register to be connected for serial access between TDI and TDO in the *Shift-DR* controller state (i.e., no other test data register may be connected in series with the device identification register).
- (c) When the *USERCODE* instruction is selected, the user-programmable identification code shall be loaded into the device identification register on the rising edge of TCK following entry into the *Capture-DR* controller state.
- (d) When the *USERCODE* instruction is selected, all test data registers that can operate in either system or test modes shall perform their system function.
- (e) When the *USERCODE* instruction is selected, the operation of the test logic shall have no effect on the operation of the on-chip system logic.

Permissions

- (f) The binary value(s) for the *USERCODE* instruction may be selected by the component designer.

7.12.2 Description. The *USERCODE* instruction allows a user-programmable identification code to be loaded and shifted out for examination. This instruction is required only for programmable components, where the programming cannot be determined through use of the test logic. The instruction allows the programmed function of the component to be determined.

Chapter 8. Test Data Registers

The test logic architecture contains a minimum of two test data registers – the bypass and boundary-scan registers. In addition, the design of a third, optional, test data register is defined – the device identification register.

The architecture is extensible beyond the minimum requirements specified in this standard to allow access to any test-support features embedded in the design. These features might include scan-test, self-test registers, or access to key registers in the design (for example, via scannable shadow registers). Additional test data registers need not be intended for public access and use.

Each named test data register has a fixed length and can be accessed using one or more instructions. The registers can, where appropriate, share circuitry and can be concatenated to form further registers, provided that each distinct combination is given a new name (thus allowing it to meet the fixed length requirement).

This chapter defines the common design requirements for all test data registers incorporated in the test logic architecture defined by this standard. Specific design requirements for the bypass, boundary-scan and device identification registers are contained in Chapters 9, 10, and 11 respectively.

8.1 Provision of Test Data Registers

8.1.1 Specifications

Rules

- (a) The group of test data registers shall include, as a minimum, a bypass register and a boundary-scan register designed according to the requirements contained in this chapter and in Chapters 9 and 10 respectively.
- (b) Where a device identification register is included in the group of scannable test data registers, it shall be designed according to the requirements contained in this chapter and in Chapter 11.
- (c) All test data registers shall be designed according to the requirements contained in this chapter.

Permissions

- (d) Design-specific test data registers may be provided within the group of test data registers to give access to design-specific testability features.
- (e) Design-specific test data registers may (but need not) be publicly accessible.

8.1.2 Description. Fig 8-1 shows the bypass, boundary-scan, and optional test data registers realized as a set of shift-register based elements connected in parallel between a common serial input and a common serial output. Selection of the register that forms the serial path at a given time is controlled from the instruction register. In Fig 8-1, this is shown to be achieved using a multiplexer; however, other implementations are possible.

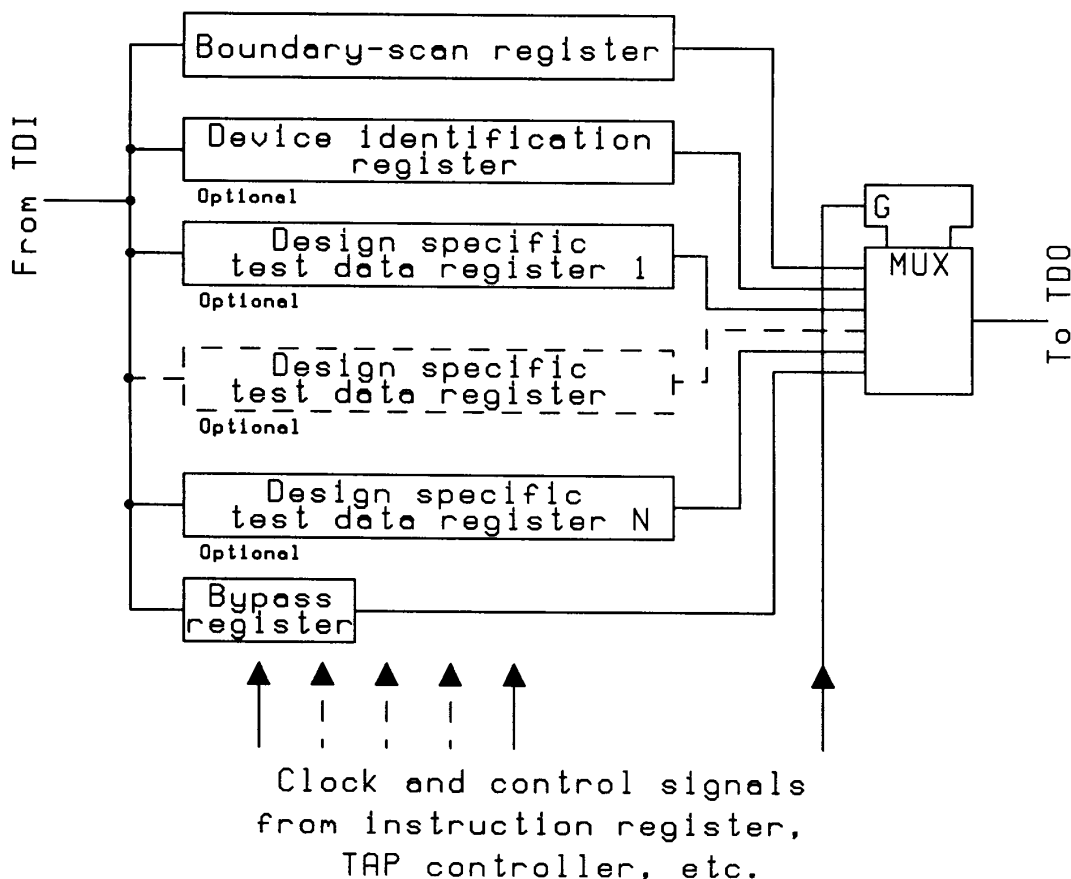


Fig 8-1 An Implementation of the Group of Test Data Registers

The registers shown in Fig 8-1 are briefly described as follows:

The Bypass Register

This provides a single-bit serial connection through the circuit when none of the other test data registers is selected. This register can, for example, be used to allow test data to flow through a particular device to other components in a product without affecting the normal operation of the particular component. The specification for the bypass register is contained in Chapter 9.

The Boundary-Scan Register

This allows testing of board interconnections, detecting typical production defects such as opens, shorts, etc. It also allows access to the inputs and outputs of components when testing their system logic or sampling of signals flowing through the system inputs and outputs. The specification for the boundary-scan register is contained in Chapter 10.

The Device Identification Register

This is an optional test data register that allows the manufacturer, part number, and variant of a component to be determined. If this register is included, then it should conform to the specification contained in Chapter 11.

The Design-Specific Test Data Registers

These optional registers may be provided to allow access to design-specific test support features in the integrated circuit such as self-tests, scan paths, etc. They need not be intended for public use and access, but may be made so if the component designer wishes.

8.2 Design and Construction of Test Data Registers

8.2.1 Specifications

Rules

- (a) Each test data register shall be given a unique name.
- (b) The design of each test data register shall be such that, when data is shifted through it, data applied to TDI appears without inversion at TDO following an appropriate number of TCK transitions when the TAP controller is in the *Shift-DR* state.
- (c) The length of each test data register shall be fixed, independent of the instruction by which it is accessed.
- (d) For programmable components, the length of each test data register shall be independent of the way that the component is programmed.

Permissions

- (e) A test data register may be constructed from segments or circuitry also used in one or more other registers provided the resulting design complies fully with the rules in this standard.

NOTE: The resulting combination shall be given a name distinct from those of the registers from which it is constructed.

- (f) Circuitry (including the shift-register paths) in the various test data registers included in a design may be shared between test data registers provided that the rules contained in this standard are met.
- (g) Unless specifically prohibited by this standard, circuitry contained in test data registers may be used to perform system functions when test operation is not required.

8.2.2 Description. While the example implementations contained in this standard show the various test data registers to be separate physical entities, circuitry may be shared between the test data registers provided the rules contained in this standard are met. For example, this would allow the device identification register and the boundary-scan register to share shift-register stages, in which case the requirements of this standard would be met by operating the common circuitry in two different modes – the device identification register mode and the boundary-scan register mode. Except where identified specifically, the test data registers may also perform system functions, and thus be a part of the on-chip system logic, when they are not required to perform test functions.

Rule 8.2.1c requires that the length of any test data register is fixed, i.e., a test data register named FRED shall always contain, say, 20 stages no matter how or when it is accessed. Note that virtual registers are allowed (i.e., a named test data register may be built from circuitry shared with other test data registers or with the system logic). Therefore, requirements may exist for different segments of a single physical register to be accessed for different tests. In these cases, rule 8.2.1c can be met by assigning a unique name to each distinguishable register configuration (see Fig 8-2 and Table 8-1). Rule 8.2.1d requires that the length of a test data register is also fixed independently of how a component is programmed. These restrictions are necessary to avoid unnecessary complication of the software used to generate and apply tests.

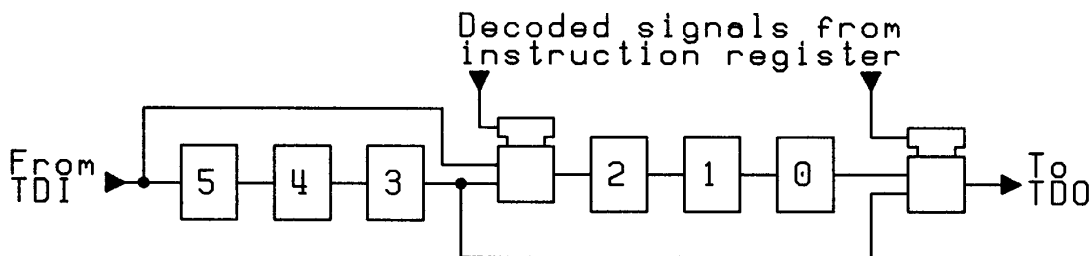


Fig 8-2 Construction of Test Data Registers From Shared Circuitry

Table 8-1 Naming of Test Data Registers That Share Circuitry

Test Data Register Name	Stages That Form the Register
WHOLE_REG	5, 4, 3, 2, 1, 0
FRONT_REG	2, 1, 0
BACK_REG	5, 4, 3

8.3 Test Data Register Operation**8.3.1 Specifications**Rules

- (a) Each instruction shall identify a test data register that will be serially connected between TDI and TDO.
- (b) The test data register connected between TDI and TDO shall shift data one stage towards TDO following each rising edge of TCK in the *Shift-DR* controller state.
- (c) In the *Test-Logic-Reset* controller state, all test data registers shall be set so that either they perform their system function (if one exists) or they do not interfere with the operation of the on-chip system logic.
- (d) Where a test data register is required to load data from a parallel input in response to the current instruction, this data shall be loaded on the rising edge of TCK following entry into the *Capture-DR* controller state.
- (e) Where the test data register connected between TDI and TDO in response to the current instruction is provided with latched parallel data outputs, the data shall be latched into the parallel output buffers on the falling edge of TCK during the *Update-DR* or *Run-Test/Idle* controller states, as appropriate.
- (f) Where a test data register is required to operate in response to the *RUNBIST* instruction, the required operation shall occur in the *Run-Test/Idle* controller state.
- (g) Where no operation of a selected test data register is required in a given controller state in response to the current instruction, the register shall retain its last state unchanged.

- (h) Test data registers that are not selected by the current instruction shall be set so that either they perform their system function (if one exists) or they do not interfere with the operation of the on-chip system logic.

Permissions

- (i) In addition to the test data register enabled for shifting between TDI and TDO, an instruction may select further test data registers.

NOTE: These should retain their last state in the *Shift-DR* controller state, but otherwise meet the rules set out above.

8.3.2 Description. These requirements ensure that test data registers operate correctly in conjunction with the TAP and TAP controller. For the test data register selected as the serial path between TDI and TDO as a result of an instruction, the requirements are summarized in Table 8-2.

Table 8-2 Operation of the Test Data Register Enabled for Shifting

Controller State	Action
Capture-DR	Load data at parallel input into shift-register stage. Parallel output register or latch retains last state.
Shift-DR	Shift data towards serial output. Parallel output register or latch, where provided, retains state.
Exit1-DR, Exit2-DR, and Pause-DR	Retain last state.
Update-DR	Load parallel output register or latch from shift-register stage. Shift-register stage retains state.
All other controller states	Registers that have a parallel output maintain the last state of the output; otherwise undefined.

Note that, while an instruction may select test operation of more than one test data register, there can be only one test data register between TDI and TDO. All other selected test data registers retain their state in the *Shift-DR* controller state. One use of this capability is as follows.

Consider the case where several test data registers need to be accessed in sequence in order to establish starting conditions for a test or to examine test results. As an example, Table 8-3 shows the sequence of events (starting from the *Test-Logic-Reset* controller state) that would be required if two design-specific test data registers and the boundary-scan register needed to be accessed in order to execute an instruction. Fig 8-3 shows the design of the group of test data registers for this example.

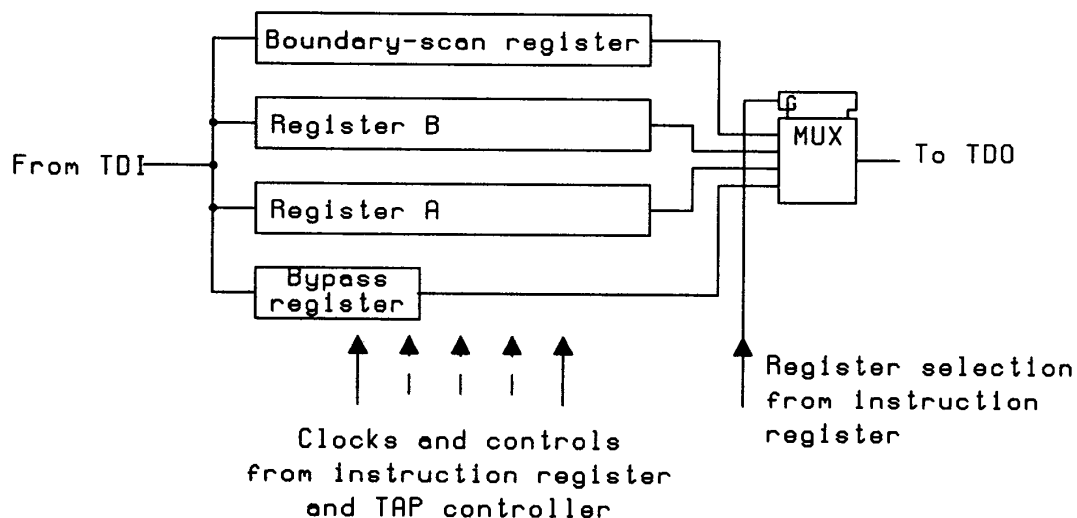


Fig 8-3 Example Design Containing Two Optional Test Data Registers

In step 4, serial access is required to register B in order to set its initial condition as required for execution of the test. However, register A was set to its required initial condition in step 2, so it is necessary to design the test logic such that register A can retain its state between steps 2 and 7 (when the self-test is executed) while register B and the boundary-scan register are accessed. Similarly, the test logic shall be designed such that register B retains the initial condition set during step 4 until step 7 and such that the reverse sequence of events can occur following completion of execution of the self-test.

Note that the design of the test logic may be such that test data registers shall be accessed in a fixed order in order to achieve the desired result. For example, the test logic may not allow register B to retain its state while register A is scanned.

Table 8-3 Sequential Access to Test Data Registers

Step	Action
0	Test logic inactive in the Test-Logic-Reset controller state.
1	Enter instruction that selects register A for connection between TDI and TDO.
2	Scan required initial values into register A.
3	Enter instruction that selects register B for connection between TDI and TDO and also keeps register A in its test mode of operation.
4	Scan required initial values into register B. Register A retains its state.
5	Enter the test instruction that selects test operation of registers A and B and connects the boundary-scan register between TDI and TDO.
6	Scan required values for the component inputs and outputs into the boundary-scan register. Registers A and B retain their state.
7	Execute the instruction by entering the Run-Test/Idle controller state.
8	Enter instruction that selects register B for connection between TDI and TDO and also keeps register A in its test mode of operation.
9	Scan test results out of register B. Register A retains its state.
10	Enter instruction that selects register A for connection between TDI and TDO.
11	Scan test results out of register A.

Chapter 9. The Bypass Register

The bypass register provides a minimum length serial path for the movement of test data between TDI and TDO. This path can be selected when no other test data register needs to be accessed during a board-level test operation. Use of the bypass register in a component speeds access to test data registers in other components on a board-level test data path.

9.1 Design and Operation of the Bypass Register

9.1.1 Specifications

Rules

- (a) The bypass register shall consist of a single shift-register stage.
- (b) When the bypass register is selected for inclusion in the serial path between TDI and TDO by the current instruction, the shift-register stage shall be set to a logic zero on the rising edge of TCK following entry into the *Capture-DR* controller state.

9.1.2 Description. The bypass register may be implemented as shown in Fig 9-1.

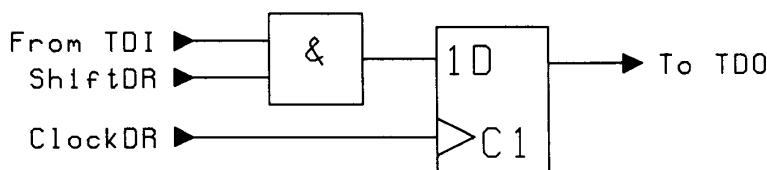


Fig 9-1 A Bypass Register Implementation

The provision of this register allows bypassing of segments of the board-level serial test data register that are not required for a specific test. Test access times to the segments of interest are reduced.

As an example, consider a circuit board containing 100 integrated circuits, each of which has 100 bits in its boundary-scan register. The boundary-scan path on the assembled board would include 10 000 shift-register stages if all the segments were connected in series simultaneously. This would give protracted test times, for example, when accessing just one of the integrated circuits on the path.

The ability to bypass segments of the shift-register path under control of the appropriate instruction register allows considerable shortening of the overall path in such circumstances. Continuing the example, 99 of the components could be set to shift only through their bypass register, with the integrated circuit under test having its full boundary-scan register in circuit. This would give a total serial path length of 199 stages – a considerable reduction compared to 10 000.

Rule 9.1.1b is included so that the presence or absence of a device identification register in the test logic can be determined by examination of the serial output data. The bypass register (which is selected in the absence of a device identification register) loads a logic 0 at the start of a scan cycle, whereas a device identification register loads a constant logic 1 into its LSB. When the *IDCODE* instruction is loaded into the instruction register, a subsequent data register scan cycle will allow the first bit of data shifted out of each component to be examined – a logic 1 showing that a device identification register is present. This allows blind interrogation of device identification registers by setting the *IDCODE* instruction as outlined in 11.1.

Chapter 10.

The Boundary-Scan Register

The boundary-scan register allows testing of circuitry external to the integrated circuit (primarily the board interconnect) and provides for defined conditions to be established at the periphery of the on-chip system logic while it is itself tested. It also permits the signals flowing through the system pins to be sampled and examined without interfering with the operation of the on-chip system logic.

This chapter defines the design and operation of the boundary-scan register.

10.1 Provision of Boundary-Scan Register Cells

10.1.1 Specifications

Rules

- (a) Boundary-scan register cells shall be connected between each digital system pin and the on-chip system logic to allow the state of the system pin and, where appropriate, the system logic connection to be controlled or observed or both.
- (b) For a unidirectional system input pin (clock or nonclock), a boundary-scan register cell shall be connected between the system pin and the on-chip system logic to allow the state of the system pin to be observed and, optionally, for the state of the system logic to be controlled.
- (c) For 2-state and open-collector system output pins, a boundary-scan register cell shall be provided to allow the state of the system pin to be controlled and the state of the on-chip system logic output to be observed.
- (d) For 3-state system output pins, boundary-scan register cells shall be provided to allow both the data value and the output drive state (active or inactive) to be controlled and for the corresponding system logic outputs to be observed.
- (e) For a bidirectional system pin, boundary-scan register cells shall be provided to allow the value and direction of data at the system pin to be controlled or observed and, where appropriate, for the corresponding system logic inputs to be controlled.
- (f) For components that contain analog circuitry, the above rules shall be applied to the digital connections between the analog/digital interface and the purely digital circuitry (i.e., the on-chip system logic).
- (g) Where cells are included in the boundary-scan register that are not capable of controlling or observing the state of a system pin or both in a particular programmed configuration, such cells shall be designed such that:

- (i) The results of the *EXTEST*, *INTEST*, and *RUNBIST* instructions are not affected by the data shifted into the cell; and
 - (ii) The data value shifted out of the cell following the *Capture-DR* controller state is either the value previously shifted in or a constant (0 or 1).
- (h) For programmable components, the length of the boundary-scan register shall be independent of the way that the component is programmed.

Permissions

- (i) In cases where an output enable or direction control signal from the on-chip system logic controls output buffers at several system pins, one boundary-scan cell may control the output buffers at one, some, or all of the system pins.
- (j) The boundary-scan register cells for the various input/output signals, output enable signals, and direction control signals of the on-chip system logic may be assembled in the register in any order.
- (k) Where a system input pin is used solely as a source of control of data for a system output pin (e.g., to provide the output enable or direction control signal for a 3-state or bidirectional system pin), the separate cells normally required for the input and output pins may be combined into a single cell that meets both sets of requirements.

10.1.2 Description. Fig 10-1 illustrates the placement of boundary-scan register cells.

Boundary-scan register cells are placed such that the state of each digital system pin (including clock pins) can be controlled or observed using the boundary-scan register. These cells may also allow the state of the system logic inputs and outputs to be controlled and observed respectively.

For 2-state input or output pins, where signals can only be at the high or low logic level at any given instant, one boundary-scan register cell is sufficient to allow the state of the pin to be controlled or observed. However, for 3-state pins the capability exists for data to be driven actively or inactively, such that four states are possible. Data from a minimum of two boundary-scan register cells is therefore required to allow the state (signal value plus active/inactive) of a 3-state pin to be controlled or observed.

Although it would appear that the additional cells might significantly increase the overhead needed to implement boundary-scan, it is only necessary to provide one additional cell for each 3-state enable signal generated in the circuit (see, for example, Fig 10-2). Thus, where many 3-state output pins are controlled from a single source, as for example in a microprocessor address bus, only one additional cell is required to give the necessary control. Since, given the basic design of the circuit, it would be a design error if such 3-state pins were wired together, there is no need for the design of the boundary-scan register to take account of this possibility.

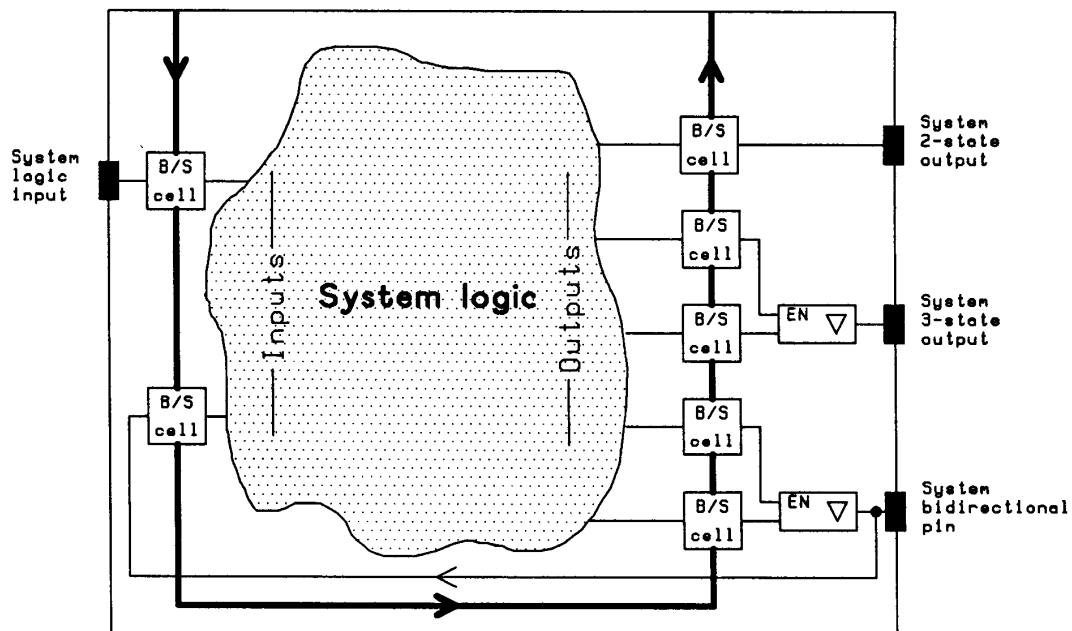


Fig 10-1 Terminology

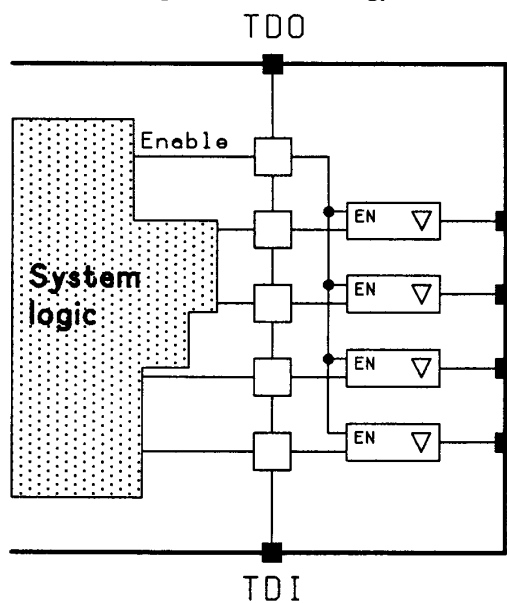


Fig 10-2 Control of Multiple 3-State Outputs From One Signal

The need for the additional cells at output enable signals is illustrated through Fig 10-3. This shows a wired junction between 3-state outputs from a number of components. To test this junction, a series of tests shall be performed, each of which checks that one of the outputs can drive either a 0 or 1 to the receiving devices. During each test, the other outputs shall be set to the opposite data value (1 or 0 respectively) with a high-impedance drive. Table 10-1 shows the pair of tests needed to check the operation of one of the outputs connected to the junction.

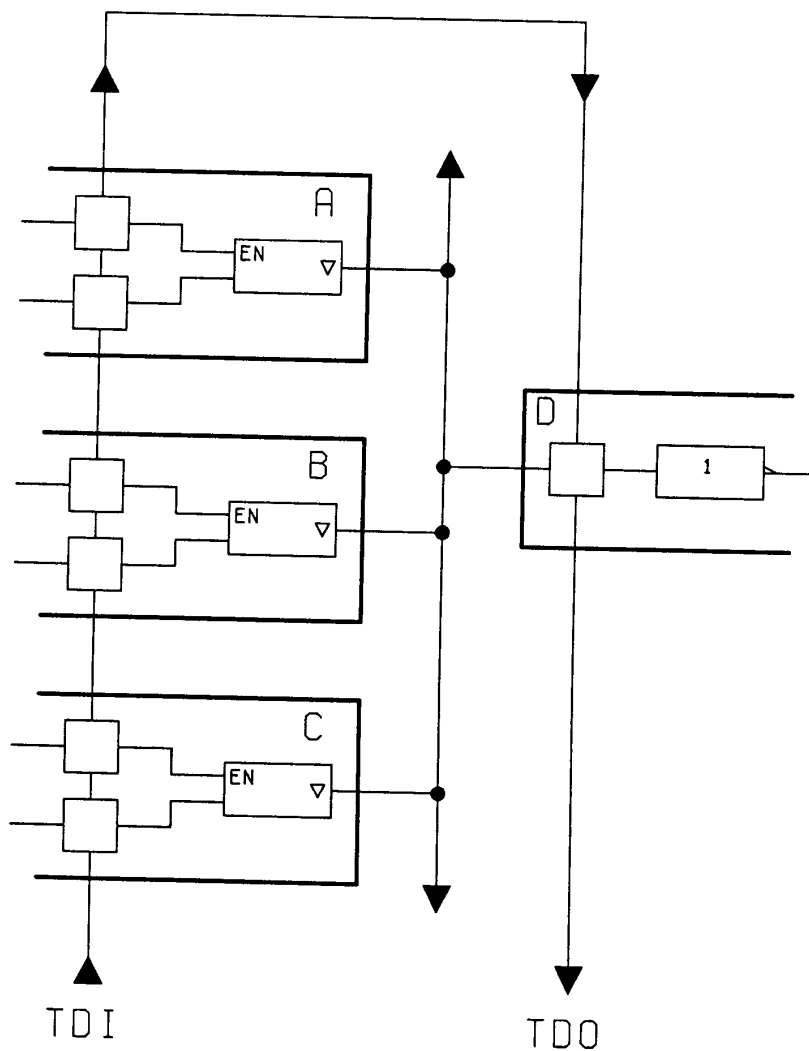


Fig 10-3 Testing Board-Level Bus Lines

Table 10-1 Test for Driver B

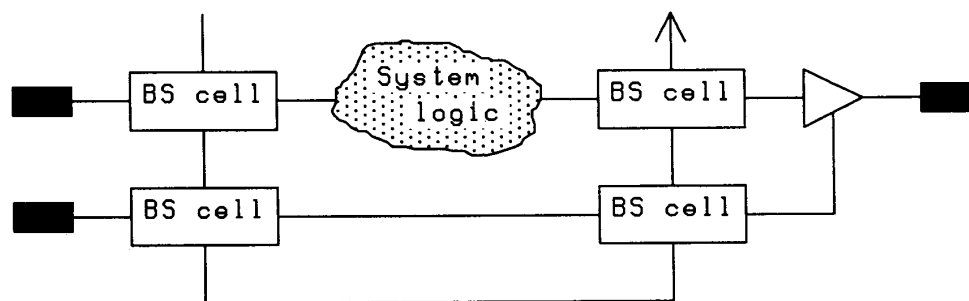
Stimulus Applied to the Bus From:			Result Seen At
Component A	Component B	Component C	Component D
1/off	0/on	1/off	0
0/off	1/on	0/off	1

To apply the test, it is necessary to be able to control both the data value at each output and whether the output is enabled. This shall be done via the boundary-scan register independently of the on-chip system logic.

For similar reasons there shall be additional boundary-scan cells associated with each 3-state bidirectional system pin that control whether it operates as input or output. As in the case of 3-state system pins, these cells may be shared across a bus or between any group of 3-state bidirectional system pins that obtain their direction control signal from a single source.

Where the signal received at a system input pin is used solely to provide data or control for a system output pin, it is possible to use a single boundary-scan cell to meet both sets of requirements. A common example of a situation where this might arise is where a system input pin is used solely to provide an output or direction control signal for 3-state or bidirectional system pins. In this case, either:

- (a) Two separate boundary-scan cells may be included, as shown in Fig 10-4; or

**Fig 10-4 Input Pins Used Only to Control Output Pins - Case A**

- (b) The functions of both cells may be combined into a single cell as shown in Fig 10-5.

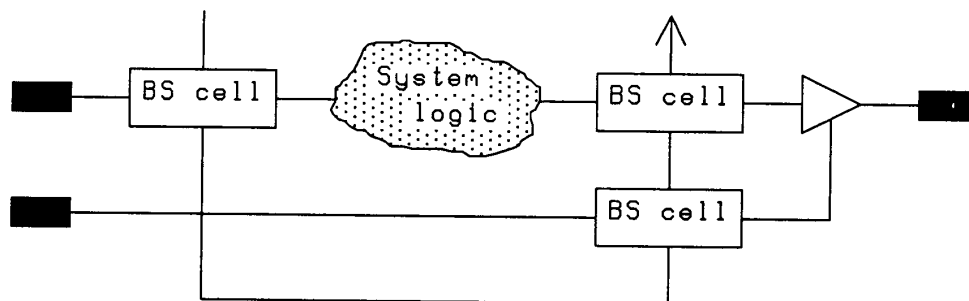


Fig 10-5 Input Pins Used Only to Control Output Pins – Case B

In the latter case, care shall be taken in the design of the cell to ensure that it conforms to all the rules for the set of boundary-scan test instructions supported by the component.

Note that the situation illustrated in Fig 10-6, where the signal received from the system input pin is used both as an output or direction control and as an input to the on-chip system logic, violates the rules of this standard.

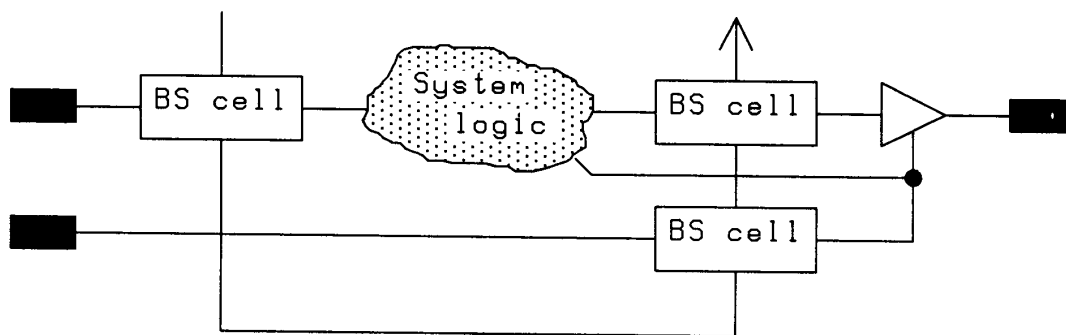


Fig 10-6 Illegal Use of a Single Cell for Output Control and Data

The boundary-scan register shall only contain cells that, in some programmed configuration of the component, can provide access to signals at the boundary of the on-chip system logic. For example, a cell that receives its parallel data input from the on-chip system logic and sends its parallel data output into the on-chip system logic would not be permitted in the boundary-scan register (e.g., as shown in Fig 10-7).

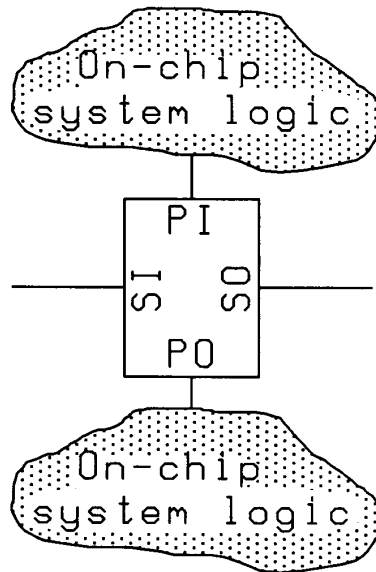


Fig 10-7 A Cell Not Permitted in the Boundary-Scan Register

For components that have input/output circuits that can be programmed to allow a pin to be either input, output, 3-state, or bidirectional, boundary-scan register cells may need to be included in each circuit block that are not used to control or observe or both the connected system pin in every programmed configuration. In such cases, all cells should be part of the boundary-scan register at all times, and those that are not used in a given programmed configuration should be controlled to meet rule 10.1.1g.

Finally, some programmable components offer input/output circuits that can be programmed as input, output, 3-state, or bidirectional pins. To permit programming as a 3-state or bidirectional pin, two or more boundary-scan register cells would need to be included in each configurable cell to allow access to the data and control signals. However, when the cell is programmed as an input or 2-state output pin, only one cell will be required. Rule 10.1.1h requires that the unused cells remain in the boundary-scan register so that the register has a fixed length regardless of how the component is programmed.

10.2 Implementation of the Boundary-Scan Register

10.2.1 Specifications

Rules

- (a) The circuitry used to implement the shift-register stage and, where included, the latched parallel output of boundary-scan register cells shall be a dedicated part of the test logic (i.e., it shall not have any system function).

10.2.2 Description. To meet the requirements of the *SAMPLE/PRELOAD* instruction, it shall be possible to move data through the boundary-scan register without interfering with the normal system operation of the component. This is achieved by making the shift-register stages and their parallel output registers/latches a dedicated part of the test logic.

10.3 System Input Pins. This section defines the design and operation of boundary-scan register cells placed at system input pins other than system clock input pins. Cells designed according to the rules in this section should also be used for observing or controlling or both signals flowing from a mixed analog/digital circuit block into purely digital on-chip system logic.

10.3.1 Specifications

Rules

- (a) Each cell shall contain a shift-register stage.
- (b) When the *SAMPLE/PRELOAD* or *EXTEST* instruction is selected, the shift-register stage shall load the data presented at the system pin on the rising edge of TCK in the *Capture-DR* controller state.
- (c) The data value observed at TDO by shifting of the boundary-scan register following loading of the data presented at the system pin shall be the same as that present at the system pin (i.e., a logic 0 applied to the system pin causes a logic 0 to be shifted through TDO at the appropriate time, etc.).
- (d) When the *SAMPLE/PRELOAD* instruction is selected or when the boundary-scan register is not selected by the current instruction, data presented at the system pin shall be supplied to the on-chip system logic without modification.
- (e) When the *INTEST* instruction is provided and is selected, the signal driven to the on-chip system logic shall be that previously shifted into the boundary-scan register cell.
- (f) A data value shifted into the cell through TDI and applied to the on-chip system logic as a result of the *INTEST* instruction shall cause the same result as the same data value applied to the system pin during system operation of the component.

- (g) When the *RUNBIST* instruction is provided and is selected, the design of the cell shall prevent interference with the operation of the self-test in the on-chip system logic as a result of data presented at the system pin.

Permissions

- (h) Where the signal input to the on-chip system logic can be determined by the shift-register stage (e.g., in response to the *INTEST* instruction), a register or latch may be included at the cell's output to the on-chip system logic such that the signal changes only during the *Update-DR* controller state on the falling edge of TCK.
- (i) The cell may be designed such that, when the *EXTEST* or *RUNBIST* instruction is selected, the signal applied to the on-chip system logic is obtained from the shift-register stage as required for the *INTEST* instruction (rules 10.3.1e and 10.3.1f).
- (j) The cell may be designed such that the signal driven to the on-chip system logic when the *EXTEST* instruction is selected is forced to the high or low logic level independently of the data present in the shift-register stage.
- (k) The cell may be designed to act as a generator of test patterns for the on-chip system logic when the *RUNBIST* instruction (or an alternative self-test instruction) is selected.
- (l) The cell may be controlled such that, during the execution of a self-test instruction other than *RUNBIST*, data may flow between the system pins and the on-chip system logic or vice versa without modification.

10.3.2 Description. In the example implementations for boundary-scan register cells contained in this chapter, the routing of data through each cell is controlled by a mode-control signal (labeled *Mode*). Different mode-control signals are used for cells at input and output pins of the component, and these are derived from the instruction present at the instruction register output.

Example designs for boundary-scan register cells located at system input pins are given in Figs 10-8 to 10-11. Note that rule 10.3.1b permits the input to the boundary-scan cell to be taken from any signal that is transparently driven from the system input via a noninverting path – for example, from a point in a signal distribution tree. Table 10-2 shows the value of the *Mode* signal for the cells illustrated in Figs 10-8 to 10-11 for each of the boundary-scan register instructions defined in Chapter 7.

**Table 10-2 Mode Signal Generation
for the Example Cells in Figs 10-8 and 10-9**

Instruction	Mode
EXTEST	0
SAMPLE/PRELOAD	0
INTEST	1
RUNBIST	1

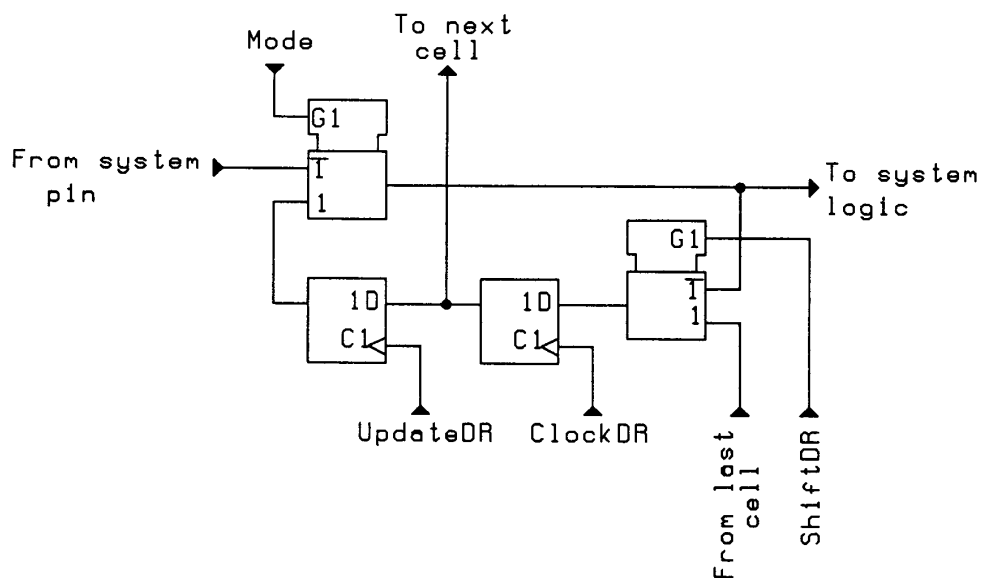


Fig 10-8 An Input Cell With Parallel Output Register

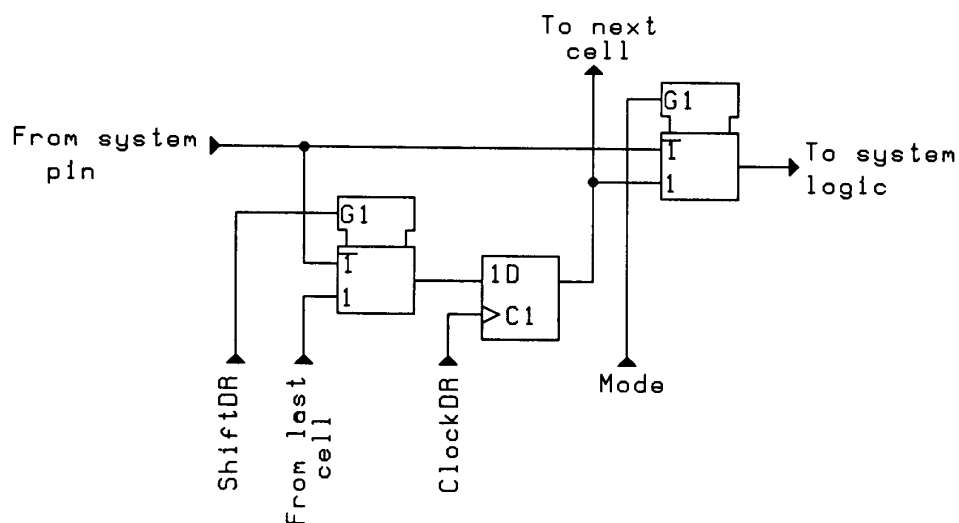


Fig 10-9 An Input Cell Without Parallel Output Register

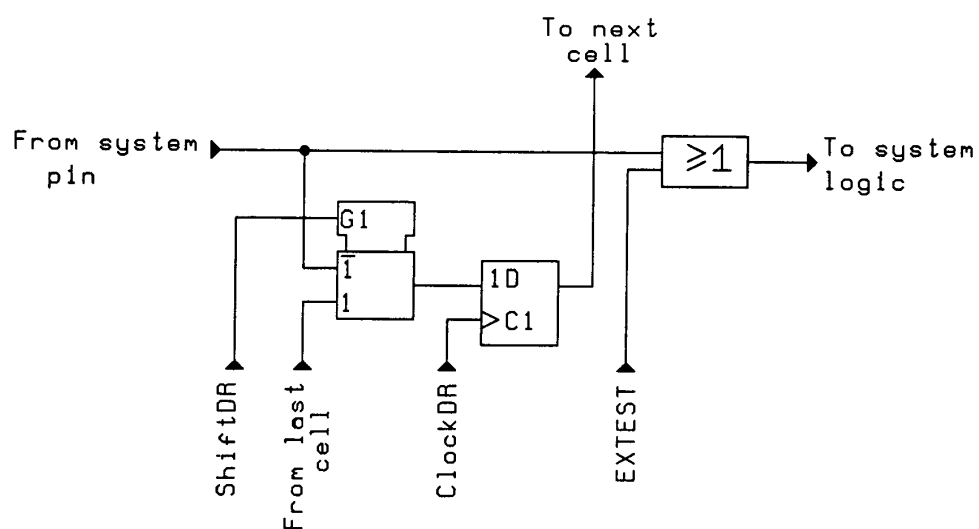


Fig 10-10 A Cell That Forces the System Logic Input to 1 During EXTEST

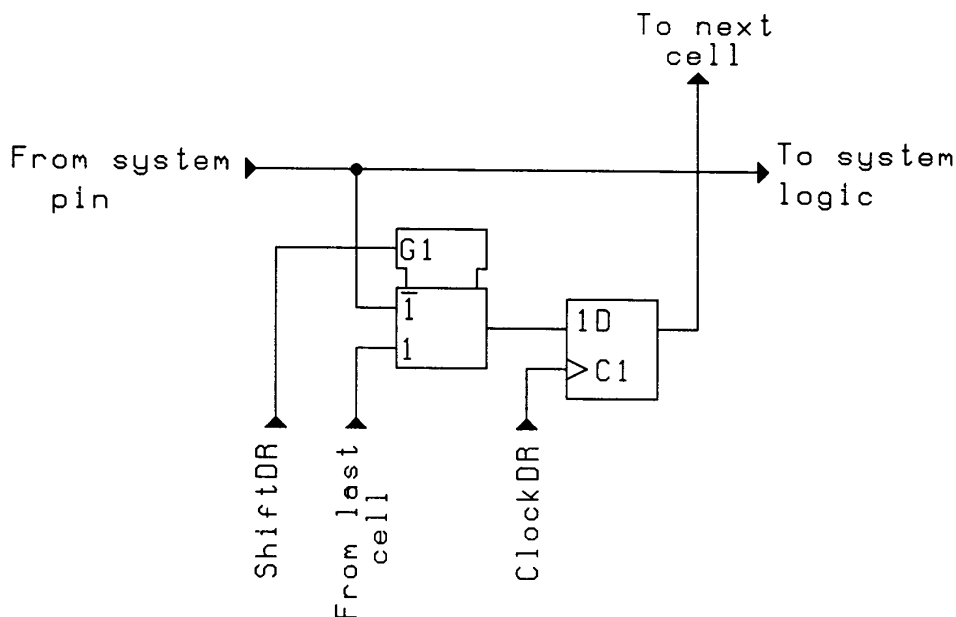


Fig 10-11 An Input Cell Allowing Signal Capture Only

The circuits in Figs 10-8 and 10-9 allow the on-chip system logic to be driven from the boundary-scan register cell when the *INTEST* instruction is selected in accordance with permission 10.3.1i, while the circuit of Fig 10-11 cannot drive signals into the system logic. It is recommended that the latter design be used only in circumstances where the delay introduced in the signal path by the multiplexer would cause a design target to be exceeded. (An example would be a high-performance clock pin – see 10.4.) The circuit in Fig 10-10 implements permission 10.3.1j.

The design in Fig 10-8 includes a parallel output register that is updated from the shift-register stage in the *Update-DR* controller state (permission 10.3.1h). This register is included to prevent the changes at the output of the shift-register stage during shifting from being applied to the on-chip system logic when the *INTEST* instruction is selected (which could cause unwanted operation). Note that the parallel output could alternately be held in a level-operated latch, enabled by a logic 1 on the *UpdateDR* input from the example TAP controller.

The design shown in Fig 10-12 can be used for boundary-scan cells located at both system input and 2-state system output pins, although the Mode signal applied to the cell needs to be different in each case. When the cell is used at a system input pin, the Mode signal should be controlled as shown in Table 10-3.

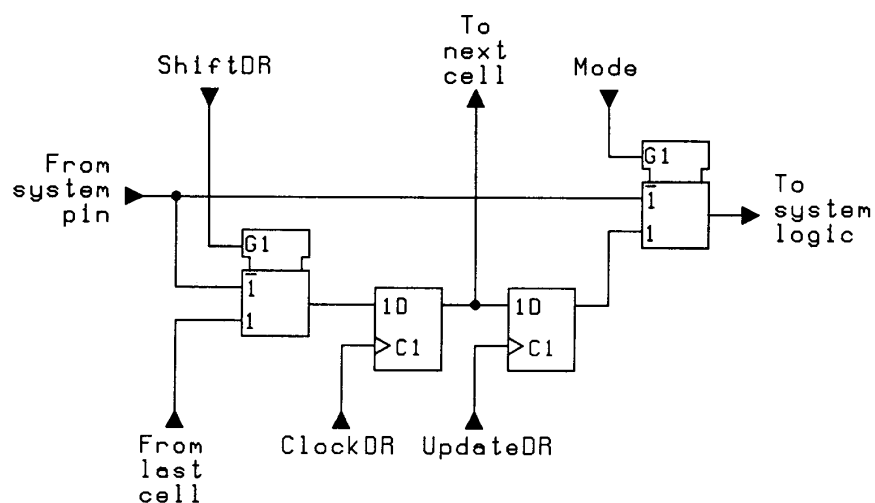


Fig 10-12 A Cell Design That Can Be Used for Both Input and Output Pins

Table 10-3 Mode Signal Generation
for the Example Cell in Fig 10-12

Instruction	Mode
EXTEST	1
SAMPLE/PRELOAD	0
INTEST	1
RUNBIST	1

10.4 System Clock Input Pins. This section defines the design and operation of boundary-scan register cells placed at system clock input pins.

10.4.1 Specifications

Rules

- Each cell shall contain a shift-register stage.
- When the *EXTEST* or *SAMPLE/PRELOAD* instruction is selected, the shift-register stage shall load the data presented at the system pin on the rising edge of TCK in the *Capture-DR* controller state.

- (c) The data value observed at TDO by shifting of the boundary-scan register following loading of the signal received at the system pin shall be the same as that received at the system pin (i.e., a logic 0 applied to the system pin causes a logic 0 to be shifted through TDO at the appropriate time, etc).
- (d) When the *SAMPLE/PRELOAD* instruction is selected or when the boundary-scan register is not selected by the current instruction, the signal received at the system pin shall be supplied to the system logic without modification.
- (e) When the *INTEST* or *RUNBIST* instruction is selected, the clock signal supplied to the on-chip system logic shall be one of the following:
 - (i) The signal received at a system clock input pin;
 - (ii) The TCK signal, such that the on-chip system logic changes state only in the *Run-Test/Idle* controller state; or
 - (iii) For *INTEST* only, a signal supplied by shifting the boundary-scan register in accordance with rules 10.3.1e and 10.3.1f.

Recommendations

- (f) When the *EXTEST* instruction is selected, the signal driven to the system logic should be held at the high or low logic level independently of the data present in the shift-register stage or at the system clock input pin.

10.4.2 Description. In contrast to boundary-scan register cells connected to nonclock system input pins, there is no requirement for the cells connected to system clock input pins to be able to control the signal driven to the on-chip system logic when the *INTEST* instruction is selected (rule 10.3.1e). Also removed is the requirement for the cell to prevent unwanted signals flowing from the system pin to the on-chip system logic when the *RUNBIST* instruction is selected (rule 10.3.1g).

To support the *EXTEST* and *SAMPLE/PRELOAD* instructions, the cells shall be able to capture the signal received at the system clock input pin so that it can be examined by shifting. When the *EXTEST* instruction is selected, it is recommended that the signal fed from the cell to the on-chip system logic is held at a fixed logic level in order to prevent indeterminate operation of the system logic.

For the *INTEST* and *RUNBIST* instructions, the cells may allow the signal received at the system clock input pin to be fed to the on-chip system logic. For the *INTEST* instruction, this requires that the clock signal supplied to the component can be controlled such that it changes state only in the *Run-Test/Idle* controller state (see 7.8). For the *RUNBIST* instruction, this requires that entry into and exit from the execution of the self-test is controlled by the test logic, but synchronized to the system clock signal.

Alternatively, the cells may be designed to operate in the same way as cells at nonclock system input pins when the *INTEST* instruction is selected. In this case, two or more patterns will need to be shifted into the boundary-scan register whenever a clock-signal change is required.

For the *RUNBIST* instruction, delivery of clock signals in this way would be completely impractical so, as an alternative to use of the system clock signal to control self-test execution, the cells may be designed to drive the TCK signal to the system logic in the *Run-Test/Idle* controller state.

10.5 2-State System Output Pins. This section defines the operation of boundary-scan register cells placed at 2-state (including open-collector) system output pins. Cells designed according to the rules in this section should also be used for controlling or observing or both signals flowing from purely digital on-chip system logic into a mixed analog/digital circuit block.

10.5.1 Specifications

Rules

- (a) Each cell shall contain a shift-register stage with a latched parallel output.
- (b) When the *SAMPLE/PRELOAD* or *INTEST* instruction is selected, the shift-register stage shall load the data output from the on-chip system logic on the rising edge of TCK in the *Capture-DR* controller state.
- (c) The data value observed at TDO by shifting of the boundary-scan register following loading of the data output from the on-chip system logic shall be the same as that which would be driven through the system output pin (i.e., where the system logic would drive a logic 0 through the system output pin, a logic 0 shall be shifted through TDO following loading of the shift-register stage).
- (d) When the *SAMPLE/PRELOAD* instruction is selected or when the boundary-scan register is not selected by the current instruction, the signal generated by the on-chip system logic shall be supplied to the system pin without modification.
- (e) When the *EXTEST*, *INTEST* or *RUNBIST* instruction is selected, the data value driven to the system output pin shall be that previously shifted into the cell through the TDI input (i.e., a logic 0 shifted through TDI into the cell should subsequently result in a logic 0 being driven through the associated system pin).
- (f) When the *EXTEST* or *INTEST* instruction is selected, then the signal driven to the system pin shall change only in the *Update-DR* controller state on the falling edge of TCK (i.e., the state is latched onto the cell's parallel output only at the specified time).
- (g) While the *RUNBIST* instruction is selected, the signal driven to the system pin shall not change.

Permissions

- (h) The cell may be designed to act as part of a signature analyzer for test results from the on-chip system logic when the *RUNBIST* instruction is selected.

10.5.2 Description. Fig 10-13 highlights the following problems that might be encountered when applying tests to logic blocks external to a component by using the component's boundary-scan register, but that are avoided by implementing boundary-scan cells as defined in this section:

- (a) The logic block being tested may contain asynchronous sequential logic that will be set into undesirable states if shifting patterns appear at its inputs.

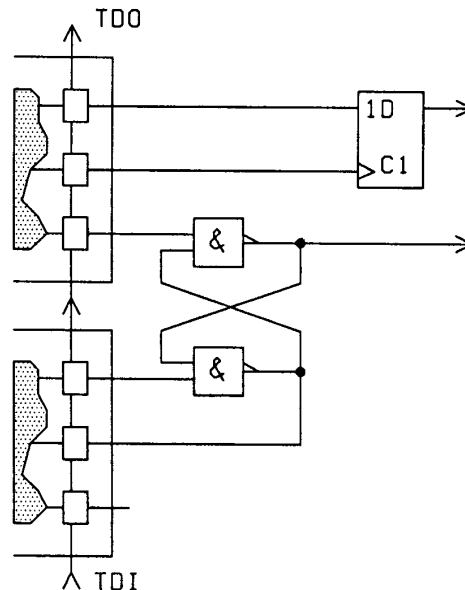


Fig 10-13 Testing External Logic via the Boundary-Scan Path

- (b) The signals applied from the boundary-scan register may feed into clock inputs on the logic block being tested, which again will produce undesirable effects if the logic is not shielded from shifting patterns.

Since, in a generally applicable architecture, it cannot be guaranteed that such features do not exist in the circuitry under test, the boundary-scan design shall be such that these problems are guaranteed to be avoided. A design compatible with this standard ensures this by requiring a parallel output register or latch in each boundary-scan cell that can effect the state of an output driver at a system pin (e.g., at unidirectional, 3-state, or bidirectional pins). The inclusion of this register or latch ensures that, while the *EXTEST* instruction is selected, the data driven from a component to neighboring circuitry changes only on completion of the shifting process.

A further potential problem is highlighted by the primitive boundary-scan cell design shown in Fig 10-14. During testing of the on-chip system logic (for example, through the *INTEST* or *RUNBIST* instruction), the example cell would allow responses from the system logic to pass through the data-path multiplexer to the shift-register input of the cell. This allows the output response from the on-chip system logic to be captured into the output boundary cells and shifted out for

inspection. However, a problem arises from the fact that the cell also allows the test response from the on-chip system logic to be output from the host component and, hence, to be applied to neighboring components on a board assembly.

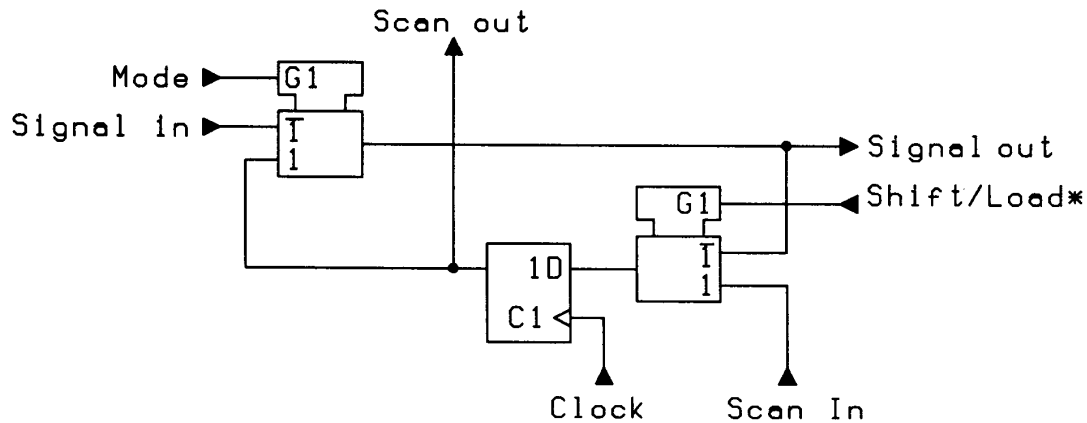


Fig 10-14 A Primitive Output Cell Design With Potential Problems

The application of raw test-response data from one component could have a damaging effect on other components in the circuit if it is received at clock or asynchronous data or control inputs. For example, if internal testing is being performed on the memory controller of Fig 10-15, there is a distinct possibility that one or more test-response patterns from the core logic of the memory controller will cause simultaneous activation of the outputs feeding the chip select (labeled CS) inputs of the memory devices. This situation would not occur during normal operation of the complete design, either due to constraints between the logic values applied to the memory controller's inputs or due to the design of the on-chip system logic. The design would in some way ensure that only one output from the controller was active at any time.

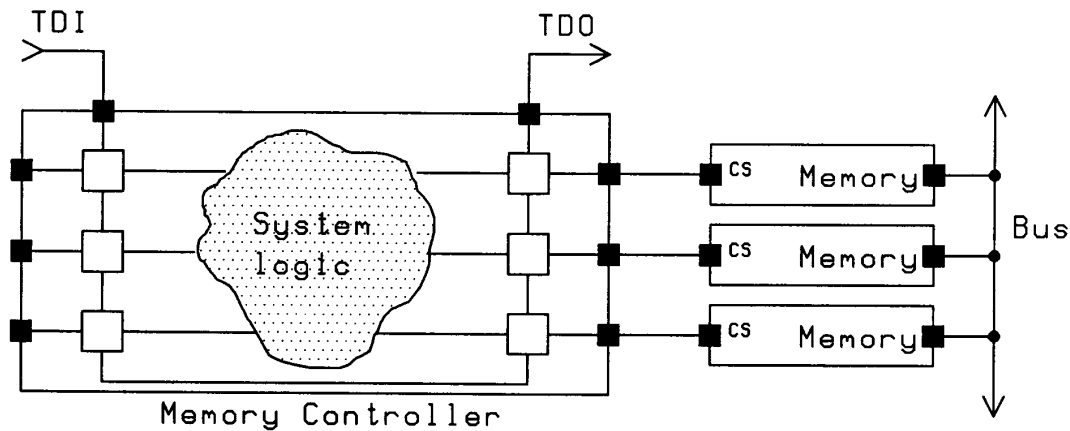


Fig 10-15 Circuit Illustrating Potential Boundary-Scan Test Problem

One solution is to cause the output buffers of the memory controller that feed the memory CS inputs to be placed in a high impedance state during internal testing of the controller. However, floating inputs can fluctuate between high and low logic levels and are susceptible to induced voltages from adjacent board wiring interconnects. Applying a pullup resistor on the 3-state buffers will solve the bus contention problem in external components with active-low 3-state enables, but those with active-high 3-state enables, such as the 74xx241, are still at risk.

Logic diagram of a 1-bit shift register. The diagram shows a chain of two D flip-flops. The first flip-flop has inputs for "Data from system logic" (D), "From last cell" (clock), and "ShiftDR" (enable). Its output is "To next cell". The second flip-flop has inputs for "To next cell" (D), "UpdateDR" (clock), and "Mode" (enable). Its output is "To system pin". Both flip-flops are labeled "1D" and "1C".

Fig 10-16 An Output Cell That Supports All Instructions

**Table 10-4 Mode Signal Generation
for the Example Cells in Figs 10-16, 10-18, 10-20, and 10-21**

Instruction	Mode
EXTEST	1
SAMPLE/PRELOAD	0
INTEST	1
RUNBIST	1

Note that the path in Fig 10-16 between the data input from the system logic and the multiplexer that feeds data to the system pin will not be used during execution of either the *EXTEST* or the *INTEST* instruction. In some cases, it may therefore be necessary to use additional test operations at the board level to fully test the circuitry within a component.

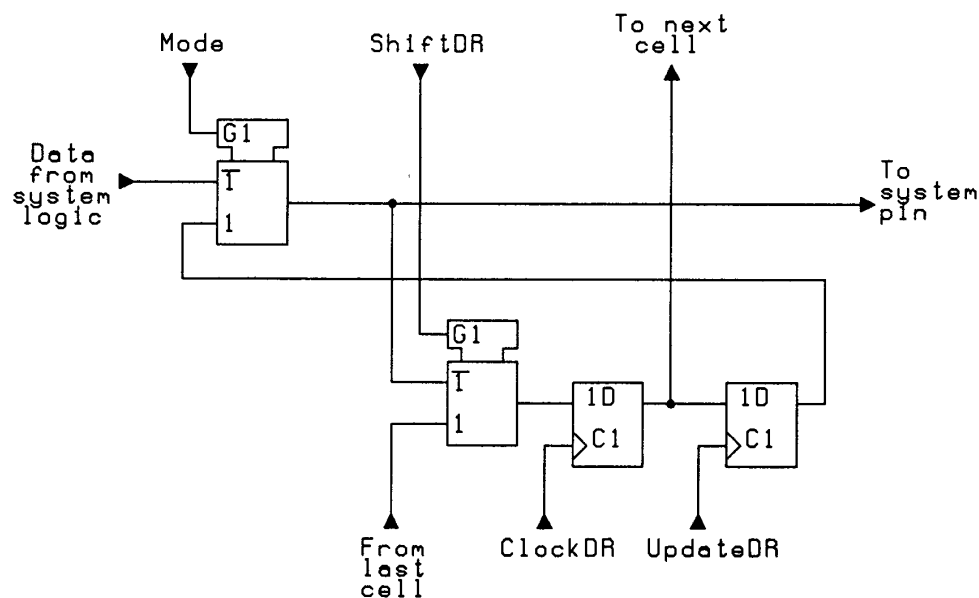


Fig 10-17 An Output Cell That Supports SAMPLE/PRELOAD, EXTEST, and RUNBIST

The example cell design of Fig 10-17 could be used where the *INTEST* instruction is not supported by the component, since this design does not permit rules 10.5.1b and 10.5.1e to be met simultaneously. Note that for rule 10.5.1b to be met, the cell shall drive off-chip via an output buffer. This is necessary to ensure that the signal value captured using the *SAMPLE/PRELOAD*

instruction is that intended to be driven off-chip, not that actually on the off-chip connection at the time. The latter may be affected by faults on the off-chip connection or, for bus connections, by the combination of drivers active at the time. By ensuring that the signal that should have been driven from the chip is sampled at the driving end, while the signal actually driven is sampled at the receiving end, additional diagnostic information is obtained.

Table 10-5 shows how the Mode signal for Fig 10-17 is derived for each of the boundary-scan register instructions supported by the cell design.

**Table 10-5 Mode Signal Generation
for the Example Cells in Fig 10-17**

Instruction	Mode
EXTEST	1
SAMPLE/PRELOAD	0
RUNBIST	1

10.6 3-State System Output Pins. This section defines the design and operation of boundary-scan register cells at 3-state system output pins.

10.6.1 Specifications

Rules

- (a) The state at a 3-state system output pin shall be controlled from two cells – one to supply the data value and the other to select between the active and inactive drive states (see discussion in 10.1).
- (b) Both cells shall meet the requirements for cells at 2-state system output pins (see 10.5.1), with the exception that rules 10.5.1e and 10.5.1f are mandatory only for the *EXTEST* instruction.
- (c) When the *INTEST* or *RUNBIST* instruction is selected, either:
 - (i) Both cells shall meet the requirements of rules 10.5.1e and either 10.5.1f or 10.5.1g; or
 - (ii) The output pin shall be placed in the inactive drive state.

Permissions

- (d) The cell that controls selection between active and inactive drive may be designed so that its latched parallel output is set in the *Test-Logic-Reset* controller state to the state that, when fed to the connected output buffer(s), will select inactive drive.
- (e) The cell may be designed to be part of a signature analyzer for test results from the on-chip system logic when the *RUNBIST* instruction is selected.

10.6.2 Description. Where a component has 3-state system output pins, these may feed onto a wired junction at the board level. In order to test the interconnections forming the wired-junction using the *EXTEST* instruction, it shall be possible to independently drive onto the junction from each of the possible driving pins. As was discussed in 10.1, to achieve this it is necessary to be able to control the output enable or direction control signals fed to the output drivers at 3-state or bidirectional system pins.

In addition, it is necessary to ensure that contention does not occur on board-level interconnections when the on-chip system logic is tested using the *INTEST* or *RUNBIST* instruction. This requirement can be met in either of two ways:

- (a) The state of the system pin can be fully defined by the user in a manner analogous to that described for 2-state system output pins in 10.5.
- (b) The system pin can be forced into the inactive drive state. This additional option is possible since components driven from the 3-state pin shall be able to tolerate high-impedance conditions during normal system operation. Therefore, the inactive drive state can be safely used during testing of the system logic within a component.

Options (i) and (ii) of rule 10.6.1c cover these two possibilities, respectively.

Figs 10-18 and 10-19 give example designs for a boundary-scan register cell that could be used at a 3-state system output pin. Fig 10-18 meets rule 10.6.1c(i), while Fig 10-19 meets rule 10.6.1c(ii).

In Fig 10-18, the Mode signal should be controlled as shown in Table 10-4.

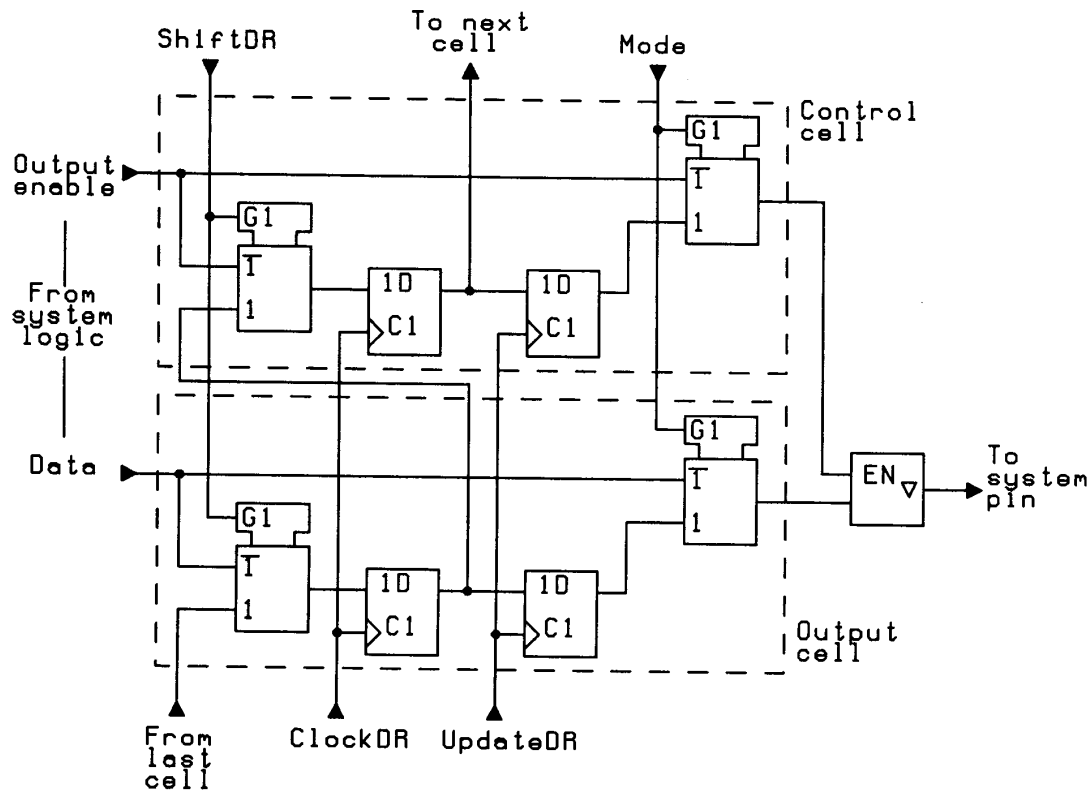


Fig 10-18 Boundary-Scan Cells at a 3-State Output - Example 1

In Fig 10-19, the design of the circuitry around the shift-register stages is such that all paths in the cell can be tested if both the *EXTEST* and *INTEST* instructions are executed with appropriate data. The control labeled *CHIP_TEST** shall be set to 0 when the *INTEST* or *RUNBIST* instruction is selected, and set to 1 when the *SAMPLE/PRELOAD* or *EXTEST* instruction is selected. The Mode signal should be controlled as shown in Table 10-6.

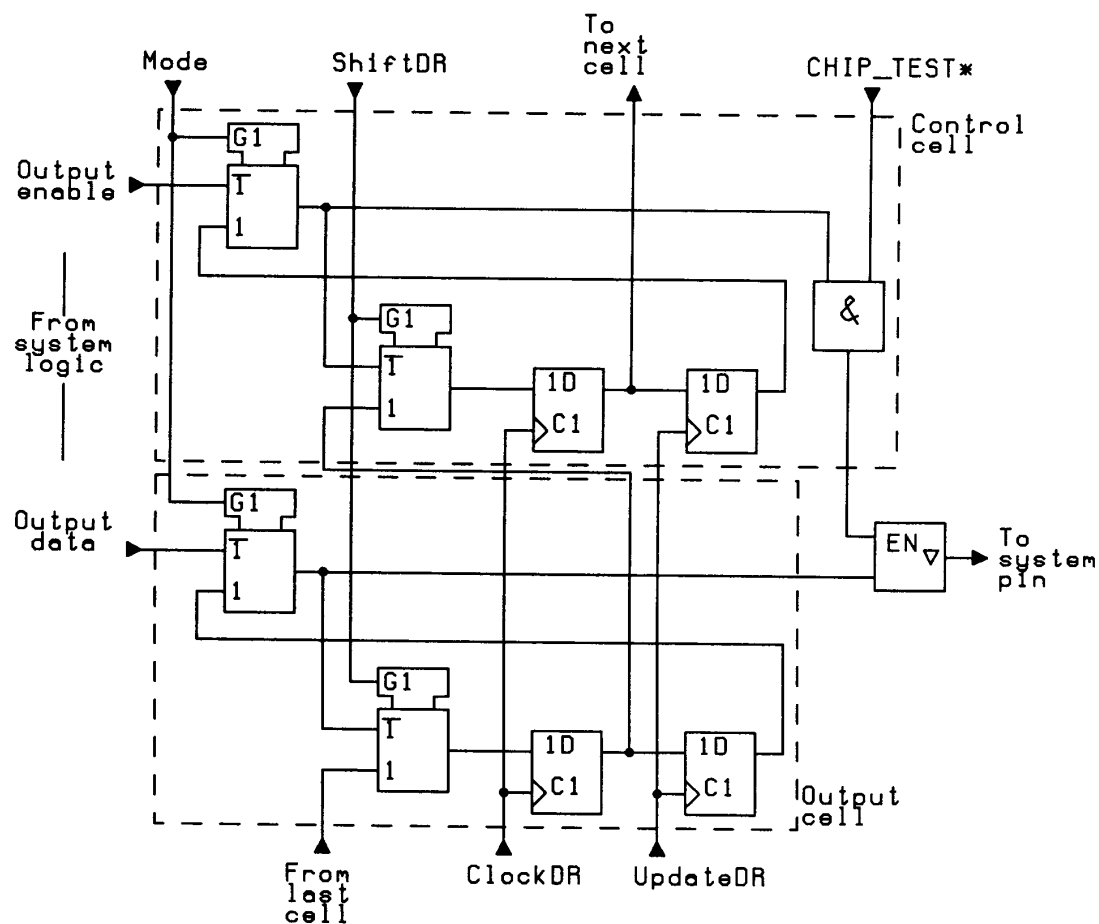


Fig 10-19 Boundary-Scan Cells at a 3-State Output — Example 2

Table 10-6 Mode Signal Generation
for the Example Cell in Fig 10-19

Instruction	Mode
EXTEST	1
SAMPLE/PRELOAD	0
INTEST	0
RUNBIST	0

In a case where the signal from a system input pin is used only as an output enable for the 3-state output buffer and the option has been taken to provide a single boundary-scan cell as shown in Fig 10-5, the top cell in Fig 10-18 shall be modified if recommendation 7.8.1f is to be met. Specifically, the cell shall reload its own state in the *Capture-DR* controller state when the *INTEST* instruction is selected. Fig 10-20 shows how this could be achieved. For this design, the Mode signal should be controlled as shown in Table 10-4.

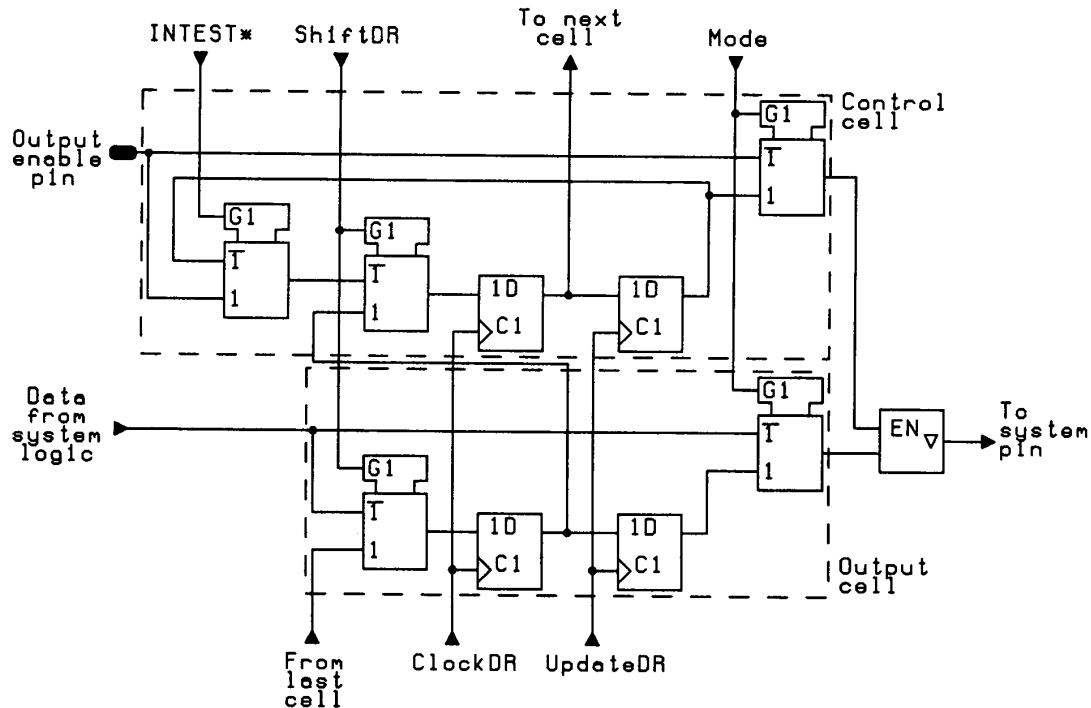


Fig 10-20 Boundary-Scan Cells at a 3-State Pin Where Output Control Is From a System Pin

10.7 Bidirectional System Pins. This section defines the design and operation of boundary-scan register cells at bidirectional system pins. Bidirectional system pins may be either 2-state (for example, formed as a combination of an open-collector output and an input) or 3-state (for example, formed as a combination of a 3-state output and an input).

10.7.1 Specifications

Rules

- (a) Cells shall be provided to control or observe the data value at the system pin and to select between input and output operation (see discussion in 10.1).

- (b) For 3-state bidirectional pins, the cell that controls selection between input and output operation shall meet the requirements for cells that control the drive state of 3-state system pins (see 10.6).
- (c) While output operation is enabled, the cell that controls the data driven out of the bidirectional system pin shall meet the requirements for cells that drive data through 2-state or 3-state system pins (see 10.5 and 10.6).
- (d) While input operation is enabled, the cell that allows observation of the data received at the bidirectional system pin shall meet the requirements for cells at system input pins (see 10.3).

Permissions

- (e) The cell that controls selection between input and output operation may be designed so that its latched parallel output is set in the *Test-Logic-Reset* controller state to the state that, when fed to the connected output buffer(s), will select input operation.
- (f) Cells may be designed to act as generators of test data or compactors for test results for a self-test of the on-chip system logic when the *RUNBIST* instruction is selected.

10.7.2 Description. These requirements represent a merging of those for 2-state or 3-state system output pins with those for system input pins.

Figs 10-21 and 10-22 give example designs for a boundary-scan register cell that could be used at a 3-state bidirectional system pin.

Fig 10-21 meets rule 10.7.1c(i) and allows the state of the pin to be fully programmed while the *INTEST* or *RUNBIST* instruction is selected. The Mode signal should be controlled as shown in Table 10-4. The Reset* signal from the TAP controller is fed to the parallel output register of the direction control cell in accordance with permission 10.7.1e.

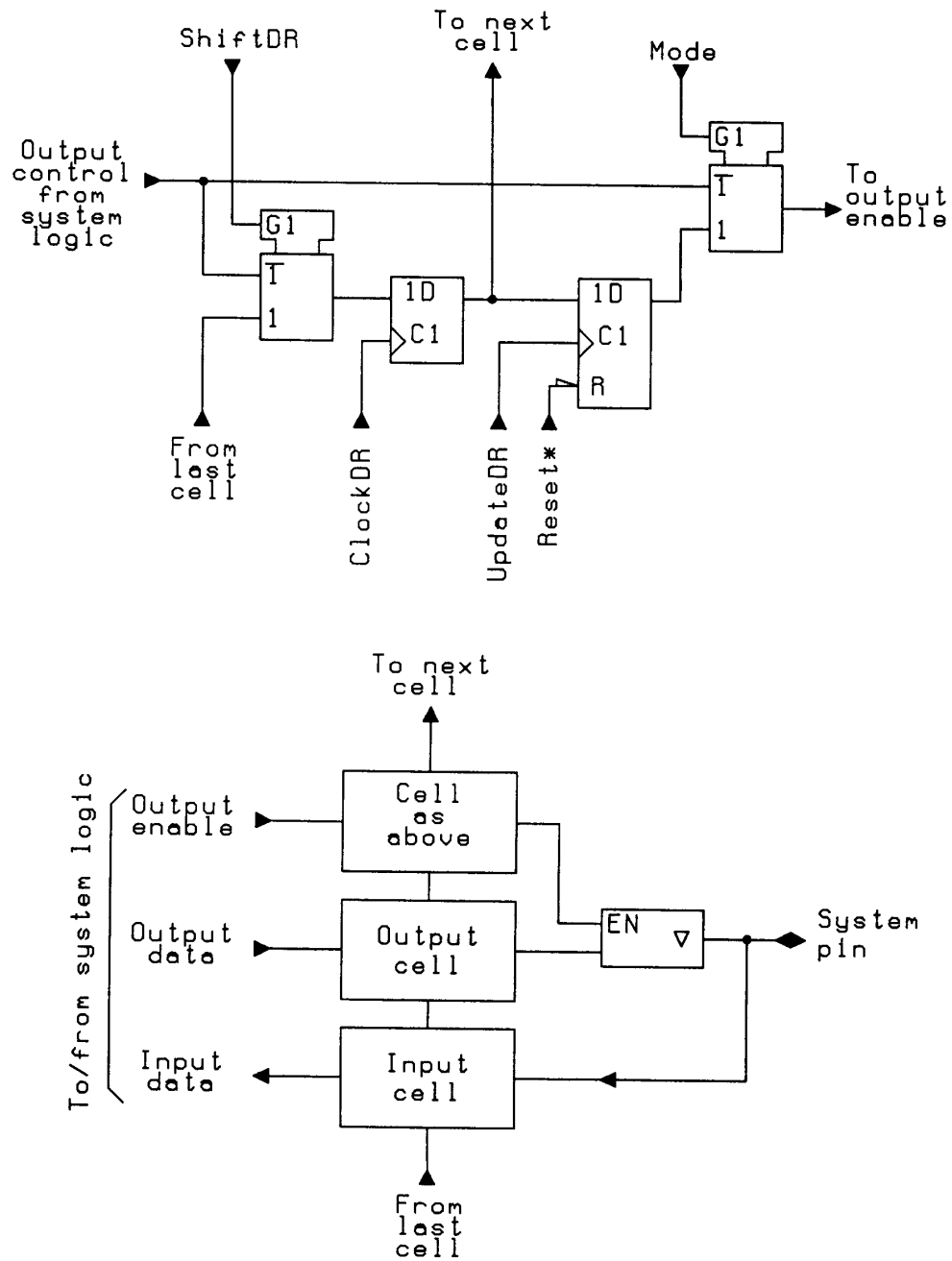


Fig 10-21 Boundary-Scan Cells at a Bidirectional Pin - Example 1

In Fig 10-22, the pin is forced to an inactive drive state while the *INTEST* or *RUNBIST* instruction is selected. The control labeled *CHIP_TEST** shall be set to 0 when the *INTEST* or *RUNBIST* instruction is selected, and set to 1 when the *SAMPLE/PRELOAD* or *EXTEST* instruction is selected. The control labeled *EXTEST** should be set to 0 only when the *EXTEST* instruction is selected and prevents off-chip test data from reaching the on-chip system logic. As discussed in connection with Fig 10-19, the design of the circuitry around the shift-register stages in Fig 10-22 permits all circuitry in the cell to be tested if the *EXTEST* and *INTEST* instructions are executed with appropriate data. The *Mode_1* and *Mode_2* signals in Fig 10-22 are controlled as shown in Table 10-7.

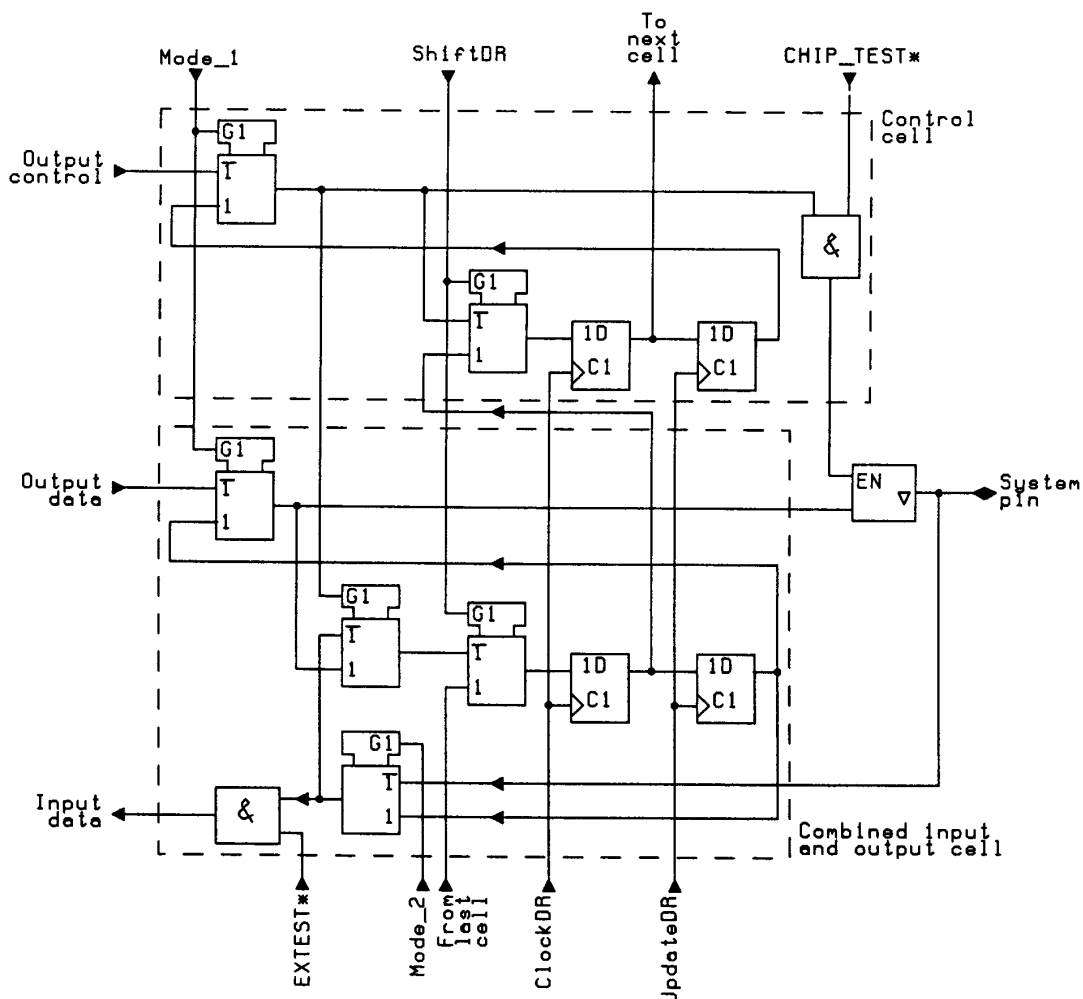


Fig 10-22 Boundary-Scan Cells at a Bidirectional Pin - Example 2

**Table 10-7 Mode Signal Generation
for the Example Cell in Fig 10-22**

Instruction	Mode_1	Mode_2
EXTEST	1	0
SAMPLE/PRELOAD	0	0
INTEST	0	1
RUNBIST	0	1

Chapter 11. The Device Identification Register

This chapter defines the design and operation of the optional device identification register. If provided, this register allows the manufacturer, part number, and version of a component to be determined through the TAP. One application of the device identification register is to distinguish the manufacturer(s) of components on a board when multiple sourcing is used. As more components emerge that conform to this standard, it may become desirable to allow for a system diagnostic controller unit to blindly interrogate a board design in order to determine the type of each component in each location. The need to do this becomes more apparent if one considers systems that are configurable by the addition of option boards, or by programming certain components, etc. This information is also available for factory process monitoring and for failure mode analysis of assembled boards.

NOTE: The design requirements contained in this chapter apply only when the optional device identification register is included in a component.

11.1 Design and Operation of the Device Identification Register

11.1.1 Specifications

Rules

- (a) The device identification register shall be a shift-register based path that has a parallel input, but no parallel output.
- (b) On the rising edge of TCK in the *Capture-DR* controller state, the device identification register shall be set such that subsequent shifting causes an identification code to be presented in serial form at TDO.
- (c) The component shall contain a vendor-defined identification code, containing four fields (see Fig 11-1), which is accessed when the *IDCODE* instruction is entered.
- (d) For user-programmable components where programming cannot be completely determined by use of the test logic defined by this standard, the capability shall be provided to permit the user to program a supplementary identification code that will be loaded into the device identification register in response to the *USERCODE* instruction.

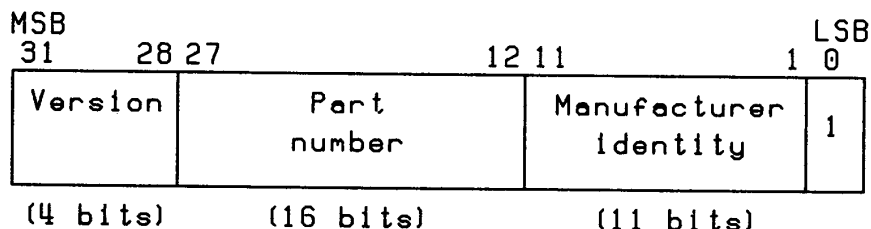


Fig 11-1 Structure of the Device Identification Register

11.1.2 Description. Fig 11-2 shows a design for a device identification register cell that satisfies these requirements.

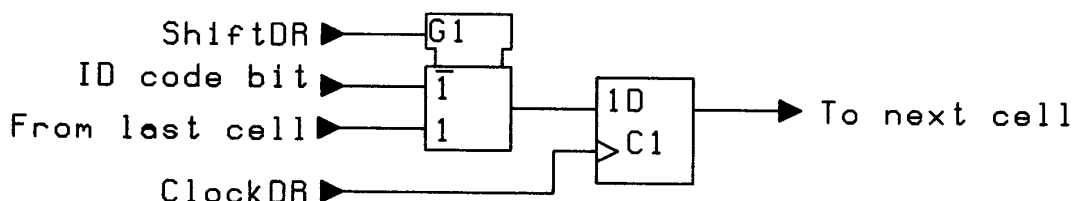


Fig 11-2 Device Identification Register Cell Design

The identification code loaded into the device identification register in response to the *IDCODE* instruction allows the manufacturer, part number, and variant for the component to be read in a serial binary form. In situations where blind interrogation of a product is necessary, this information allows the structure of the board to be determined and also, by reference to stored data, the instruction set and other details for each component. (It is assumed that the components in a product will be selected from a limited set.)

Examination of the identification code also allows the structure of the boundary-scan register to be deduced, including the positioning of cells at input and output pins and the location of cells that control 3-state or bidirectional pins. This information is valuable in ensuring that contention between drivers at the board level is avoided (for example, as discussed in 10.6).

For programmable components, however, the configuration of pins as inputs, outputs, etc. may be determined by programming, rather than by the basic design of the component. In such cases, therefore, a supplementary identification code is required to indicate how the component has been programmed. This supplementary code shall be user programmable and accessed through the device identification register in response to the *USERCODE* instruction.

NOTE: The supplementary identification code is required only in cases where the component cannot be reprogrammed through the test logic defined by this standard. In cases where such reprogramming is possible,

the ATE or master device controlling the operation of the component can ensure that it is programmed to the correct state at the start of the test sequence.

Since the bypass register (which is selected in the absence of a device identification register by the instruction loaded in the *Test-Logic-Reset* controller state) loads a logic 0 at the start of a scan cycle, whereas a device identification register will load a constant logic 1 into its LSB, examination of the first bit of data shifted out of a component during a test data scan sequence immediately following exit from the *Test-Logic-Reset* controller state will show whether a device identification register is included in the design.

11.2 Manufacturer Identity Code

11.2.1 Specifications

Rules

- (a) The manufacturer identity code shall be a compressed form of the JEDEC Publication 106-A [1]¹ generated from the JEDEC (the Joint Electron Device Engineering Council) code as follows:
 - (i) Identification code bits 7-1. The seven LSBs are derived from the last byte of the JEDEC code by discarding the parity bit.
 - (ii) Identification code bits 11-8. The four MSBs provide a binary count of the number of bytes in the JEDEC code that contain the continuation character (hex 7F). Where the number of continuation characters exceeds 15, these four bits contain the modulo-16 count of the number of continuation characters.
- (b) The manufacturer code 000011111111 shall not be used in components that are otherwise compatible with this standard.

Recommendations

- (c) Where the component is an application-specific integrated circuit (ASIC), the manufacturer ID code should be that of the manufacturer of the component, rather than that of the designer.

11.2.2 Description. This scheme utilizes the manufacturer coding scheme administered by JEDEC [1].

The JEDEC code is formed from a variable number of eight bit bytes. Each byte contains seven data bits and an odd parity bit (the MSB). Bytes other than the last contain continuation characters (hex 7F), while the last contains 127 different codes that, together with a knowledge of the number of preceding continuation code bytes, allow the manufacturer's identity to be determined.

¹ The numbers in brackets refer to those of the references listed in section 2.4.

The compressed form of the JEDEC code used within the device identification register limits the number of bits needed in the device identification register to contain the manufacturer identity code and allows the length of the code to be standardized. The length of the compressed JEDEC code is fixed at 11 bits (see section 11.1), which allows for 2032 different manufacturer codes. (Note that 16 codes are unused since these correspond to the hex 7F code in the seven LSBs – the JEDEC continuation character).

One of the unused codes (00001111111) should be treated as illegal for components compatible with this standard. By shifting a dummy device identification code containing this manufacturer identity code from the bus master (ATE, board-level controller, etc.) into the board-level serial path set up by moving directly from the *Test-Logic-Reset* controller state into scanning of the test data registers, it is possible to detect the end of the identity code sequence.

When test data register scanning is entered in this way, the serial path at the board level comprises:

- (a) The device identification registers of components that provide them; and
- (b) The bypass registers of components that do not include a device identification register.

As discussed in 11.1, the fact that identification codes begin with a logic 1, whereas the bypass registers load a logic 0, allows the identification codes in the serial stream read out of the board to be detected. By feeding in the dummy identification code at the board's serial input and checking the serial output for the invalid manufacturer identity code 00001111111, it is possible to locate the end of the identification code sequence for a board containing an unknown number of components.

11.3 Part-Number Code

11.3.1 Specifications

Rules

- (a) The part-number code shall consist of 16 bits.
- (b) The manufacturer shall ensure that no two component types that are offered in the same package with the TAP pins in the same location have the same part-number code.

11.3.2 Description. The part-number code may be used to verify the type of the component inserted in a particular location on an assembled product. The use of a 16-bit value for this code gives an acceptably low chance that an incorrect component inserted in the location will return a correct part-number code.

Part-number codes could, for example, be generated from the textual part-number code using a data compaction scheme.

11.4 Version Code

11.4.1 Specifications

Rules

- (a) The version code shall consist of 4 bits.

Recommendations

- (b) The value of the version code for a component should be assigned to identify the variant of a component type.

Chapter 12. Conformance and Documentation Requirements

12.1 Claiming Conformance to This Standard. The level of conformance to this standard can vary according to the range of test operations supported.

12.1.1 Specifications

Rules

- (a) Components that claim conformance to this standard shall comply with all relevant rules in the Specifications subsections of this standard.

NOTE: Components that were designed before publication of this standard and conform fully with the requirements of this standard except in the control of the TDO output driver with regard to the controller states in which it is active (see the note following Table 5-2) may also claim conformance to this standard.

- (b) When claiming that a component conforms to this standard, the claim shall clearly identify the subset of the public instructions that is supported, as listed in table 12-1 and defined in 7.2.

Table 12-1 Public Instructions

Instruction	Status
BYPASS	Mandatory
SAMPLE/PRELOAD	Mandatory
EXTEST	Mandatory
INTEST	Optional
RUNBIST	Optional
IDCODE	Optional
USERCODE	Optional

Recommendations

- (c) It is recommended that components support either the *INTEST* or the *RUNBIST* instruction or both.

Permissions

- (d) ASIC vendors may claim conformance to this standard by illustrating an interconnection of cells that, if built, would produce a component that meets the requirements of this standard.

12.1.2 Description. The minimum requirement for conformance to this standard is set to ensure that the user of an integrated circuit can perform two basic functions using the test logic: examine the operation of a prototype system and test assembled products for assembly-induced defects during manufacturing.

To enable efficient and comprehensive verification of internal component operation at the board and system level, it is strongly recommended that either the *INTEST* or *RUNBIST* instruction or both is supported.

12.2 Prime and Second Source Components

12.2.1 Specifications

Rules

- (a) With the sole exception of the device identification code, the publicly accessible test logic for second source components shall operate in the same manner as that of the prime source component in response to all public instructions.

12.2.2 Description. It is essential that both the system and the test logic of prime and second source components operate in the same manner in the component purchaser's environment. This ensures that test programs created for a printed circuit board containing multiply sourced components produce consistent results regardless of the source of individual components.

The only exceptions to this requirement are the optional device identification register and any test logic that is accessed only in response to private instructions. In the former case, the identification code shall vary to identify the source of the particular component, its part number, and its revision (see Chapter 11). In the latter case, test logic that is not publicly accessible is not intended for use other than by the component vendor; therefore, this test logic should not be operated by a board-level test program.

12.3 Documentation Requirements

12.3.1 Specifications

Rules

- (a) For any component that claims conformance to this standard, the operation of all test logic accessed in response to public instructions shall be fully documented.

(b) The following information, required by the component purchaser for use in test development and other activities, shall be supplied by the component manufacturer:

(i) Instruction register. The following information pertaining to the instruction register is required:

- Its length.
- Whether instructions have a parity bit and, if so, its location.
- The pattern of fixed values loaded into the register during the *Capture-IR* controller state.
- The significance of each design-specific data bit presented at a parallel input, where provided.

(ii) Public instructions. For each public instruction offered by a component, the following information is required:

- The binary code(s) for the instruction.
- A list of test data registers placed in a test mode of operation by the instruction.
- The name of the serial test data register path enabled to shift data by the instruction.
- A definition of any data values that shall be written into test data registers prior to selection of the instruction, and the order in which these values shall be loaded.
- The effect of the instruction. Any system pins whose drivers become inactive as a result of loading the instruction should be clearly identified.
- A definition of the test data registers that will hold the result of applying a test and of how they are to be examined.
- A description of the method of performing the test and of how data inputs and their corresponding data outputs are to be computed.

(iii) Self-test operation. For each instruction that causes operation of a self-test function, the following information is required in addition to that listed under rule 12.3.1b(ii):

- The minimum duration (e.g., a number of cycles of TCK) required to ensure completion of the test.
- A definition of the test data registers whose states are altered during execution of the test.
- A definition of the results of executing the self-test on a fault-free component.
- An estimate of the percentage (e.g., to the nearest 5%) of the single stuck-at faults in the component's circuitry that will be detected by the self-test function or a description of the operation of the self-test function and the circuitry exercised

- (iv) Test data registers. For each test data register available for public use and access in a component, the following information is required:
- The name of the register, used for reference in other parts of the data sheet.
 - The purpose of the register.
 - The length.
 - A full description of the operating modes of the register.
 - The result of setting each bit at the parallel output of the register.
 - The significance of each bit loaded from the parallel input of the register.
- (v) Boundary-scan register. The following information is required in addition to that listed under rule 12.3.1b(iv):
- The correspondence between boundary-scan register bits and system pins, system direction controls, or system output enables.
 - Whether each pin is an input, a 2-state output, a 3-state output, or a bidirectional pin.
 - For each boundary-scan register cell at an input pin, whether the cell can apply tests to the on-chip system logic.
 - For each boundary-scan register cell associated with an output or direction control signal, a list of the pins controlled by the cell and the value that shall be loaded into the cell to place the driver at each pin in an inactive state or will be observed using the *SAMPLE/PRELOAD* or *INTEST* instructions when the on-chip system logic causes the driver to be inactive.
 - The method by which single-step operation is to be achieved while the *INTEST* instruction is selected, if this instruction is supported.
 - The method of providing clocks to the on-chip system logic while the *RUNBIST* instruction is selected, if this instruction is supported.
- (vi) Device-identification register. Where a device identification register is included in a component, the following information is required in addition to that listed under rule 12.3.1b(iv):
- The value of the manufacturer's identification code.
 - The value of the part number code.
 - The value of the version code.
 - The method of programming the value of the supplementary identification code, where required.
- (vii) Performance. The performance of the test logic should be fully defined, including the following information:
- The maximum acceptable TCK clock frequency.
 - A full set of timing parameters for the test logic.
 - The logic switching thresholds for TAP input and output pins.
 - The load presented by the TCK, TMS, TDI, and TRST* pins.

- The drive capability of the TDO output pin.
- The extent to which the TDO driver may be overdriven when active (e.g., using an in-circuit test system).
- Whether TCK may be stopped in the logic 1 state.

12.3.2 Description. Figs 12-1 and 12-2 show how set-up and hold timing parameters and propagation delays should be measured relative to the test clock TCK and a reference voltage V_{ref} . Note that such timing parameters are required for TMS, TDI, and TDO and also for system pins that can be driven from the test logic (e.g., the system data input set-up time for the boundary-scan register before the rising edge of TCK in the *Capture-DR* controller state).

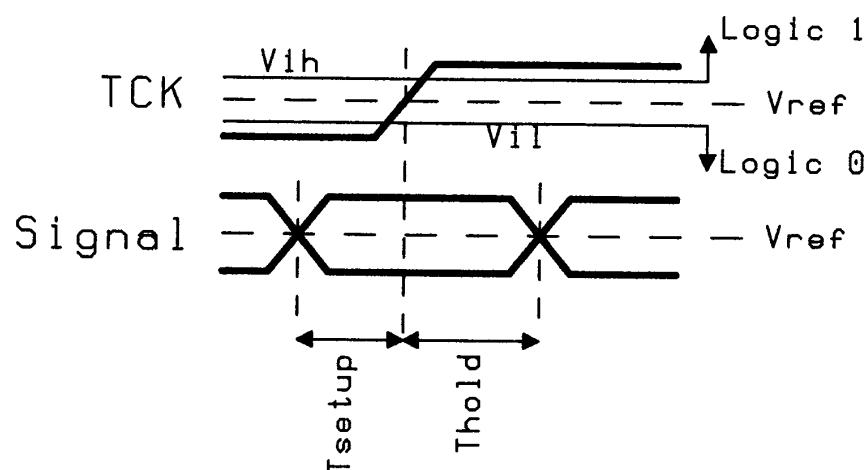


Fig 12-1 Measuring Set-Up and Hold Timing

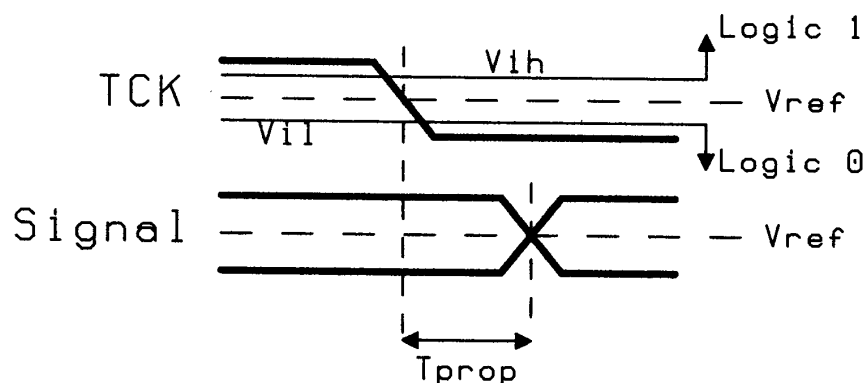


Fig 12-2 Measuring Propagation Delays

Appendix

An Example Implementation Using Level-Sensitive Design Techniques

(This Appendix is not a part of IEEE Std 1149.1-1990, Standard Test Access Port and Boundary-Scan Architecture.)

To illustrate how a circuit might be constructed to meet the requirements of IEEE Std 1149.1-1990, example designs are included in the standard. These examples form a consistent set and could be used as the basis of an implementation. However, it is important to emphasize that the designs contained in the standard are neither mandatory nor recommended in preference to any other implementation. Many other implementations are possible.

For example, this Appendix illustrates one of many possible implementations of the test logic that could be based on Level-Sensitive Scan Design (LSSD) techniques. This implementation has two modes of operation:

- (a) A "chip-on-board" mode where the component responds to the signals received at the TAP inputs in the manner required by the standard; and
- (b) A "stand-alone" mode that allows the entire component (including both the on-chip system logic and the test logic) to be tested using LSSD techniques, for example, as a part of a postproduction test.

The stand-alone mode extends the functionality of the component beyond that required by the standard, while maintaining compatibility with the standard for chip-on-board testing.

A.1 Top-Level Test Logic Design. The design for the test logic is shown in Fig A-1.

The following design features should be noted:

- (a) All stored-state devices are constructed from level-sensitive latches. Shift-register stages contained in the test logic require two such latches controlled from a pair of nonoverlapping clocks. The clock generator circuit shown in Fig A-2 generates these clocks as shown in Figs A-3 and A-4 ¹.
- (b) An internal scan path is provided that visits all shift-register latches in the design, including those in the test logic. The internal scan path is shown as a bold line in Fig A-1.
- (c) For chip-on-board operation, the LSSD clocks LSSD_A, LSSD_B, and LSSD_P are held at 0, while LSSD_C1 and LSSD_C2 are held at 1. This allows the test logic to operate in response to signals received at the TMS, TDI, and TCK inputs, as defined in IEEE Std 1149.1-1990.

¹ The clocks LSSD_C1 and LSSD_C2 are dedicated test clocks that are used only during stand-alone LSSD testing of the component. They allow logic driven from single-phase clock inputs such as TCK to be controlled completely in accordance with level-sensitive design principles during component testing.

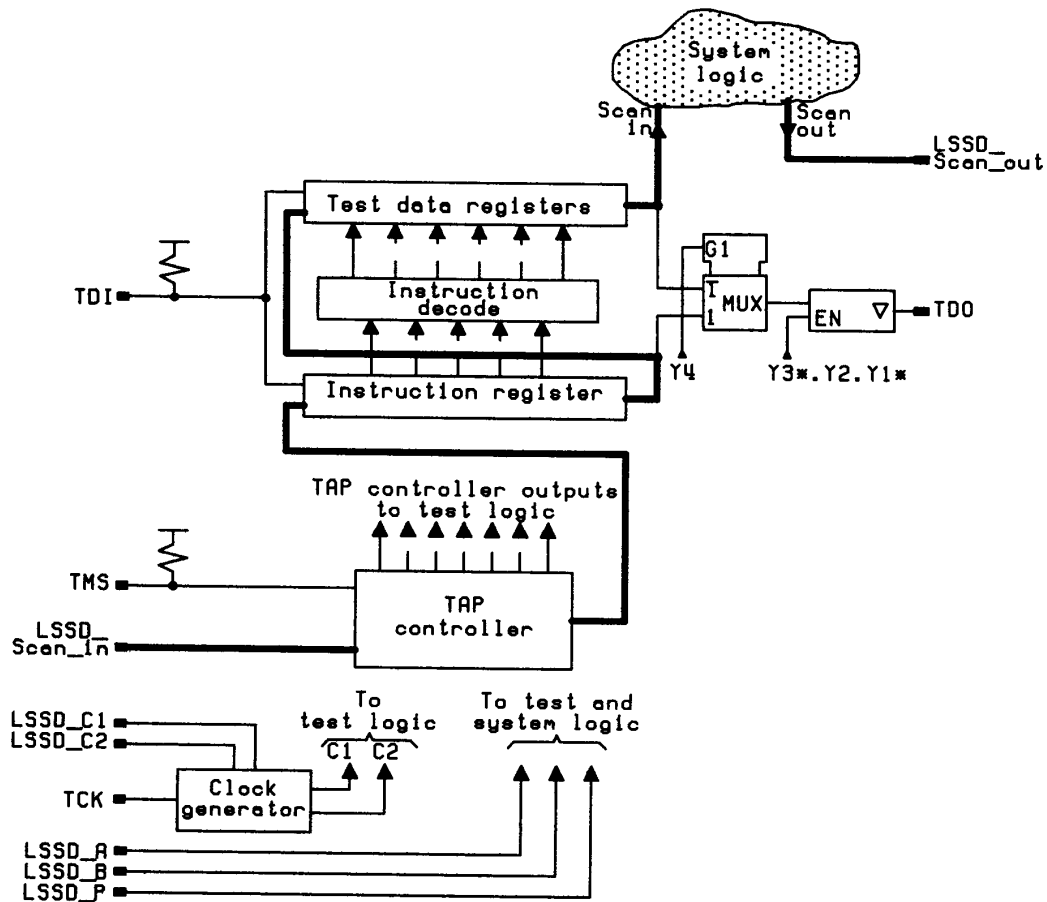


Fig A-1 Test Logic Schematic

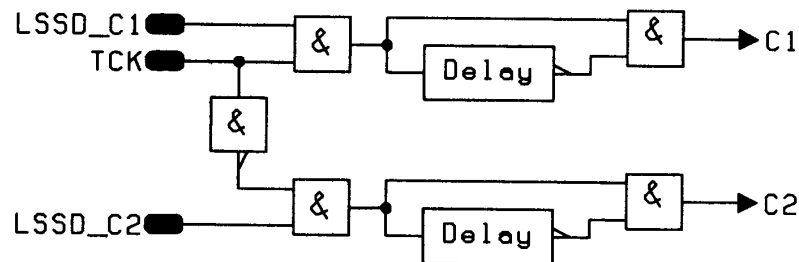


Fig A-2 Generation of Nonoverlapping Clocks From TCK

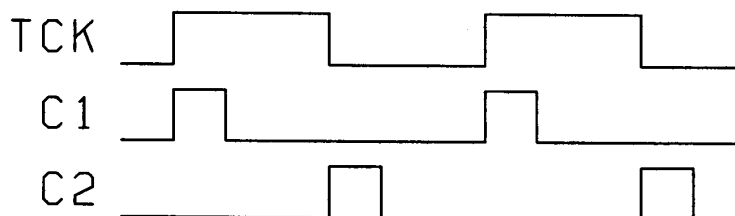


Fig A-3 Operation of the Clock Generator

- (d) For stand-alone component testing using the internal scan path, TCK and the clocks for the on-chip system logic are operated in concert with the LSSD clocks (LSSD_A, LSSD_B, LSSD_P, LSSD_C1, and LSSD_C2). To ensure that LSSD testing of the test logic is correctly synchronized to that of the on-chip system logic, the signals LSSD_C1 and LSSD_C2 are used. These signals are controlled in concert with the remaining LSSD clocks that enable shifting along the scan path. In this mode, the TCK input to the clock generator is used as a control signal that can enable or disable the signals supplied to LSSD_C1 and LSSD_C2. For example, to permit a positive-going pulse on LSSD_C1 to propagate through to C1, a logic 1 must first be applied at TCK. Similarly, positive-going pulses at LSSD_C2 are allowed through to C2 if TCK is first set to 0. Fig A-4 shows the expected relationships between the various clock signals during LSSD stand-alone testing.

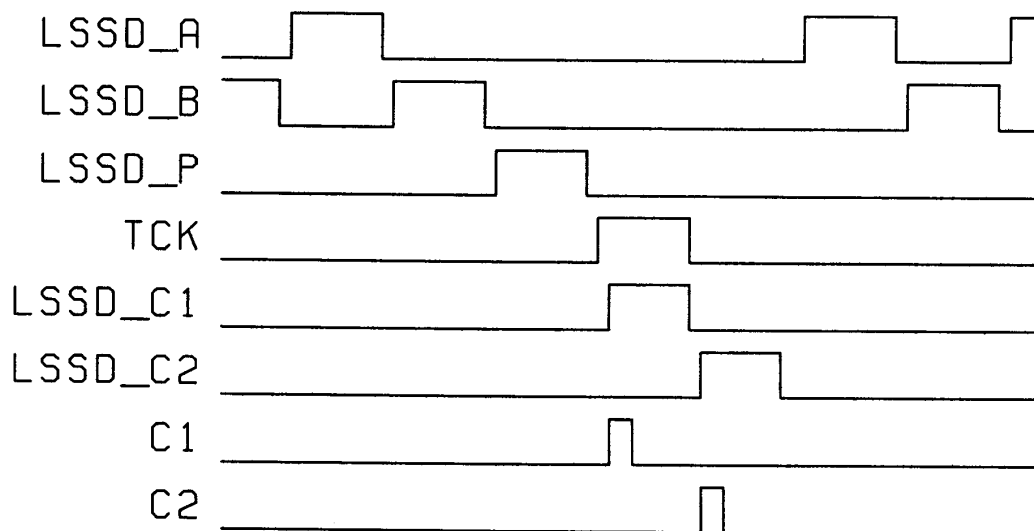


Fig A-4 Control of Clocks for "Stand-Alone" Component Testing

- (e) Since the serial outputs of the instruction and test data registers change state on the falling edge of TCK due to the master-slave operation of the latches that form the shift-register stages, it is not necessary to retime the output fed to TDO.

A.2 Latch Designs. Fig A-5 gives NAND gate equivalent circuits for the latches used in the remainder of the schematics in this Appendix.

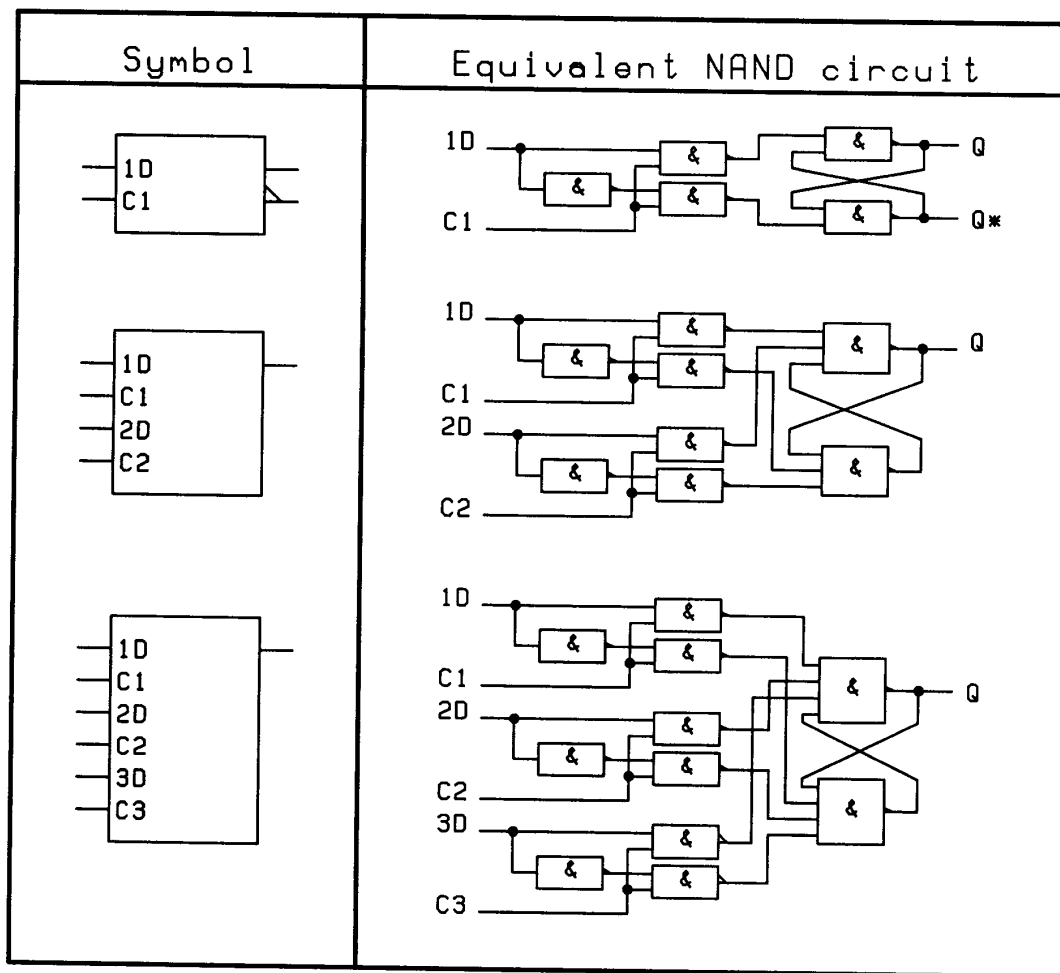


Fig A-5 Schematics for Level-Sensitive Latches

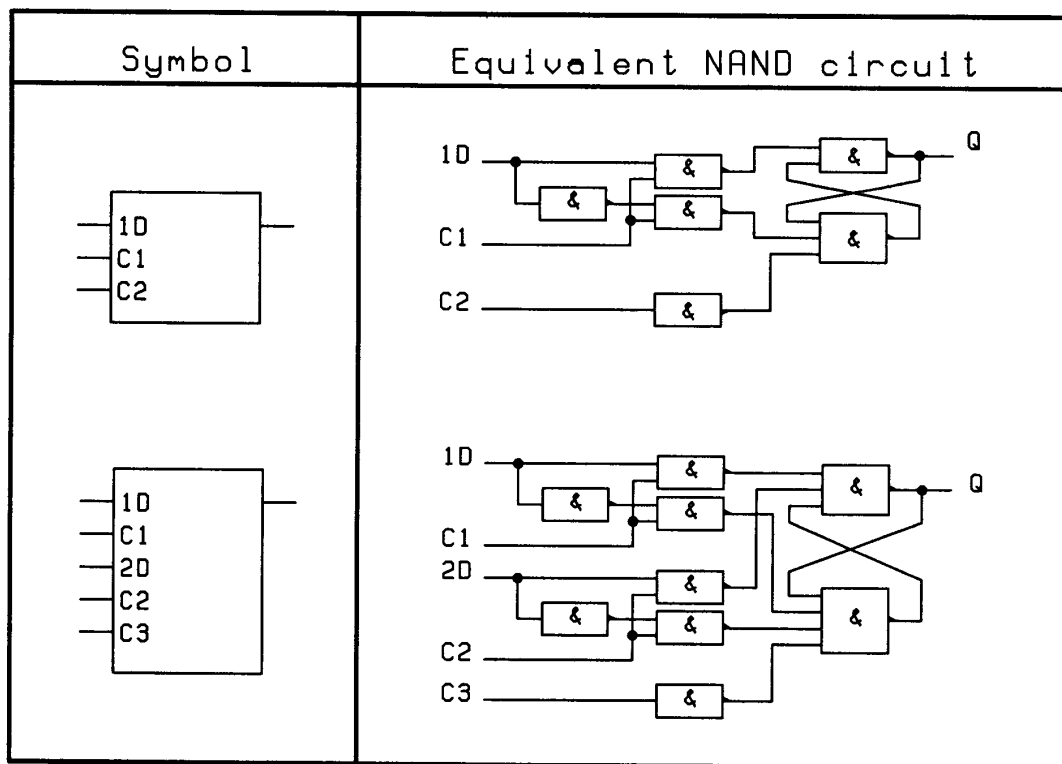


Fig A-5 Schematics for Level-Sensitive Latches, Continued

A.3 TAP Controller Implementation. Figs A-6 and A-7 show the implementation of the TAP controller. Note that, for this example, the output decoding logic is defined for each register in the following sections of this Appendix. The assignments of logic states to controller states are as for the previous implementation – see Table 5-3 in Chapter 5 of the standard.

Note the inclusion of the scan test path through the controller latches, which allows the controller to be fully tested as a part of a scan test on the complete integrated circuit.

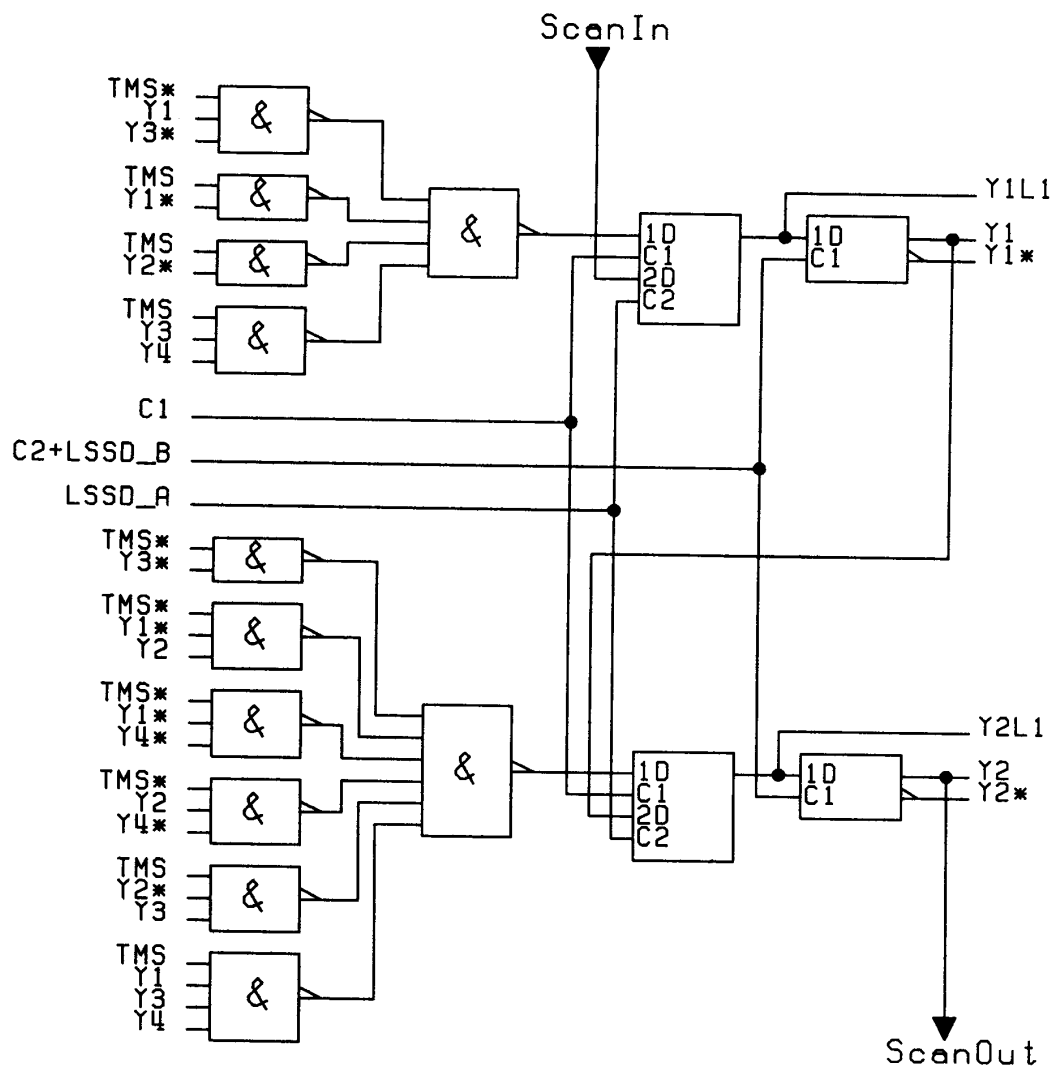


Fig A-6 TAP Controller - A

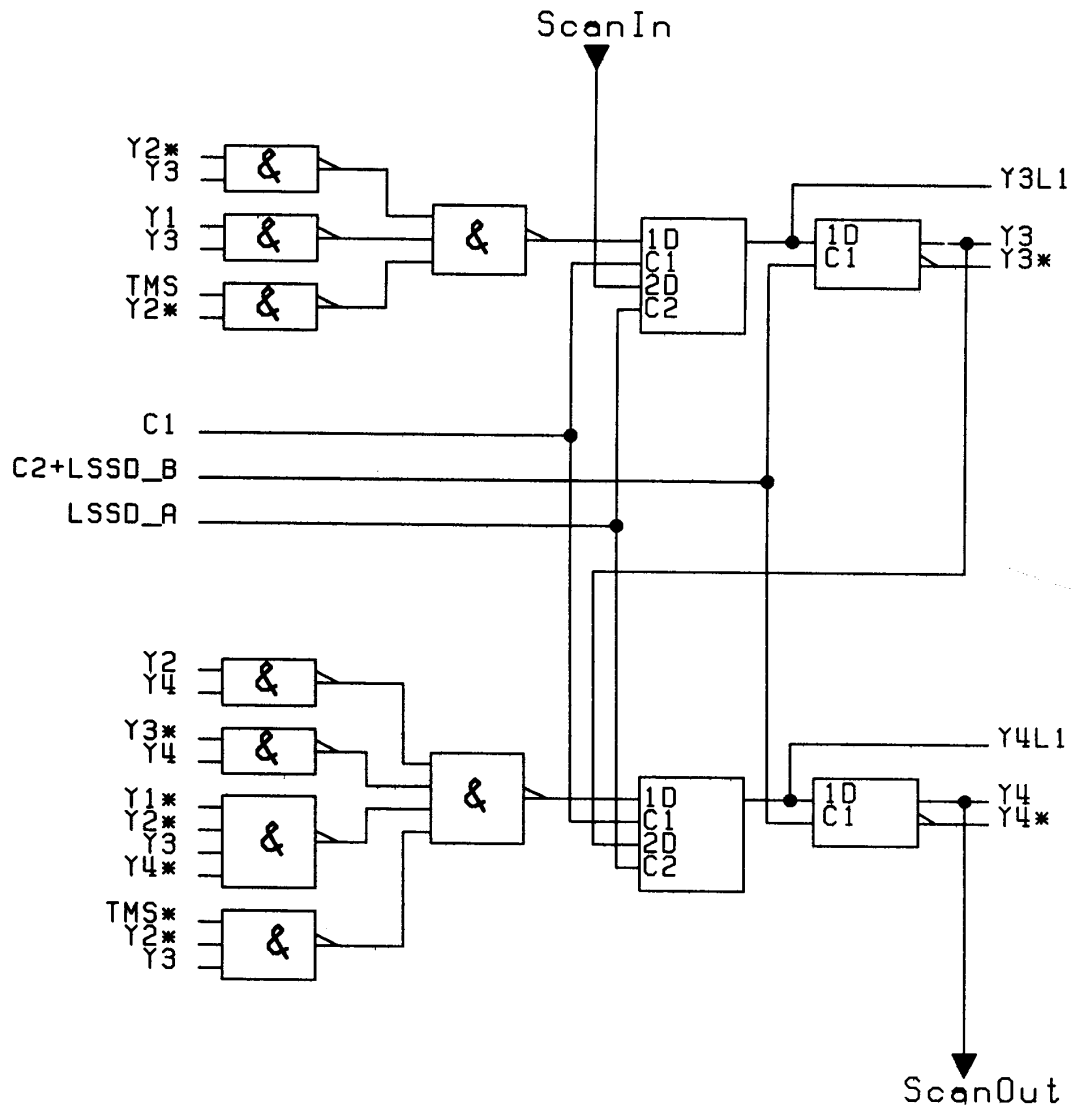


Fig A-7 TAP Controller - B

A.4 Instruction Register Implementation. To allow for the scan path input to the instruction register, the design of the cell nearest to TDI will differ from that of other cells in the register. Fig A-8 shows a design for the cell nearest to TDI, while Fig A-9 shows a design for other cells.

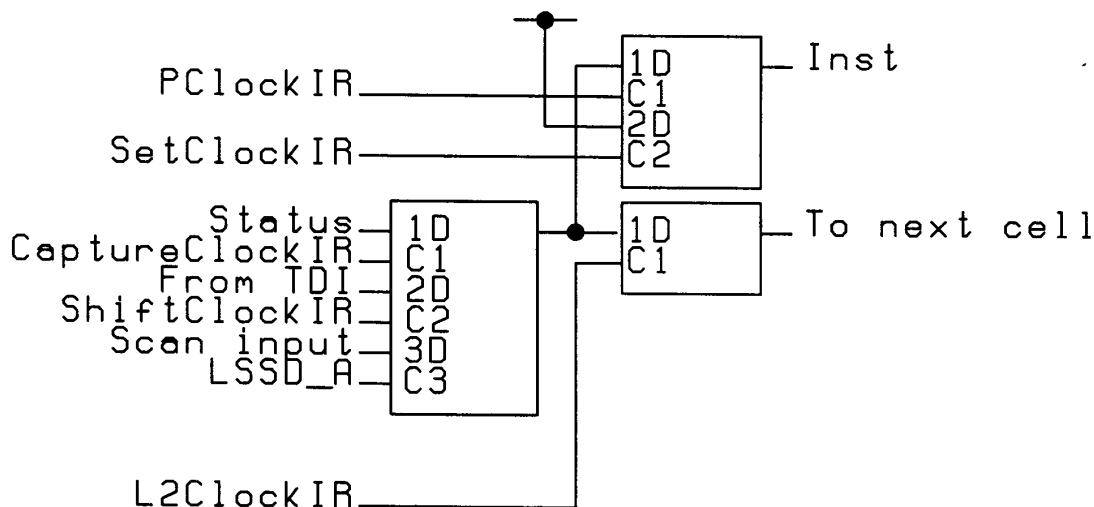


Fig A-8 Instruction Register Cell Nearest to TDI

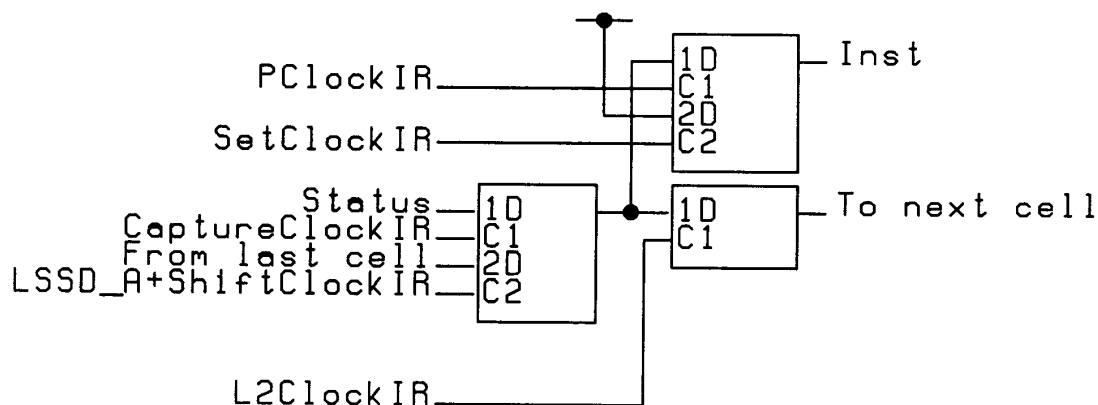


Fig A-9 Other Instruction Register Cells

The control signals for these cell designs are generated from the TAP controller outputs and the various clock signals as follows:

$$\text{CaptureClockIR} = C1.Y4.Y3.Y2.Y1^*$$

$$\text{ShiftClockIR} = C1.Y4.Y3^*.Y2.Y1^*$$

$$\text{SetClockIR} = C2.Y4L1.Y3L1.Y2L1.Y1L1$$

$$\text{L2ClockIR} = C2 + \text{LSSD_B}$$

$$\text{PClockIR} = C2.Y4L1.Y3L1.Y2L1*.Y1L1 + \text{LSSD_P}$$

A.5 Bypass Register Implementation. The bypass register can be implemented as shown in Fig A-10.

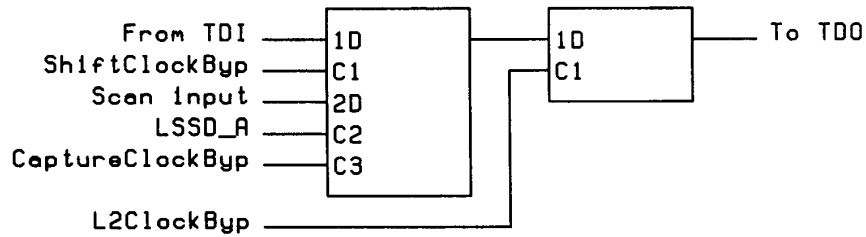


Fig A-10 Bypass Register

Control signals for this implementation are generated as follows:

$$\text{CaptureClockByp} = C1.Y4*.Y3.Y2.Y1*.BYPASS$$

$$\text{ShiftClockByp} = C1.Y4*.Y3*.Y2.Y1*.BYPASS$$

$$\text{L2ClockByp} = C2 + \text{LSSD_B}$$

Note that the variable *BYPASS* is true when the *BYPASS* instruction is present at the instruction register outputs.

A.6 Boundary-Scan Register Implementation. A set of boundary-scan cell designs is included in the following figures. The control signals required by these cells are:

$$\text{CaptureClockBS} = C1.Y4*.Y3.Y2.Y1*.BST$$

$$\text{ShiftAClockBS} = C1.Y4*.Y3*.Y2.Y1*.BST + \text{LSSD_A}$$

$$\text{L2ClockBS} = C2 + \text{LSSD_B}$$

$$\text{PClockBS} = C2.Y4L1*.Y3L1.Y2L1*.Y1L1.BST + \text{LSSD_P}$$

$$\text{ResetClockBS} = C2.Y4L1.Y3L1.Y2L1.Y1L1$$

- (a) DriveOut is true when the *EXTEST*, *INTEST*, or *RUNBIST* instruction is selected.
- (b) LogicTest is true when the *INTEST* or *RUNBIST* instruction is selected.

LogicTest

System pin

ResetClockBS

CaptureClockBS

ShiftAClockBS

PClockBS

L2ClockBS

From last cell

10 C1 C2

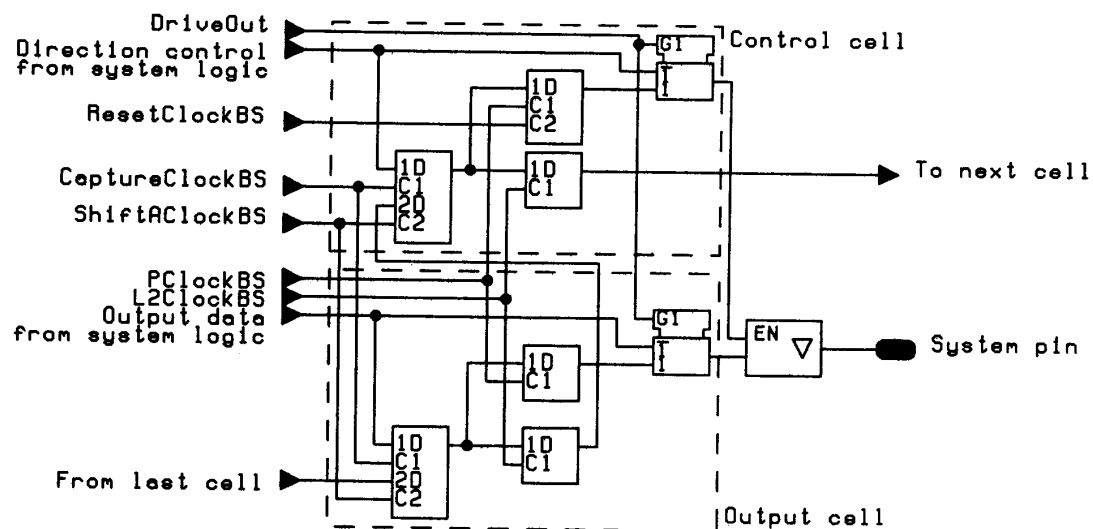
10 C1

1 F1

To system logic

To next cell

A-10

**Fig A-13 Level-Sensitive Cells at a 3-State Output**

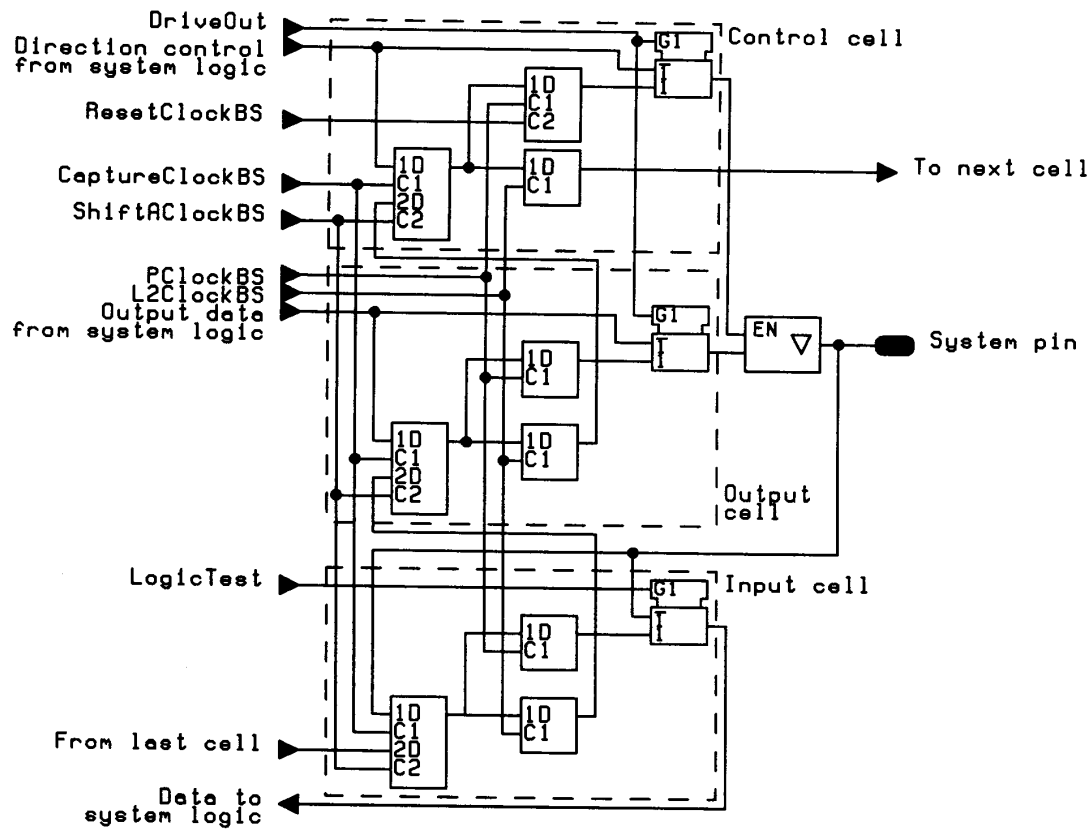


Fig A-14 Level-Sensitive Cells at a Bidirectional Pin

Acknowledgments

The effort to develop this standard was supported by many companies and organizations. The following list includes those that sponsored working group meetings, sent representatives to working group meetings, or otherwise made a significant contribution to the development of this standard:

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GenRad, USA
Harris Corporation, USA
Hewlett-Packard/Apollo Computer, USA
Hewlett-Packard Manufacturing Technology Division, USA
Honeywell Inc., USA
IBM Data Systems Division, USA
IBM Systems Technology Division, USA
Lattice Semiconductor, USA
Lockheed, USA
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Motorola, USA
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